

2004 Volkswagen Phaeton (none) Sedan

SPECIAL CAUTIONS

AIR BAGS

Refer to Procedure Explanation 29 for Supplemental Restraint/Air Bag Special Cautions.

ABS

Refer to Special Cautions in General Information Section of the Procedure Pages.

ELECTRICAL COMPONENTS

Ignition must be in off position before any electrical repair or washing of engine is performed.

SUSPENSION

Manufacturer advises that some new fasteners must be used whenever old fasteners are loosened or removed.

WELDING

Before initiating any repair involving the use of an electric welder, the ignition must be in the off position and both battery terminals as well as ABS Control Unit disconnected.

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PAINT CODE LOCATION

Paint code located in spare tire compartment.

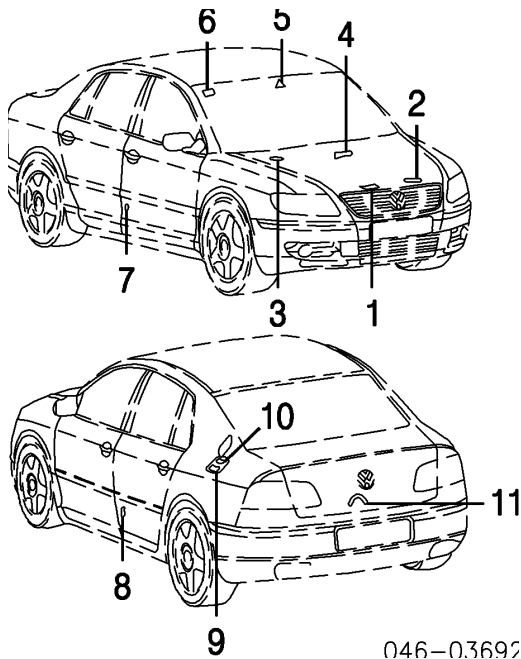
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CLEAR COAT IDENTIFICATION

All colors are clear coat.

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INFORMATION LABELS



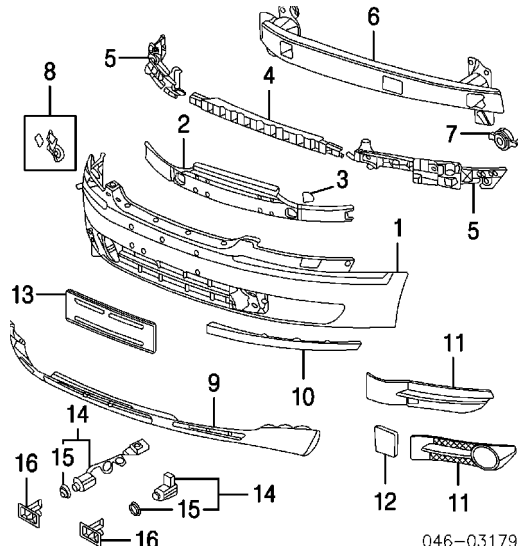
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1 Label, Radiator Fan	6N0 010 258 J	\$3.90
2 Label, Lubrication	4A0 010 137 K	\$8.40
3 Label, A/C	3B0 010 284 G	\$1.70
4 Label, A/C Caution	4D0 010 148 N	\$6.00
5 Label, Driver Air Bag	1C0 010 332	\$17.02
6 Label, Passenger Air Bag¶	3B0 010 228 A	\$2.60
¶Order by Application		
7 Label, Child Seat Warning	3C0 010 600 R	\$6.00
8 Label, Side Air Bag	4D0 010 142 A	\$16.50
9 Label, Tire Pressure¶	3D0 010 362 N	\$5.50
¶Order by Application		
10 Label, Unleaded Fuel	1K0 010 471 Q	\$2.60
11 Label, Spare Wheel	1H0 010 059 Q	\$3.90

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FRONT BUMPER

Procedures 1 and 28



Refinish Front Cover		2.2
Refinish Washer Nozzle Cap	R	.2
	L	.2
Refinish License Plate Bracket		.4
R&I Front Cover		1.3
O/H Bumper Assy (Includes R&I)		2.8
Add to R&R Front Cover or O/H Bumper Assy		
w/Parking Aid		.4

NOTE: All Parts in this section are included in overhaul unless noted otherwise.

1 Cover, Front (P)			
w/Parking Aid		2.5	3D0 807 217 CF \$725.00
w/o Parking Aid			
	2004		
To 7-03		2.5	3D0 807 217 CE \$725.00
From 8-03		2.5	3D0 807 217 CE \$725.00
2005-06		2.5	3D0 807 217 CE \$725.00
(P) Paint to Match			
2 Absorber, Impact			3D0 807 248 B \$90.00
3 Packing, Foam	R		867 955 499 \$8.40
	L		867 955 499 \$8.40
Guide, Bumper			

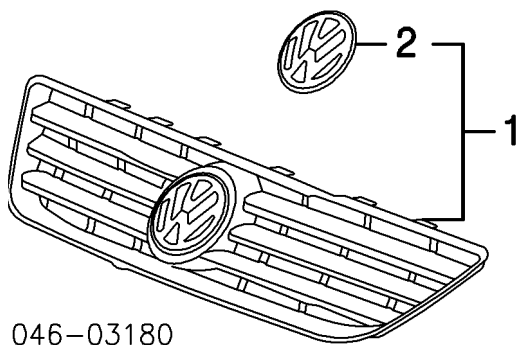
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4	Center			3D0 807 192 C	\$51.90
5	Outer	R		3D0 807 050 E	\$59.50
		L		3D0 807 049 E	\$59.50
6	Bar, Impact		IOH	3D0 807 105 AJ	\$460.00
7	Adjuster, Front	R		8E0 857 049 A	\$39.00
		L		8E0 857 049 A	\$39.00
8	Cap, Washer Nozzle (P)	R		3D0 807 928 B GRU	\$60.50
		L		3D0 807 927 B GRU	\$60.50
	(P) Paint to Match				
9	Spoiler, Front			.5 3D0 805 903 C V7S	\$284.00
10	Moulding, Front Cover	R		.2 3D0 807 718 D ZZZ	\$90.00
		L		.2 3D0 807 717 D ZZZ	\$90.00
11	Cover, Lamp Opening				
	w/Fog Lamps				
	w/Radar Cruise Control	R		.2 3D0 854 662 D	\$79.50
		L		.2 3D0 854 661 D	\$79.50
				3D0 854 662 B	
	w/o Radar Cruise Control	R		.2	\$79.50
		L		.2 3D0 854 661 B	\$79.50
12	Cover, Bumper Opening	R		.2 3D0 807 186	\$57.00
		L		.2 3D0 807 185	\$57.00
13	Bracket, License Plate (P)			.2 3D0 807 287 A GRU	\$142.00
	(P) Paint to Match				
14	Sensor Assy, Parking				
	Inner	R		3D0 998 275 B	\$138.00
		L		3D0 998 275 B	\$138.00
	Outer, (2/Side)	R		3D0 998 275 A	\$138.00
		L		3D0 998 275 A	\$138.00
15	Washer, Sensor (6)¶			7L6 919 659 01C	\$2.20
	¶Included w/Parking Sensor Assy				
16	Bracket, Sensor (6)			3D0 919 486 C	\$16.50
	Harness, Wiring				
	w/Parking Aid	#.2		3D0 971 095 BR	\$300.00
	w/o Parking Aid	#.2		3D0 971 095 BQ	\$300.00

#w/Bumper Assy Removed, Not Included in R&R or O/H

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GRILLE



046-03180

R&I Grille Assy

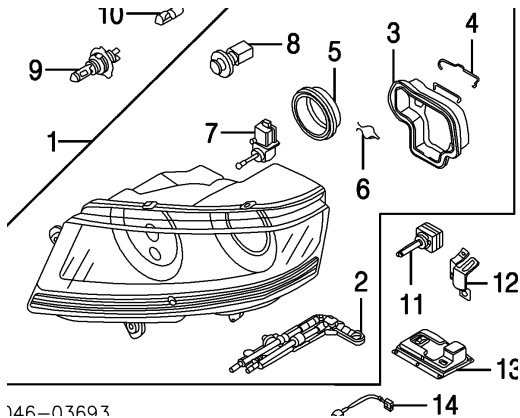
- 1 Grille Assy¶¶
¶¶Order by Application
- 2 Emblem, Grille (a)
(a) Included w/Grille Assy

.2			
.2	3D7 853 651	PWF	\$300.00
.2	3D7 853 600	MQH	\$59.50

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FRONT LAMPS

COMBINATION LAMP



146-03693

Aim Lamps

R&I Combination Lamp Assy

.4
R #1.5
L #1.5

#Includes R&I Front Cover

Add to Aim Lamps

To Adjust Range Control

.3

NOTE: R&R Does Not include aim lamps.

