



Important!

Please give copies to all
your VW Technicians

Technical Bulletin

Subject: Trunk Lid Harness, Installing Repair Harness

Group: 97

Number: 04-07

Model(s): Phaeton

2004 ► 2005

Date: Nov. 09, 2004

Condition

Trunk lid harness requires replacement.

Service

If it is determined that the trunk lid harness is damaged beyond repair and a new harness is required, it is no longer necessary to replace a complete harness.

New sectioned harnesses are available as listed below:

Part No.	Harness Type
3D1 970 053 AH	without trunk lid closing button
3D1 970 053 AJ	with trunk lid closing button

Note:

Part numbers listed in this bulletin are for reference only. Always check with your Parts Dept. for the latest parts information.

Splice in new sectioned harness as follows:

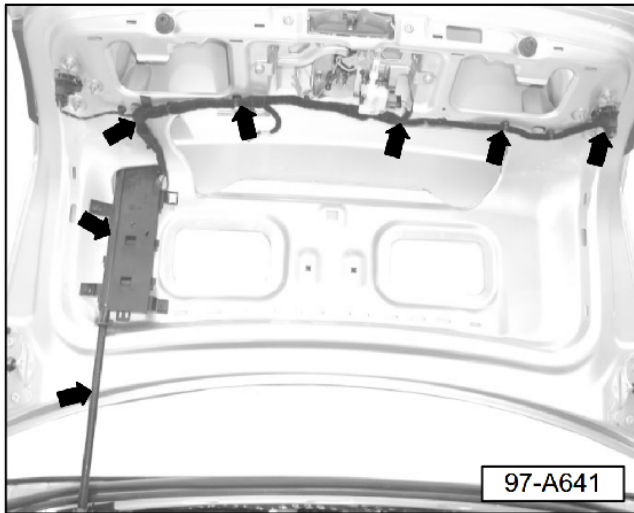
- Disconnect both batteries. See Repair Manual, Battery, Starter, Generator, Cruise Control Group 27, Battery, disconnecting and connecting.
- Remove trunk lid trim. See Repair Manual, Body Interior, Group 70, Trunk lid trim, removing and installing.
- Remove rear lock carrier. See Repair Manual, Body Interior, Group 70, Rear lock carrier cover, removing and installing.



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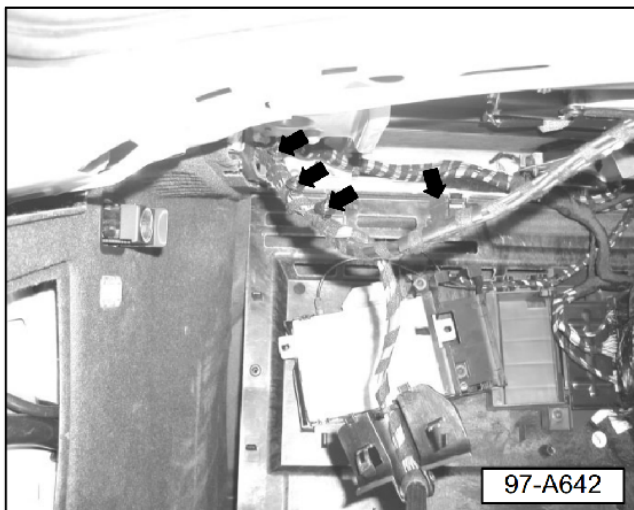
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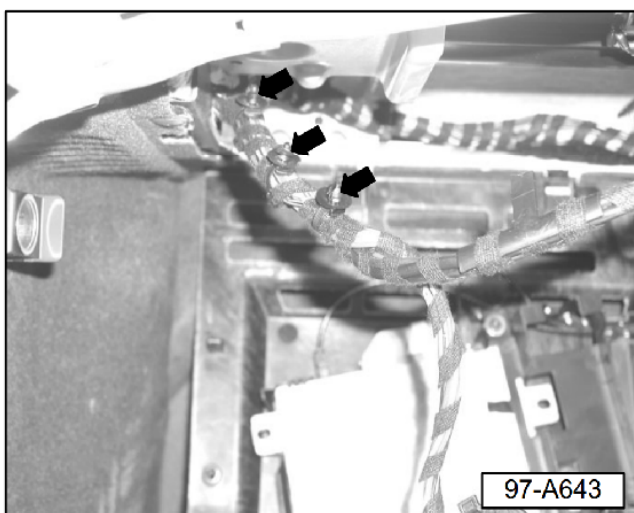
– Remove rain channel trim. See Repair Manual Body Interior, Group 70, Rain channel trim, removing and installing.

