Subject: Trunk Lid Harness, Installing Repair Harness

Model(s): Phaeton

2004 ➤ 2005

Group: 97

Number: 04–07

Date: Nov. 09, 2004

Condition
Trunk lid harness requires replacement.

Service
If it is determined that the trunk lid harness is damaged beyond repair and a new harness is required, it is no longer necessary to replace a complete harness.

New sectioned harnesses are available as listed below:

<table>
<thead>
<tr>
<th>Part No.</th>
<th>Harness Type</th>
</tr>
</thead>
<tbody>
<tr>
<td>3D1 970 053 AH</td>
<td>without trunk lid closing button</td>
</tr>
<tr>
<td>3D1 970 053 AJ</td>
<td>with trunk lid closing button</td>
</tr>
</tbody>
</table>

Note:

Part numbers listed in this bulletin are for reference only. Always check with your Parts Dept. for the latest parts information.

Splice in new sectioned harness as follows:

- Disconnect both batteries. See Repair Manual, Battery, Starter, Generator, Cruise Control Group 27, Battery, disconnecting and connecting.

- Remove trunk lid trim. See Repair Manual, Body Interior, Group 70, Trunk lid trim, removing and installing.

- Remove rear lock carrier. See Repair Manual, Body Interior, Group 70, Rear lock carrier cover, removing and installing.
- Remove rain channel trim. See Repair Manual Body Interior, Group 70, Rain channel trim, removing and installing.
- Lower hat shelf. Do not completely remove.
  - Remove trunk lid portion of wiring harness.

- Unclip wiring harness from rear shelf.

- Separate trunk lid harness from convenience control harness as follows:
  - Remove 3 tie straps.
  - Cut tape attaching two wiring harnesses.

Tip:
Only cut tape that attaches two wiring harnesses together.
Splice in new trunk lid sectioned harness in location circled.

- Stagger splices of sectioned harness as shown.
- Always follow crimping and sealing instructions outlined in VAS 1978 Wire Harness Repair Kit.

**Note:**

- Wrap spliced section of wire harness together.

- Install wire harness in original location.
- Reverse remaining procedure to complete repair.

When procedure applies to vehicles within the New Vehicle Limited Warranty, use the following:

<table>
<thead>
<tr>
<th>Part Identifier:</th>
<th>9727</th>
</tr>
</thead>
<tbody>
<tr>
<td>Labor Operation:</td>
<td>97274100 210 TU</td>
</tr>
<tr>
<td>Splice-in sectioned trunk lid wiring harness.</td>
<td></td>
</tr>
</tbody>
</table>