1 Lamp Assy, Combination	R	#1.5	3D1 941 018 M	\$850.00
	L	#1.5	3D1 941 017 C	\$775.00
#Includes R&I Front Cover				
2 Adjuster, Combination Lamp¶	R		3D0 998 122	\$235.00
	L		3D0 998 121 A	\$235.00
3 Cover, Outer Bulb¶	R		3D0 941 608	\$33.90
	L		3D0 941 607	\$29.10
4 Spring, Outer Bulb Cover (a)¶			3D0 998 160	\$6.00
(a) Set of 2				
5 Cover, Inner Bulb¶	R		3D0 941 607 B	\$16.50
	L		3D0 941 607 B	\$16.50
6 Spring, Bulb¶	R		3D0 941 160	\$9.90
	L		3D0 941 160	\$9.90
7 Motor, Adjuster¶	R	#.2	3D0 941 295	\$142.00
	L	#.2	3D0 941 295	\$142.00
#w/Combination Lamp Assy Removed				
8 Socket, Turn Signal¶	R		8N0 953 053	\$13.50
	L		8N0 953 053	\$13.50

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¶Included w/Combination Lamp Assy

9 Bulb, Halogen	R	#.2	N 105 662 01	\$19.80
	L	#.2	N 105 662 01	\$19.80
10 Bulb, Turn Signal	R	#.2	N 104 456 02	\$11.50
	L	#.2	N 104 456 02	\$11.50
11 Bulb, Xenon	R	#.2	N 105 661 03	\$215.00
	L	#.2	N 105 661 03	\$215.00

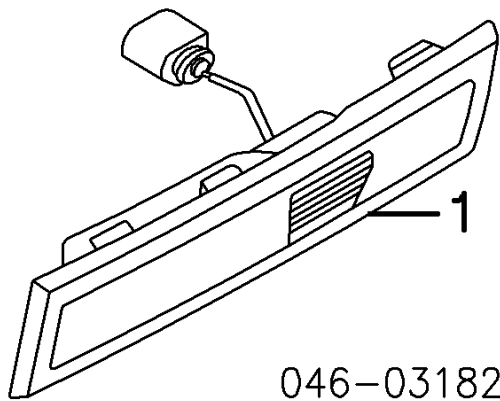
#R&R One Side Complete, Included in R&I/R&R Combination Lamp Assy

12 Bracket, Lamp	R		3D0 941 462 E	\$24.30
	L		3D0 941 461 E	\$24.30
13 Control, Xenon	R	#.2	3D0 909 158	\$582.00
	L	#.2	3D0 909 157	\$450.00

#w/Combination Lamp Assy Removed

14 Harness, Bulb	R		3D0 971 671 A	\$68.50
	L		3D0 971 671	\$68.50

SIDE MARKER LAMP



R&I Side Marker Lamp

R	#.2
L	#.2

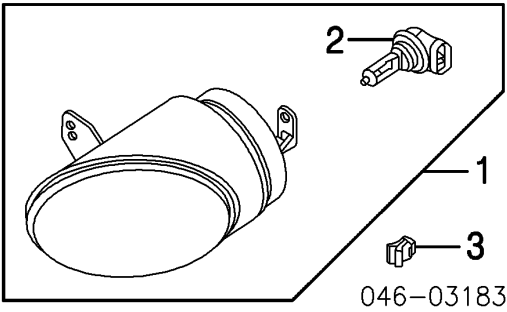
#Included in R&R Front Cover or O/H Bumper Assy

1 Lamp, Side Marker	R	#.2	3D0 945 072 A	\$59.50
	L	#.2	3D0 945 071 A	\$59.50

#Included in R&R Front Cover or O/H Bumper Assy

FOG LAMP

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R&I Fog Lamp Assy

R	#.3
L	#.3

#Included in R&R Front Cover or O/H Bumper Assy

1	Lamp Assy, Fog	R	#.3	3D0 941 700 C	\$132.00
		L	#.3	3D0 941 699 C	\$132.00

#Included in R&R Front Cover or O/H Bumper Assy

2	Bulb, Fog Lamp¶	R	#.2	N 105 297 01	\$29.10
		L	#.2	N 105 297 01	\$29.10

¶Included w/Fog Lamp Assy

#Included in R&I/R&R Fog Lamp Assy

3	Nut, Speed (2/Side)	R		N 902 674 04	\$0.30
		L		N 902 674 04	\$0.30

1	Panel, Hood (Alum)		#1.4	3D0 823 031 H	\$1,195.00
	#Includes R&I/R&R Grille				
2	Hinge, Hood	R	#.3	3D0 823 302 D	\$97.50
		L	#.3	3D0 823 301 D	\$97.50
	#w/Hood Removed				
3	Mount, Hood Strut	R		3D0 823 402 A	\$19.80
		L		3D0 823 401 A	\$19.80
4	Strut, Hood	R	#.2	3D0 823 359 B	\$60.50
		L	#.2	3D0 823 359 B	\$60.50
	#w/Hood Removed Deduct .1				
5	Guide, Hood	R		3D0 823 493 B41	\$13.50
		L		3D0 823 493 B41	\$13.50
6	Bumper, Front	R	.1	4B0 823 481	\$2.60
		L	.1	4B0 823 481	\$2.60
7	Buffer, Hood	R	.1	3D0 823 429 A	\$9.90
		L	.1	3D0 823 429 A	\$9.90
8	Catch, Hood		.2	3D0 823 480 E	\$132.00
9	Plug, Hood			3D0 955 440	\$3.30
10	Cover	L		3D1 823 755 C	\$24.30
11	Foil, Protective			3D0 823 286	\$45.30

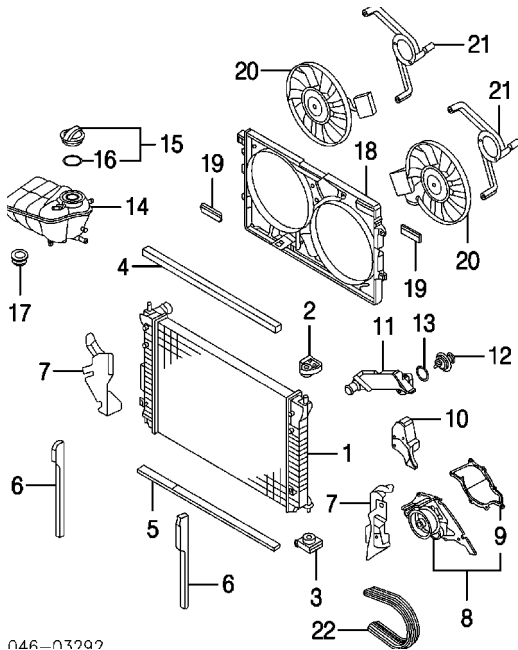
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12 Seal Assy, Hood		.3	3D0 823 707 C	\$142.00
13 Clip, Seal (a)¶			3D0 823 717	\$1.30
¶Included w/Hood Seal Assy				
(a) As Required				
14 Lock Assy, Hood		.3	3D0 823 509 D	\$60.50
15 Switch, Micro (b)		.2	3D0 953 236 A	\$60.50
(b) Included w/Hood Lock Assy				
16 Stop, Hood	R		3D0 823 481	\$2.40
	L		3D0 823 481	\$2.40
17 Bracket, Release Handle			3D1 823 633	\$19.80
			1K0 823 591 B	\$2.60
18 Grommet, Release Cable (2)				
19 Handle, Release (a)		#.2	3D1 823 533 5J6	\$39.00
(a) Gray listed, Order by Application				
#Included in R&R Rear Release Cable				
20 Clip, Cable			191 823 567	\$0.90
21 Cable, Rear Release		.5	3D0 823 535 E	\$57.00
22 Cable, Front Release		.7	3D1 823 531 F	\$68.50
23 Cover, Cable			3D1 823 745	\$24.30
24 Cover, Latch			3D0 823 187 A B41	\$6.00

COOLING

Procedures 5 and 28

4.2L ENG



046-03997

R&I Radiator

#2.2

#w/Front Cover Removed

1 Radiator	#2.2	3D0 121 253 G	\$399.00
#w/Front Cover Removed			
2 Mount, Upper Radiator	R	3D0 121 276 A	\$8.40
	L	3D0 121 276 A	\$8.40
3 Mount, Lower Radiator	R	3D0 121 275	\$8.40
	L	3D0 121 275	\$8.40
4 Seal, Upper Radiator		3D0 121 221	\$24.30
5 Seal, Lower Radiator		3D0 121 221 A	\$24.30
6 Seal, Side Radiator	R	3D0 121 221 B	\$24.30
	L	3D0 121 221 C	\$24.30
7 Duct, Side Air			
w/Parking Aid	R	3D0 121 284 A	\$16.50
	L	3D0 121 283 D	\$16.50
w/o Parking Aid	R	3D0 121 284 E	\$16.50
	L	3D0 121 283 D	\$16.50
8 Pump Assy, Water			
New	6.0	077 121 004 P	\$377.00
Remanufactured	6.0	077 121 004 PX	\$170.00
9 Gasket, Water Pump¶		078 121 043 A	\$9.90

¶Included w/Water Pump Assy

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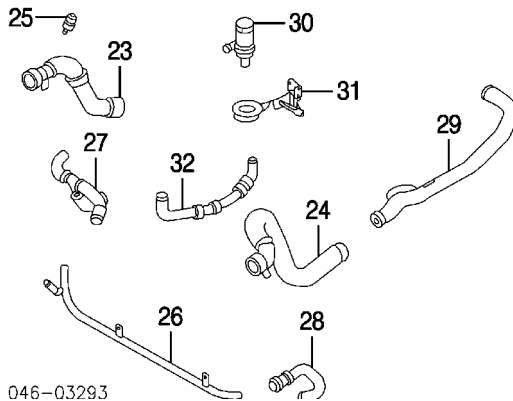
10 Bracket, Water Pump		077 121 235 N	\$122.00
11 Housing, Thermostat	#3.3	077 121 121 D	\$122.00
12 Thermostat, Coolant	#3.3	077 121 113 D	\$51.90
13 Seal, Thermostat Housing	#3.3	N 901 368 02	\$2.75
#R&R Complete			
14 Reservoir, Coolant	.8	3D0 121 407 H	\$90.00
15 Cap Assy, Reservoir		3D0 121 321 B	\$24.30
16 Seal, Reservoir Cap (a)		1H0 121 687 A	\$2.30

(a) Included w/Reservoir Cap Assy

17 Grommet, Reservoir		3D0 819 345 B	\$9.90
18 Shroud, Fan	#1.5	3D0 121 207 F	\$132.00
19 Blind, Radiator	R #1.5	3D0 121 223	\$8.40
	L #1.5	3D0 121 223	\$8.40
20 Fan & Motor, Cooling	R #1.5	3D0 959 453 G	\$770.00
	L #1.5	3D0 959 453 F	\$770.00
21 Bracket, Fan & Motor	R #1.5	N.A.	
	L #1.5	N.A.	