– Lower hat shelf. Do not completely remove.

◀ – Remove trunk lid portion of wiring harness.



◀ – Unclip wiring harness from rear shelf.



◀ Separate trunk lid harness from convenience control harness as follows:

– Remove 3 tie straps.

– Cut tape attaching two wiring harnesses.

Tip:

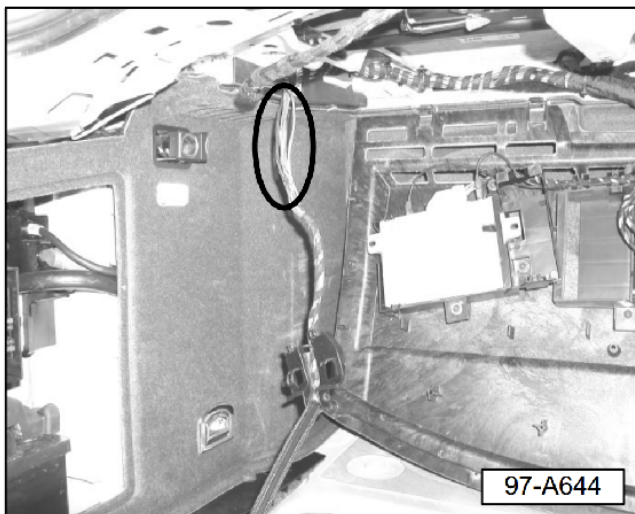
Only cut tape that attaches two wiring harnesses together.



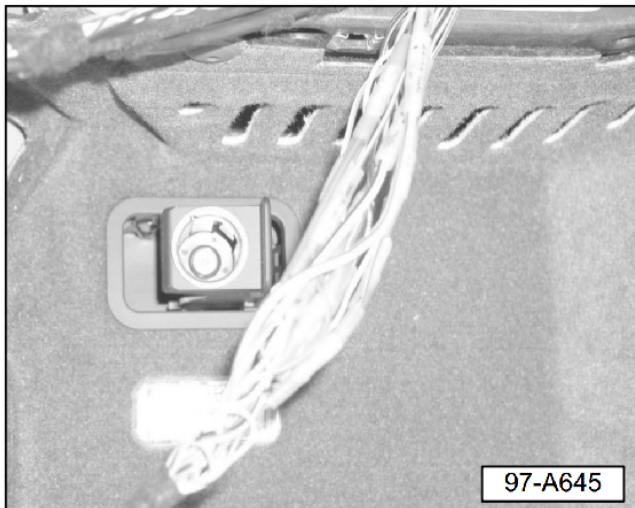
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◀ Splice in new trunk lid sectioned harness in location circled.



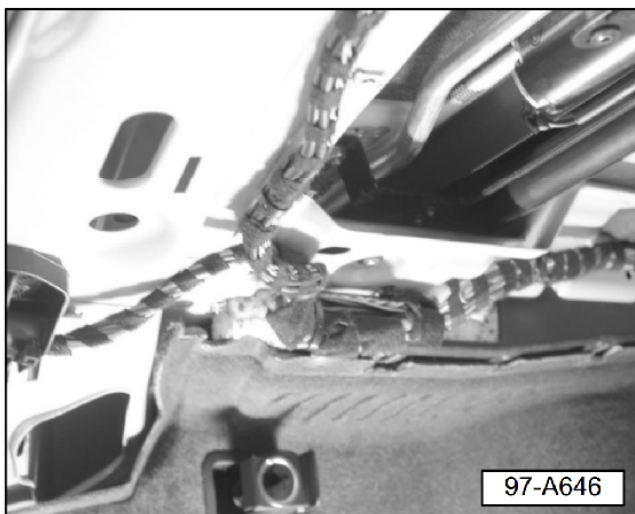
◀ – Stagger splices of sectioned harness as shown.

- Always follow crimping and sealing instructions outlined in VAS 1978 Wire Harness Repair Kit.

Note:

Review and follow Safety Precautions in VAS 1978 Instruction Manual prior to performing any wiring harness repairs.

– Wrap spliced section of wire harness together.



- ◀ – Install wire harness in original location.
- Reverse remaining procedure to complete repair.

When procedure applies to vehicles within the New Vehicle Limited Warranty, use the following:

Part Identifier:	9727
Labor Operation:	97274100 210 TU
Splice-in sectioned trunk lid wiring harness.	