#R&R Complete

22 Belt, Drive	.8	07D 145 933 E	\$128.00
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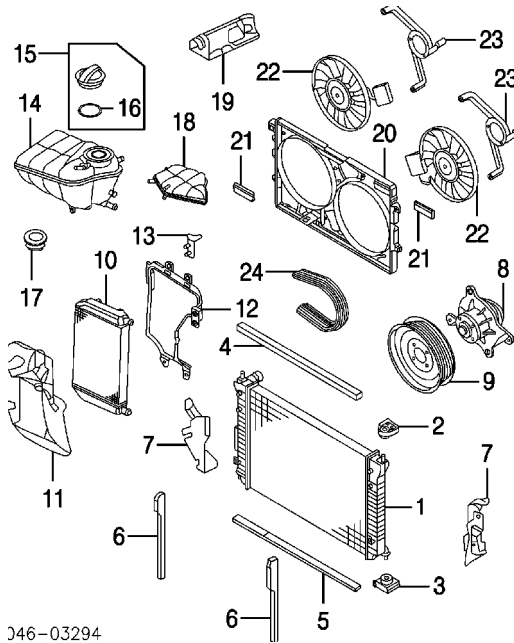
23 Hose, Right Radiator	R	1.5	3D0 122 051 AC	\$79.50
24	L	1.8	3D0 122 101 T	\$68.50
25 Sensor, Coolant		.6	06A 919 501 A	\$24.67
26 Pipe, Coolant By-Pass Hose, By-Pass		#2.4	3D0 121 065 FA	\$79.50
27 Right	R	#2.4	3D0 122 096 C	\$79.50
28	L	#2.4	3D0 122 096 B	\$33.90

#R&R Complete

29 Pipe, Upper	1.4	077 121 070 P	\$160.00
30 Pump, Aux Water	1.0	7L0 965 561 L	\$300.00
31 Support, Aux Water Pump		3D0 121 079 L	\$19.80
32 Hose, Aux Water Pump	.8	3D0 121 063 AC	\$45.30

6.0L ENG

2004 Volkswagen Phaeton (none) Sedan



046-03294

R&I Radiator

#2.2

#w/Front Cover Removed

1 Radiator		#2.2	3D0 121 253 G	\$399.00
#w/Front Cover Removed				
2 Mount, Upper Radiator	R		3D0 121 276 A	\$8.40
	L		3D0 121 276 A	\$8.40
3 Mount, Lower Radiator	R		3D0 121 275	\$8.40
	L		3D0 121 275	\$8.40
4 Seal, Upper Radiator			3D0 121 221	\$24.30
5 Seal, Lower Radiator			3D0 121 221 A	\$24.30
6 Seal, Side Radiator	R		3D0 121 221 B	\$24.30
	L		3D0 121 221 C	\$24.30
7 Duct, Side Air				
w/Parking Aid	R		3D0 121 284 A	\$16.50
	L		3D0 121 283 D	\$16.50
w/o Parking Aid	R		3D0 121 284 E	\$16.50
	L		3D0 121 283 D	\$16.50
8 Pump, Water		3.3	07D 121 008 A	\$260.00
9 Pulley, Water Pump			07D 121 031 D	\$90.00
10 Radiator, Aux		#1.8	3D0 121 212 C	\$399.00
#w/Front Bumper Removed				
11 Duct, Aux Radiator Air		.4	3D0 121 334 A	\$59.50
12 Bracket, Aux Radiator			3D0 121 383 C	\$377.00
13 Brace, Radiator Mounting	R		3D0 955 473 E	\$29.10
	L		3D0 121 383 E	\$16.50

¶Order by Application

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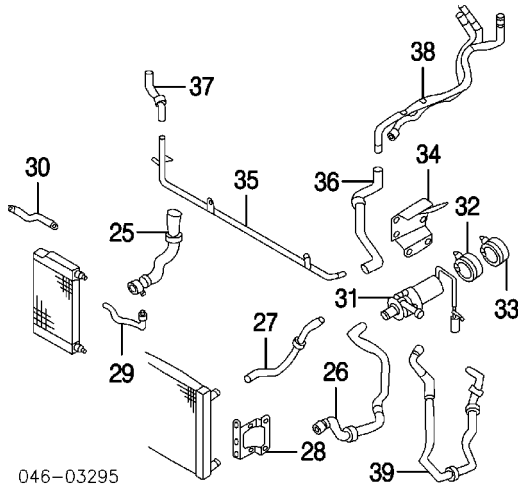
14 Reservoir, Coolant	2.7	3D0 121 407 H	\$90.00
15 Cap Assy, Reservoir		3D0 121 321 B	\$24.30
16 Seal, Cap (a)		1H0 121 687 A	\$2.30

(a) Included w/Reservoir Cap Assy

17 Grommet, Reservoir (b)		3D0 819 345 B	\$9.90
(b) As Required			
18 Reservoir, Aux		3D0 122 407	\$51.90
19 Thermostat/Housing	3.6	07D 121 111 AP	\$356.00
20 Shroud, Fan	#1.5	3D0 121 207 F	\$132.00
21 Blind, Radiator	R #1.5	3D0 121 223	\$8.40
	L #1.5	3D0 121 223	\$8.40
22 Fan & Motor, Cooling	R #1.5	3D0 959 453 G	\$770.00
	L #1.5	3D0 959 453 F	\$770.00
23 Bracket, Fan & Motor	R #1.5	N.A.	
	L #1.5	N.A.	

#R&R Complete

24 Belt, Drive	04-05	.8 07D 145 933 E	\$128.00
	06	.8 07C 145 933 S	\$128.00



25 Hose, Upper Radiator			
w/Hvy Duty Cooling	1.1	3D0 122 101 A	\$57.00
w/o Hvy Duty Cooling	1.1	3D0 122 101 G	\$57.00
26 Hose, Lower Radiator	1.6	3D0 122 063 BC	\$57.00
27 Hose, Reservoir		3D0 121 447 F	\$16.50
28 Bracket, Hose		3D0 121 079 H	\$13.50
29 Hose, Aux Radiator		3D0 121 101 G	\$19.80
30 Pipe, Aux Rad		07C 121 511 R	\$68.50
31 Pump, Aux Water	1.4	3D0 965 561 E	\$300.00
32 Spacer, Alignment		066 959 209	\$13.50
33 Mount, Water Pump		035 959 209 F	\$13.50
34 Bracket, Water Pump		021 121 079 M	\$39.00

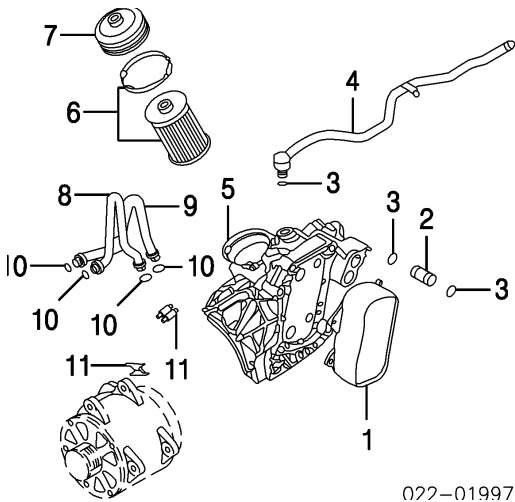
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35	Pipe, Coolant Hose, By-Pass	2.4	3D0 121 065 T	\$97.50
36	Inlet		3D0 121 051 M	\$24.30
37	Outlet		3D0 121 109 D	\$24.30
38	Pipe, Coolant Inlet	2.7	07C 121 486 L	\$187.00
39	Hose, Aux Pump		3D0 121 063 T	\$59.50

2004 Volkswagen Phaeton (none) Sedan

ENGINE OIL COOLER

4.2L ENG

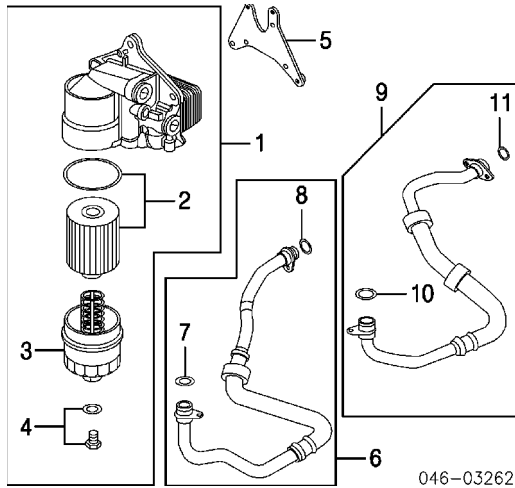


1 Cooler, Oil	#2.4	077 117 021 Q	\$205.00
2 Pipe, Oil Cooler Return	#2.4	077 117 411 A	\$11.50
3 Seal, Pipe (3)	#2.4	077 121 437	\$5.50
4 Pipe, Oil Cooler	#2.4	077 117 412 T	\$154.00
#R&R Complete			
5 Adapter, Oil Cooler		077 115 401 AC	\$675.00
6 Filter, Oil		079 198 405 A	\$18.00
7 Cap, Oil Filter Housing		077 115 433 B	\$79.50
8 Pipe, Water Feed¶	#1.5	077 121 520 A	\$57.00
9 Pipe, Water Return¶	#1.5	077 121 520 B	\$68.50
¶Order by Application			
#R&R Complete			
10 Seal, Pipe (4)		N 907 834 01	\$1.00
11 Bracket, Pipe (2)		07C 121 077 H	\$8.40

6.0L ENG

2004-05

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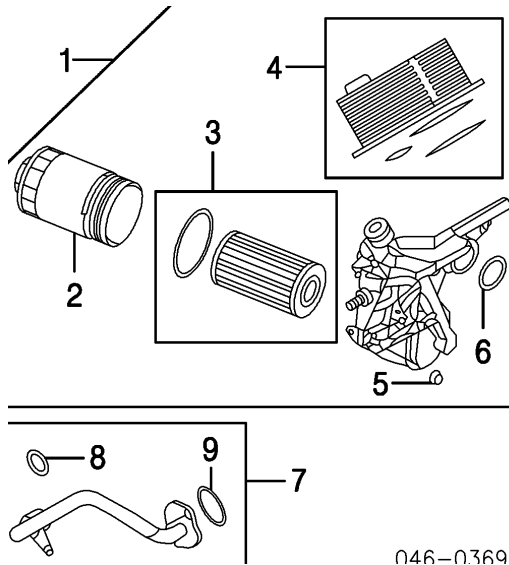


1	Cooler Assy, Oil	1.8	07C 117 015 H	\$542.00
2	Filter, Oil¶	#.5	021 115 562 A	\$15.30
3	Cover, Filter¶	#.5	021 115 433 D	\$79.50
	#R&R Complete			
4	Plug, Drain¶		WHT 000 897 A	\$13.50
	¶Included w/Oil Cooler Assy			
5	Bracket, Cooler		3D0 117 041 D	\$51.90
6	Hose Assy, Return	#1.3	07C 115 675 D	\$260.00
	O-Ring, Hose (a)			
7	Upper		N 105 382 01	\$2.20
8	Lower		N 105 377 01	\$2.20
	(a) Included w/Return Hose Assy			
9	Hose Assy, Feed	#1.3	07C 115 676 D	\$260.00
	#R&R Both 1.7			
	Seal, Hose (b)			
10	Upper		N 909 597 01	\$1.70
11	Lower		N 105 377 01	\$2.20
	(b) Included w/Feed Hose Assy			

6.0L ENG

2006

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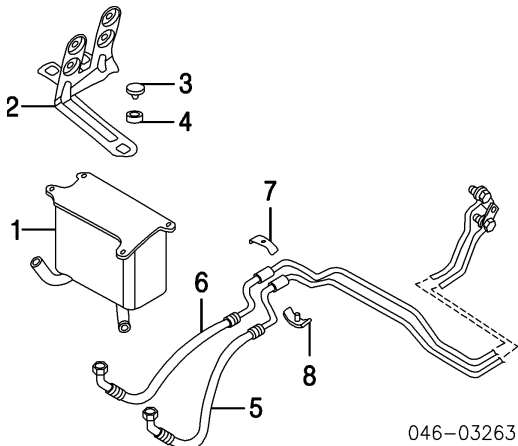
046-03694

1 Cooler Assy, Oil	1.8	07C 117 013 AQ	\$890.00
2 Cover, Filter¶	#.5	07C 115 433 F	\$79.50
3 Filter, Oil¶	#.5	07C 115 562 E	\$25.00
#R&R Complete			
4 Repair Kit, Oil Cooler¶		07C 198 037	\$51.90
5 Gasket, Oil Cooler¶		07C 117 070	\$13.50
6 Sleeve, Spacer (2)¶		07K 260 817	\$9.90
¶Included w/Oil Cooler Assy			
7 Pipe Assy, Oil O-Ring (a)	.9	07C 115 203 H	\$225.00
8 No. 1		N 904 336 01	\$0.93
9 No. 2		N 105 382 01	\$2.20
(a) Included w/Oil Pipe Assy			

2004 Volkswagen Phaeton (none) Sedan

TRANS OIL COOLER

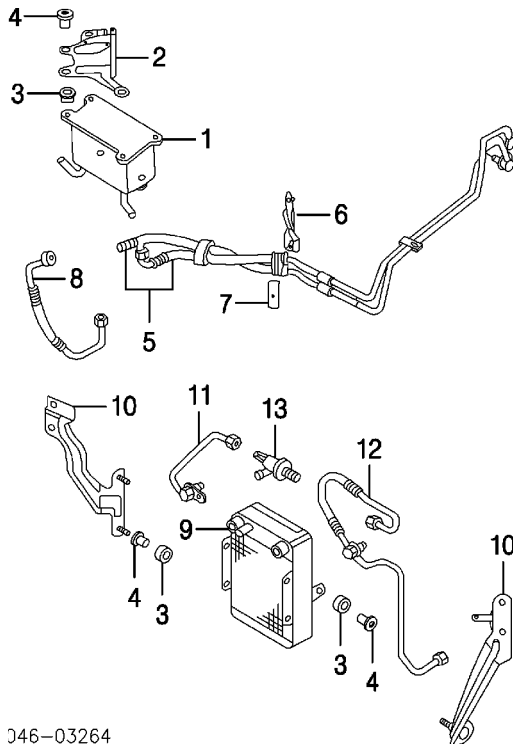
5 SPEED TRANS



1 Cooler, Trans #w/Front Cover Removed	#1.5	3D0 409 061 G	\$640.00
2 Bracket, Cooler		3D0 317 827 H	\$29.10
3 Grommet, Mounting		N.A.	
4 Bushing, Mounting		N.A.	
5 Hose, Pressure	#1.1	3D0 317 817 H	\$260.00
6 Hose, Return	#1.1	3D0 317 818 H	\$260.00
#w/Front Cover Removed, R&R Both 1.7			
7 Bracket, Hose Upper		4D0 317 171	\$9.90
8 Bracket, Hose Lower		4B3 317 833 B	\$19.80

6 SPEED TRANS

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046-03264

1 Cooler, Trans #w/Front Cover Removed	#1.5	3D0 409 061 G	\$640.00
2 Bracket, Cooler		3D0 317 827 AE	\$29.10
3 Grommet, Mounting (3)		4D0 317 867 A	\$6.00
4 Bushing, Mounting (3)		4E0 903 127	\$16.50
5 Hose Set, Cooler #w/Front Cover Removed	#1.7	3D0 317 810 D	\$501.00
6 Bracket, Hose		3D0 317 827 AF	\$29.10
7 Clamp, Hose		4B3 317 833 B	\$19.80
8 Line, Pressure	#.6	3D0 317 813 A	\$180.00
9 Cooler, Aux #w/Front Cover Removed	#1.0	4D0 317 021 C	\$695.00
10 Bracket, Aux Cooler	R	3D0 317 827 AC	\$29.10
	L	3D0 317 827 K	\$29.10
11 Pipe, Inlet	.6	3D0 317 814 B	\$180.00
12 Pipe, Outlet	.9	3D0 317 815 D	\$268.00
13 Valve, Thermo		4D0 317 027	\$110.00
Duct, Air	.2	3D0 317 017	\$45.30

2004 Volkswagen Phaeton (none) Sedan

A/C REFRIGERANT CAPACITIES

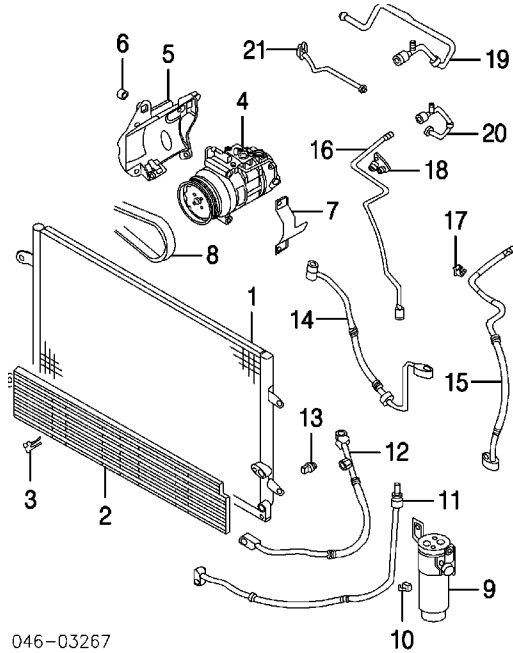
A/C R-134a Refrigerant Capacity

28.0 Ozs (1.75 Lbs), 794 g

2004 Volkswagen Phaeton (none) Sedan

A/C HEATER/VENTILATION

Procedure 6



046-03267

R&I Condenser

#1.3

#w/Front Bumper Removed

Evacuate & Recharge System

1.4

Recover Refrigerant

.3

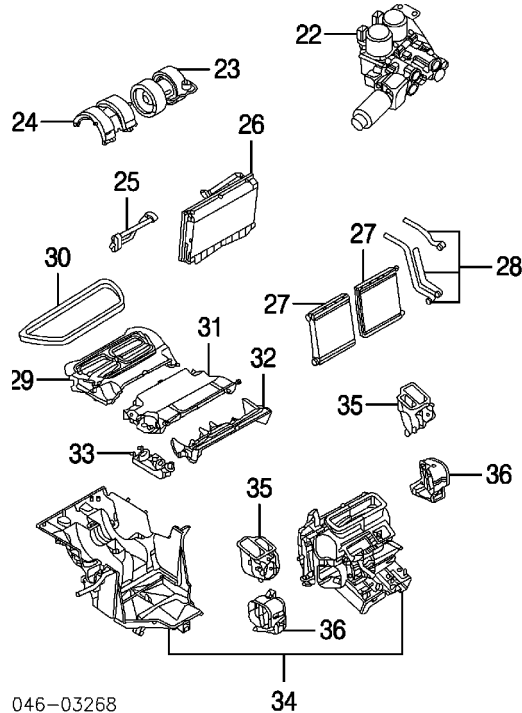
NOTE: R&R Does Not include recover, evacuate and recharge system.

1 Condenser, A/C	#1.3	3D0 820 411 G	\$300.00
#w/Front Cover Removed			
2 Grille, Condenser		3D0 820 746	\$19.80
3 Clip, Grille (8)		3D0 867 646	\$0.50
4 Compressor, A/C			
4.2L Eng	#1.8	4E0 260 805 F	\$1,300.00
6.0L Eng	#1.8	3B0 820 803 C	\$950.00
#w/Front Cover Removed			
5 Bracket, Compressor			
4.2L Eng	#.6	07D 260 855 C	
6.0L Eng	#.6	07C 260 881 A	\$356.00
#w/Compressor Removed			
6 Sleeve, Bracket			
4.2L Eng, (4)		07K 260 817	\$9.90
6.0L Eng, (2)		07K 260 817	\$9.90
7 Shield, Compressor		07D 260 127	\$16.50

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8 Belt, Drive-See Cooling Section

9 Receiver/Drier	.8 3D0 820 189 D	\$160.00
10 Brkt, Evaporator Pipe	3D0 820 755 A	\$1.30
11 Pipe, Evaporator	1.0 3D0 260 711 M	\$235.00
12 Hose, Cond/Compressor		
4.2L Eng	.8 3D0 260 701 BD	\$174.00
6.0L Eng	.8 3D0 260 701 AR	\$195.00
13 Sensor, Pressure	3D0 959 126 B	\$76.00
14 Hose, Comp/Receiver/Drier		
4.2L Eng	.7 3D0 260 707 T	\$235.00
6.0L Eng	.7 3D0 260 707 P	\$235.00
15 Hose, Drier/Evaporator	1.0 3D0 260 740 K	\$235.00
16 Pipe, Refrigerant	1.2 3D0 260 711 P	\$235.00
17 Brkt, Hose	3D0 820 755 A	\$1.30
18 Grommet, Hose	3D0 260 753	\$9.90
19 Pipe, Evap/Drier	1.3 3D1 260 740 B	\$235.00
20 Pipe, Center Condenser	1.2 3D1 260 710 A	\$122.00
21 Pipe, Cond/Evap	.7 3D1 260 709	\$132.00



22 Valve, Heater	4.5 3D1 959 617 D	\$1,195.00
23 Blower, Fan & Motor	2.0 3D0 959 101	\$268.00
24 Cover, Fan & Motor	4E0 815 057	\$29.10
25 Pipe, Connecting	3D0 820 111 A	\$235.00
26 Core, Evaporator	3.5 4D0 898 037 A	\$640.00

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27	Core, Heater	R	#7.0	3D0 898 030	\$180.00
		L	#7.0	3D0 898 030	\$180.00

#R&R Complete, w/Instrument Panel Removed

28	Hose Set, Heater	R		3D1 898 350 A	\$138.00
		L		3D1 898 350	\$138.00
29	Duct, Intake			3D0 898 150	\$97.50
30	Seal, Duct			3D0 820 513 A	\$33.90
31	Cover, Upper			3D0 898 160	\$97.50
32	Cover, Evaporator			4D0 820 231 A	\$45.30
33	Control, Blower			3D0 907 521 A	\$284.00
34	Housing, Air Distribution		#5.0	3D0 898 353	\$260.00

#w/Instrument Panel Removed

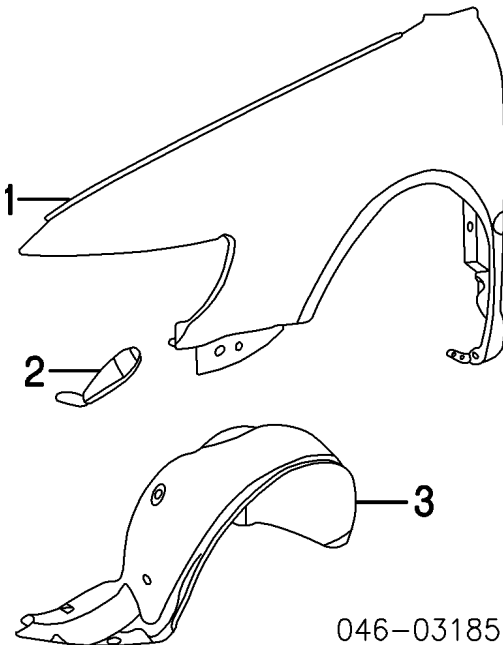
35	Support, Air Duct	R		3D1 820 696	\$79.50
		L		3D1 820 695	\$79.50
36	Duct, Side Air	R		3D1 820 690	\$39.00
		L		3D1 820 689	\$59.50

2004 Volkswagen Phaeton (none) Sedan

FRONT FENDER

Procedures 7 and 28

SHEET METAL



Refinish Fender Outside

R 2.1
L 2.1

Add to Edge

R .5
L .5

R&I Fender

R #2.6
L #2.6

#Includes R&I Front Cover, R&I/R&R Combination Lamp Assy & Fender Liner

1 Fender (Plastic)

2004

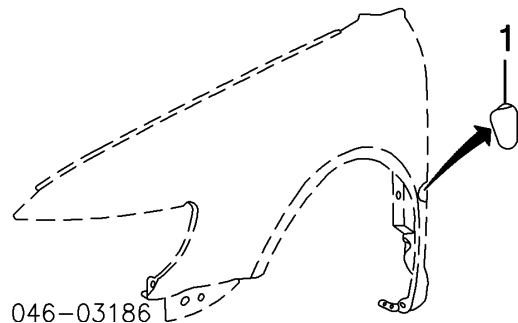
To VIN 4018000	R	#2.8	3D0 821 022 H	\$376.75
	L	#2.8	3D0 821 021 H	\$376.75
From VIN 4018001	R	#2.8	3D0 821 022 J	\$675.00
	L	#2.8	3D0 821 021 J	\$675.00
2005-06	R	#2.8	3D0 821 022 J	\$675.00
	L	#2.8	3D0 821 021 J	\$675.00

#Includes R&I Front Cover, R&I/R&R Combination Lamp Assy & Fender Liner

2 Bracket, Fender	R		3D0 821 196	\$16.50
	L		3D0 821 195	\$16.50
3 Liner, Fender	R	.4	3D0 809 958 T B41	\$110.00
	L	.4	3D0 809 957 M B41	\$110.00

2004 Volkswagen Phaeton (none) Sedan

EXTERIOR TRIM



Refinish Fender Moulding

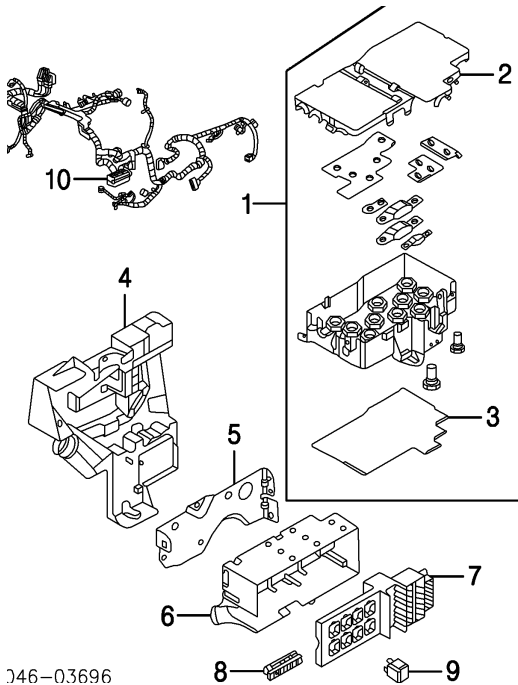
R&I Fender Moulding

1 Moulding, Fender (P)

(P) Paint to Match

R	.5		
L	.5		
R	.2		
L	.2		
R	.2	3D0 853 300 A GRU	\$132.00
L	.2	3D0 853 299 A GRU	\$132.00

ELECTRICAL COMPONENTS



1 Box Assy, Main Fuse¶	3D0 937 548	\$122.98
¶Order by Application		
2 Cover, Upper Fuse Box (a)	.1 3D0 937 574	\$79.50
3 Cover, Lower Fuse Box (a)	3D0 937 619 K	\$13.50

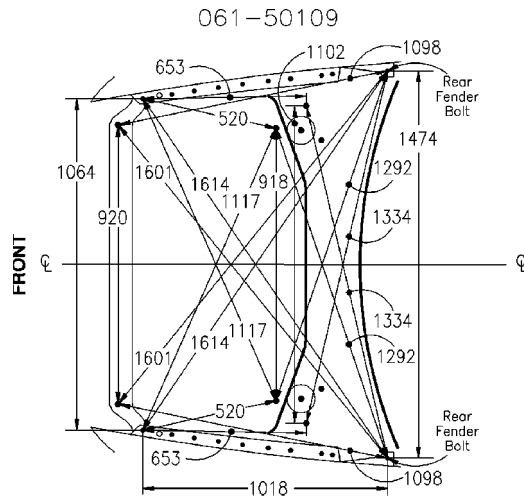
2004 Volkswagen Phaeton (none) Sedan

(a) Included w/Main Fuse Box Assy

4 Bracket, Relay Block	3D0 937 540 D	\$33.90
5 Bracket, Relay Plate	3D0 035 209 F	\$68.50
6 Cover, Relay Plate	3D0 937 619 Q	\$29.10
7 Plate, Relay	3D0 937 499 B	\$51.90
8 Puller, Fuse	8D0 941 802	\$2.80
9 Relay	.3 3D0 906 383	\$51.90
10 Harness, Wiring¶		
Eng		
4.2L Eng	3D1 971 610 C	\$1,125.00
6.0L Eng	07C 971 610 Q	\$1,125.00
Main	3D0 971 140 A	\$13,138.57
¶Order by Application		

2004 Volkswagen Phaeton (none) Sedan

UNDERHOOD DIMENSIONS

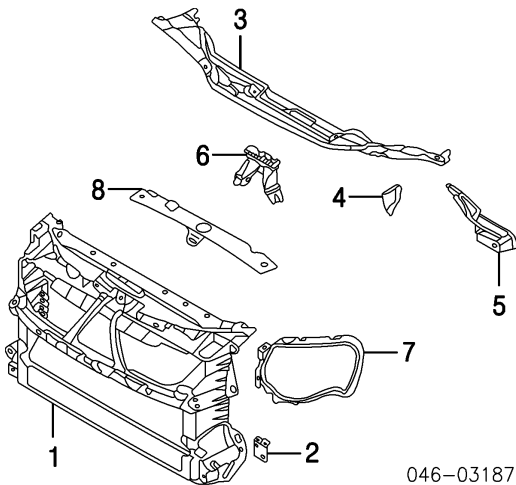


2004 Volkswagen Phaeton (none) Sedan

FRONT INNER STRUCTURE

Procedures 8 and 28

FRONT

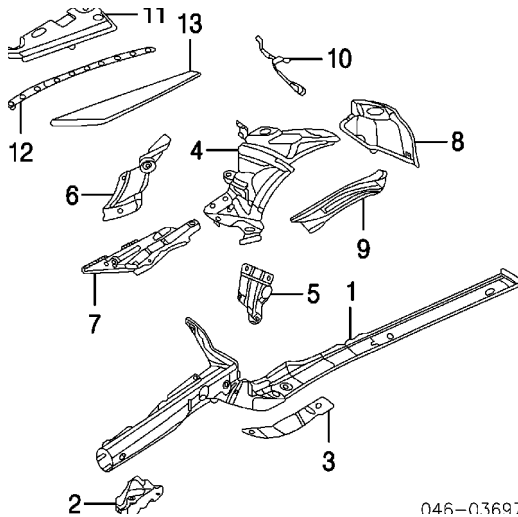


Refinish Radiator Support			1.5	
Refinish Lamp Mounting Panel	R		.3	
	L		.3	
Add to R&R Radiator Support				
To R&I/R&R Base Model Mechanical Components			#1.0	
#Includes R&I/R&R A/C Condenser & Disconnect & Connect A/C Lines				
To Aim Lamps			.4	
Add to Aim Lamps				
To Adjust Range Control			.3	
Evacuate & Recharge System			1.4	
Recover Refrigerant			.3	
1 Support, Radiator		#6.5	3D0 805 588 E	\$300.00
#Includes R&I/R&R Combination Lamps, Radiator, Cooling Fan, Motor & Shroud as an Assembly, Front Eng Cover, Rear Eng Cover, Hood Lock Assy, Impact Bar, Radiator Support Bracket, Upper Tie Bar, Bar Outer Filler, Tie Bar Extensions, Upper Support Cover, Disconnect & Connect Hood Release Cable & Wiring as Necessary				
2 Bracket, Radiator Support	R		3D5 805 658 A	\$16.50
	L		3D5 805 657	\$16.50
3 Bar, Upper Tie		.5	3D1 806 603	\$890.00
4 Filler, Bar Outer	R		3D1 805 088 A	\$16.50

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	L	3D1 805 087 B	\$16.50
5 Extension, Tie Bar	R	3D0 805 554 A	\$51.90
	L	3D0 805 553 A	\$51.90
6 Valve, Drain		3D0 805 271	\$97.50
7 Panel, Lamp Mounting	R	2.5 3D0 805 072 D	\$195.00
	L	2.5 3D0 805 071 D	\$195.00
8 Cover, Upper Support	.3	3D0 805 283 C	\$110.00

SIDE

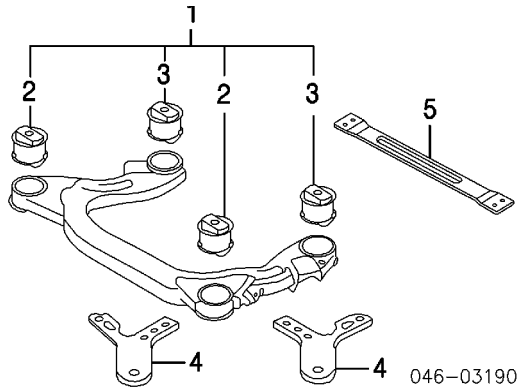


Refinish Sidemember Assy	R	1.0		
	L	1.0		
Refinish Wheelhouse Assy	R	1.0		
	L	1.0		
Refinish Wheelhouse Panel	R	.5		
	L	.5		
Refinish Wheelhouse Extension	R	.5		
	L	.5		
Refinish Wheelhouse Gusset	R	.5		
	L	.5		
1 Sidemember	R	11.0	3D7 803 102	\$890.00
	L	11.0	3D7 803 101	\$890.00
2 Bracket, Sidemember	R	1.0	3D0 803 128 C	\$90.00
	L	1.0	3D0 803 127 D	
3 Absorber, Sound	R		3D0 806 696	\$33.90
	L		3D0 806 695	\$33.90
4 Panel, Wheelhouse	R	4.5	3D1 806 506 C	\$825.00
	L	4.5	3D1 806 505 C	\$825.00
5 Plate, End	R	1.0	3D0 806 358 A	\$29.10

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	L	1.0	3D0 806 357 A	\$29.10
			3D0 805 206 B	
6 Reinforcement, Wheelhouse	R	2.0		\$29.10
	L	2.0	3D0 805 205 B	\$29.10
7 Extension, Wheelhouse	R	2.5	3D0 806 380 E	
	L	2.5	3D0 806 379 G	\$110.00
8 Gusset, Wheelhouse	R	3.5	3D1 805 116	\$245.00
	L	3.5	3D1 805 115	\$245.00
9 Filler, Wheelhouse	R	2.0	3D0 805 304 G	\$170.00
	L	2.0	3D0 805 303 G	\$170.00
10 Plate, Rip	R		3D0 805 812 E	\$33.90
	L		3D0 805 811 E	\$33.90
11 Cover, Side	R		3D0 821 170 B	\$132.00
	L		3D0 821 169 C	\$132.00
12 Foil, Protective	R		3D0 821 702 A	\$110.00
	L		3D0 821 701 A	\$110.00
13 Insulator, Foam	R		3D0 821 124	\$11.50
	L		3D0 821 123	\$11.50

SUB-FRAME



1 Sub-Frame Assy				
5 Speed		8.3	3D0 399 313 M	\$1,050.00
6 Speed		8.3	3D0 399 313 P	\$1,540.00
2 Bushing, Front¶	R		4D0 399 415 K	\$60.50
	L		4D0 399 415 K	\$60.50
3 Bushing, Rear¶				
5 Speed	R		3D0 505 145 B	\$79.50
	L		3D0 505 145 B	\$79.50
6 Speed	R		4E0 399 419	\$79.50
	L		4E0 399 419	\$79.50
¶Included w/Sub-Frame Assy				
4 Support, Sub-Frame	R		3D0 399 542	\$29.10
	L		3D0 399 541	\$29.10
5 Support, Cross				

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5 Speed	3D0 399 403 A	\$205.00
6 Speed	3D0 399 403 B	\$205.00

2004 Volkswagen Phaeton (none) Sedan

AIR BAG SYSTEM

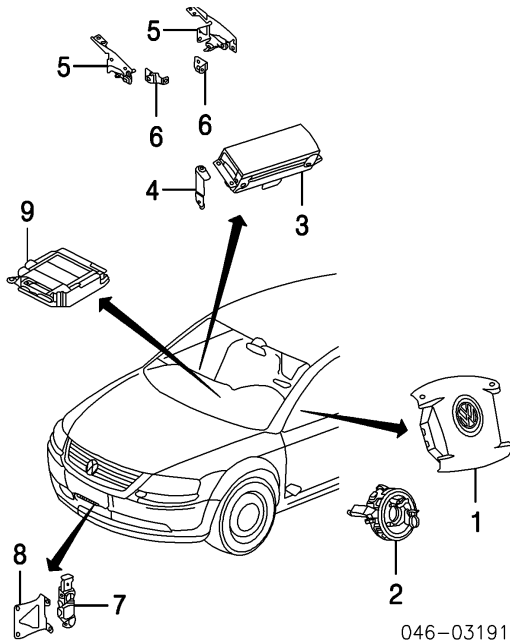
Procedure 30

NOTE 1: R&R Does Not include disable and enable or diagnose Air Bag System.

NOTE 2: Refer to Procedural Explanation 30 for Supplemental Restraint/Air Bag System Component Inspection and Replacement Information.

NOTE 3: For Air Bag System Service procedures, refer to Manufacturer's Service Repair Manual or Mitchell's Air Bag Service and Repair Manual.

FRONT



Disable & Enable Air Bag System .3

Diagnose Air Bag System (If Required) #.5

#Includes Disconnect & Connect Scan Tool & Retrieve/Clear Trouble Codes

1 Module, Driver Air Bag			
Blue	04-05	.4 3D0 880 203 B 5M	\$1,000.00
	06	.4 3D0 880 203 B 5M	\$1,000.00
Brown		.4 3D0 880 203 B 4B	\$1,000.00
Charcoal		.4 3D0 880 203 B 2K	\$1,000.00
Green	04-05	.4 3D0 880 203 B 6G	\$1,000.00
	06	.4 3D0 880 203 B 6G	\$1,000.00
2 Spring, Spiral	1.0	8E0 953 541 E	\$427.00

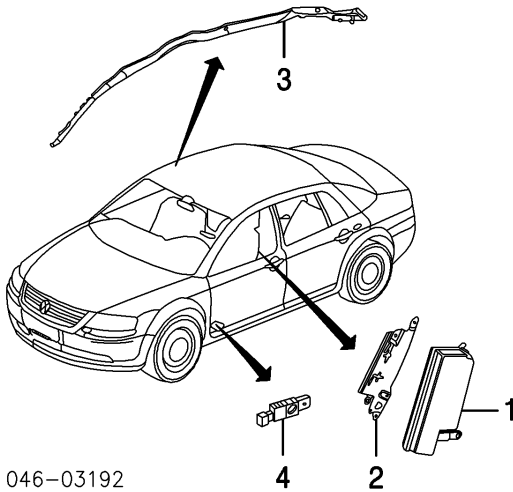
2004 Volkswagen Phaeton (none) Sedan

3	Module, Passenger Air Bag		1.3	3D0 880 204 D	\$1,000.00
4	Bracket, Module	R		3D1 880 994	\$19.80
		L		3D1 880 993	\$19.80
	Plate, Retaining				
5	Outer	R		3D1 880 264 A	\$24.30
		L		3D1 880 263 A	\$24.30
6	Inner	R		3D1 880 918	\$9.90
		L		3D1 880 917	\$9.90
7	Sensor, Front Impact	R	.5	7L0 909 606 D	\$110.00
		L	.5	7L0 909 606 D	\$110.00
8	Brkt, Impact Sensor	R		3D0 972 320	\$8.40
		L		3D0 972 319	\$8.40
9	Module, Air Bag Control		#.8	3D0 909 601 L 005	\$625.00

¶Order by Application

#w/Center Console Removed

SIDE



046-03192

Disable & Enable Air Bag System

.3

Diagnose Air Bag System (If Required)

#.5

#Includes Disconnect & Connect Scan Tool & Retrieve/Clear Trouble Codes

1 Module, Side Air Bag	R	#.4	3D0 880 242 C	\$325.00
	L	#.4	3D0 880 241 C	\$325.00

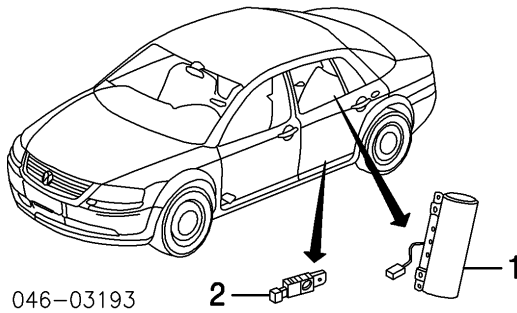
#w/Seat Back Cover Removed

2 Bracket, Side Module	R	N.A.
	L	N.A.

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3 Module, Side Curtain Air Bag	R	#1.5	3D7 880 742 B	\$480.00
	L	#1.5	3D7 880 741 B	\$480.00
#w/Headliner Removed				
4 Sensor, Side Impact	R	.7	4B0 959 643 E	\$110.00
	L	.7	4B0 959 643 E	\$110.00

REAR



Disable & Enable Air Bag System .3

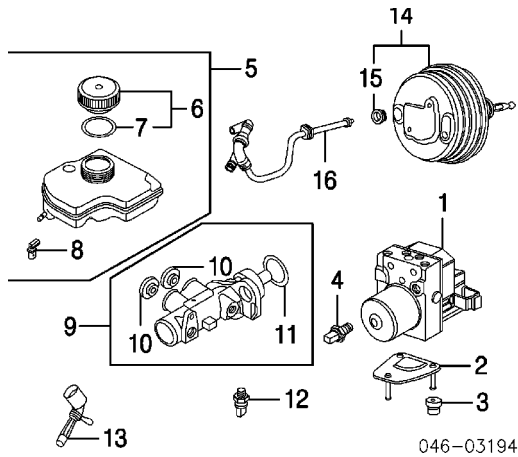
Diagnose Air Bag System (If Required) #.5

#Includes Disconnect & Connect Scan Tool & Retrieve/Clear Trouble Codes

1 Module, Rear Air Bag	R	#.5	3D0 880 442 B	\$325.00
	L	#.5	3D0 880 441 B	\$325.00
#w/Rear Seat Removed				
2 Sensor, Rear Impact	R	.6	8E0 959 643 D	\$110.00
	L	.6	8E0 959 643 D	\$110.00

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ABS/BRAKES



Bleed System

.6

NOTE: R&R Does Not include bleed brake system.

1 Hydraulic Unit, ABS		1.9	3D0 614 517 AL	\$1,920.00
2 Bracket, Mounting			3D0 614 335 B	\$57.00
3 Grommet, Mounting (3)			3D0 614 147	\$6.00
4 Sensor, Thrust		.4	8E0 907 597	\$225.00
5 Reservoir Assy, Brake		.7	3D0 611 301 B	\$148.00
6 Cap Assy, Reservoir¶			6N1 611 349 B	\$33.90
7 O-Ring, Cap (a)¶			893 611 347	\$0.90
(a) Included w/Reservoir Cap Assy				
8 Sensor, Level¶			8E0 611 377	\$33.90
¶Included w/Brake Reservoir Assy				
9 Cylinder Assy, Brake Master	#1.8		3D0 611 021	\$318.00
#Includes R&R Reservoir				
10 Grommet, Reservoir (2) (b)			4A0 611 817 A	\$16.50
11 Seal, Cylinder (b)			4D0 611 243	\$6.00
(b) Included w/Brake Master Cylinder Assy				
12 Sensor, Pressure		.6	3D0 907 597	\$205.00
13 Sensor, ABS				
Front	R	.5	4E0 927 804 D	\$79.50
	L	.5	4E0 927 803 D	\$79.50
Rear	R	.7	4E0 927 804 D	\$79.50
	L	.7	4E0 927 803 D	\$79.50
14 Booster Assy, Brake	#2.7		3D0 612 107 C	\$439.00

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#Includes R&R Master Cylinder

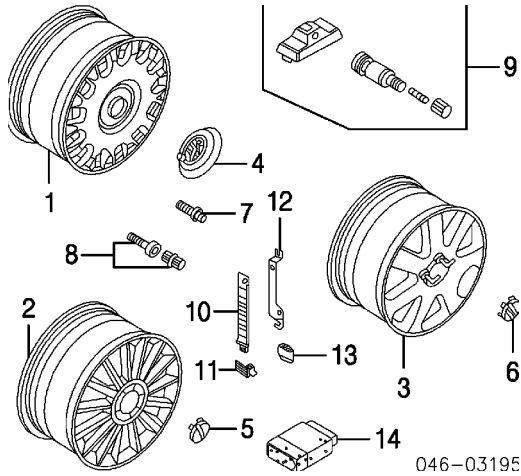
15	Grommet, Booster (c)	861 612 175	\$11.50
	(c) Included w/Brake Booster Assy		
16	Hose, Booster		
	4.2L Eng	3D1 612 041 AS	\$79.50
	6.0L Eng	3D1 612 041 G	\$110.00

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WHEEL

Procedure 10

ALLOY WHEEL



Add to R&I Spare Wheel & Tire Assy

.2

Wheel, Alloy

17x7-1/2"

1 Code CD7

.3 3D0 601 025 M 1Z2 \$49.00

2 Code CH2

.3 3D0 601 025 AC Z31\$500.00

3 18x8-1/2"

.3 3D0 601 025 C Z31 \$600.00

Cap, Center

17" Wheels

4 Code CD7

3D0 601 149 F GRB \$60.50

5 Code CH2

3D0 601 149 D GRB \$29.10

6 18" Wheels

3B7 601 171 XRW \$13.50

7 Bolt, Wheel

WHT 002 438 \$8.40

8 Lock Kit, Wheel

4D0 601 139 B 000 \$29.10

9 Sensor, Tire Pressure (2/Side)

R

4D0 601 361 \$27.40

L

4D0 601 361 \$27.40

10 Antenna, Tire Pressure (2/Side)

R

.5 4D0 907 277 \$59.50

L

.5 4D0 907 277 \$59.50

11 Retainer, Antenna (2/Side)

R

4D0 907 372 A \$5.50

L

4D0 907 372 A \$5.50

12 Holder, Antenna

Front

R

3D0 907 524 \$19.80

L

3D0 907 523 \$19.80

Rear

R

3D0 907 536 \$19.80

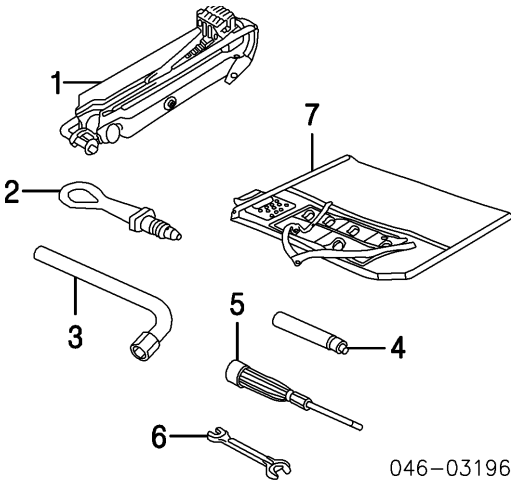
L

3D0 907 536 \$19.80

2004 Volkswagen Phaeton (none) Sedan

13	Terminal, Connector (2/Side)	R	1J0 973 702	\$8.40
		L	1J0 973 702	\$8.40
14	Control Unit, Tire Pressure¶ ¶Order by Application	.6	3D0 907 273 G	\$549.23

SPARE WHEEL & HARDWARE

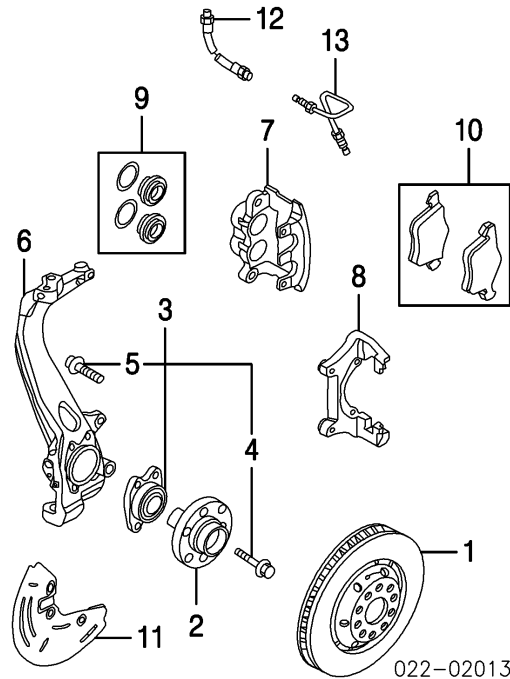


Wheel, Spare		N.A.		
1	Jack	3D0 011 031 E		\$110.00
2	Eye, Towing	3D0 803 615		\$51.90
3	Wrench, Lug	4D0 012 219 A		\$51.90
4	Extension, Wrench	893 012 223		\$9.90
5	Screwdriver	1J0 012 255		\$19.80
6	Wrench	N 030 057 4		\$11.50
7	Bag, Tool	443 012 027		\$29.10

2004 Volkswagen Phaeton (none) Sedan

FRONT SUSPENSION

Procedure 11



R&l Suspension (One Side)	R	2.0
	L	2.0
O/H Suspension (Includes R&l)		
One Side (Includes R&l)	R	5.1
	L	5.1
Both Sides (Includes R&l)		9.4
Adjust Four Wheel Alignment		1.8
Adjust Front Alignment		1.3
Bleed Brake System		.6

NOTE 1: R&l/R&R or O/H Does Not include alignment or bleed brake system.

NOTE 2: Refer to Special Cautions Section at the beginning of this vehicle text.

NOTE 3: All Parts in this section are included in overhaul unless noted otherwise.

1 Rotor, Brake	R	#.9	4E0 615 301 P	\$170.00
	L	#.9	4E0 615 301 P	\$170.00
#R&R Both Sides 1.6				
2 Hub, Wheel	R	#2.7	4E0 407 613 C	\$215.00
	L	#2.7	4E0 407 613 C	\$215.00
3 Bearing Assy, Wheel	R	#2.7	4E0 498 625 B	\$215.00

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4 Bolt, Hub	L	#2.7	4E0 498 625 B	\$215.00
	R		8E0 407 643 A	\$11.50
5 Bolt, Mounting (4/Side)	L		8E0 407 643 A	\$11.50
	R		WHT 000 237	\$3.30
	L		WHT 000 237	\$3.30

†Included w/Wheel Bearing Assy

6 Knuckle, Steering 4.2L Eng	R	#2.7	4E0 407 254 R	\$419.00
	L	#2.7	4E0 407 253 R	\$419.00
6.0L Eng	R	#2.7	3D0 407 254 T	\$439.00
	L	#2.7	3D0 407 253 T	\$439.00

#R&R One Side Complete, Includes R&R Hub & Rotor, R&R Both Sides 5.2

7 Caliper, Brake	R	#.5	4E0 615 123	\$460.00
	L	#.5	4E0 615 123	\$460.00
8 Carrier, Caliper	R	#.5	4D0 615 125 A	\$180.00
	L	#.5	4D0 615 125 A	\$180.00

#R&R One Side Complete, R&R Both Sides .8

9 Seal Kit	R		4E0 698 471	\$33.90
	L		4E0 698 471	\$33.90
10 Pad Set, Brake		#1.0	4E0 698 151	\$170.00

#Deduct .5 for Each Caliper Removed

11 Shield, Splash	R	#.2	3D0 615 312 C	\$60.50
	L	#.2	3D0 615 311 C	\$60.50

#w/Rotor Removed, Included in R&R Knuckle

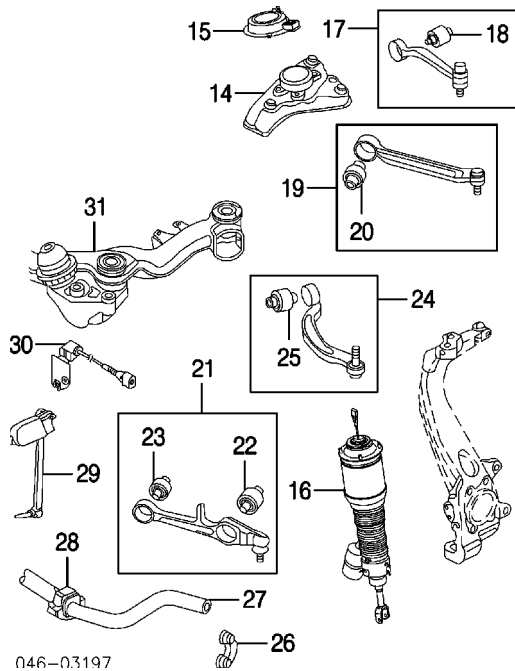
12 Hose, Brake	R	#.3	3D0 611 701 D	
	L	#.3	3D0 611 701 D	

#w/Caliper Removed Deduct .2

13 Pipe, Brake	R	#	3D0 611 722 J	\$33.90
	L	#	3D0 611 721 J	\$33.90

#Not Included in O/H

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14 Bracket, Upper Mounting	R	#1.8	4E0 412 383 D	\$284.00
	L	#1.8	4E0 412 383 D	\$284.00
15 Cap, Strut	R		3D0 412 360 D	\$9.90
	L		3D0 412 359 C	\$9.90
16 Absorber, Shock	R	#1.8	3D0 616 040 Q	\$1,550.62
	L	#1.8	3D0 616 039 Q	\$1,550.62

#R&R One Side Complete, w/Lower Control Arm Removed Deduct .9

17 Link Assy, Upper Rear	R	#.8	4E0 407 510 E	\$260.00
	L	#.8	4E0 407 509 E	\$260.00
18 Bushing, Rear Link (a)	R	#1.0	N.A.	
	L	#1.0	N.A.	

(a) Included w/Upper Rear Link Assy

19 Link Assy, Upper Front	R	#.8	4E0 407 506 E	\$260.00
	L	#.8	4E0 407 505 E	\$260.00
20 Bushing, Front Link (b)	R	#1.0	N.A.	
	L	#1.0	N.A.	

(b) Included w/Upper Front Link Assy

#w/Knuckle Removed Deduct .3

21 Arm Assy, Control	R	#1.1	4E0 407 151 K	\$419.00
	L	#1.1	4E0 407 151 K	\$419.00

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#w/Knuckle Removed Deduct .3

22 Bushing, Outer (c)	R	#1.3	4E0 407 181 D	\$39.00
	L	#1.3	4E0 407 181 D	\$39.00
23 Bushing, Inner (c)	R	#1.3	4E0 407 182 C	\$45.30
	L	#1.3	4E0 407 182 C	\$45.30

(c) Included w/Control Arm Assy

#R&R One Side Complete, w/Control Arm Removed

24 Link Assy, Wishbone	R	#1.1	4E0 407 694 N	\$356.00
	L	#1.1	4E0 407 693 N	\$356.00
25 Bushing, Rubber (d)	R	#1.3	4E0 407 183 H	\$60.50
	L	#1.3	4E0 407 183 H	\$60.50

(d) Included w/Wishbone Link Assy

#w/Knuckle Removed Deduct .7

26 Link, Stabilizer Bar	R	#1.9	4E0 411 317 D	\$68.50
	L	#1.9	4E0 411 317 D	\$68.50
27 Bar, Stabilizer				
4.2L Eng		#1.9	3D0 411 305 H	\$284.00
6.0L Eng		#1.9	3D0 411 305 F	\$284.00
28 Bushing, Stabilizer Bar	R	#1.9	N.A.	
	L	#1.9	N.A.	

#R&R Complete, Not Included in O/H

29 Sensor, Leveling	R	#.5	3D0 941 286 E	\$142.00
	L	#.5	3D0 941 285 E	\$142.00
30 Sensor, Acceleration	R	#.7	3D0 616 576 E	\$180.00
	L	#.7	3D0 616 575 K	\$180.00

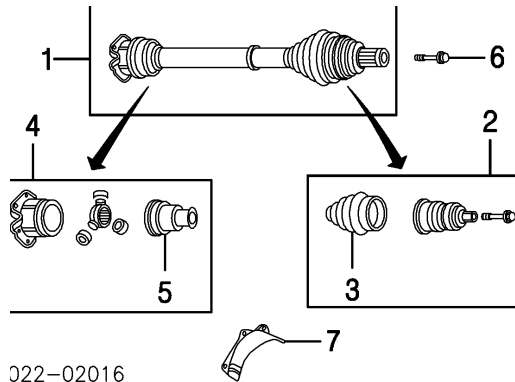
#Not Included in O/H

Sensor, ABS-See ABS/Brakes Section

31 Sub-Frame Assy-See Front Inner Structure Section

2004 Volkswagen Phaeton (none) Sedan

FRONT DRIVE AXLE



022-02016

R&I Axle Shaft Assy

R #.8

L #.8

O/H Axle Shaft Assy (Includes R&I)

R #1.5

L #1.5

#w/Necessary Suspension Components Removed

NOTE: All Parts in this section are included in overhaul unless noted otherwise.

1 Shaft Assy, Axle

5 Speed

R #.8 4E0 407 272 B \$950.00

L #.8 4E0 407 271 A \$950.00

6 Speed

R #.8 3D0 407 272 E \$950.00

L #.8 3D0 407 271 F \$950.00

#w/Necessary Suspension Components Removed

2 Joint Assy, Outer¶

5 Speed

R #.7 3D0 498 099 \$582.00

L #.7 3D0 498 099 \$582.00

6 Speed

R #.7 4E0 498 099 A \$542.00

L #.7 4E0 498 099 A \$542.00

3 Boot, Outer (a)¶

5 Speed

R #.7 3D0 498 203 \$57.00

L #.7 3D0 498 203 \$57.00

6 Speed

R #.7 4E0 498 203 \$57.00

L #.7 4E0 498 203 \$57.00

(a) Included w/Outer Joint Assy

4 Joint Assy, Inner¶

R #.7 3D0 498 103 \$377.00

L #.7 3D0 498 103 \$377.00

5 Boot, Inner (b)¶

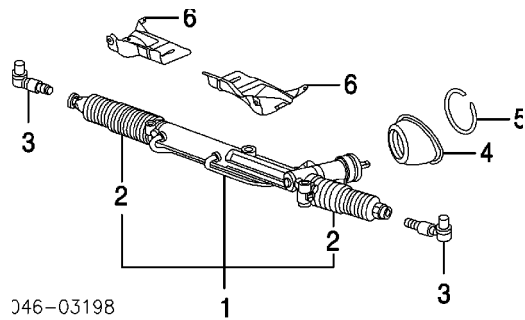
R #.7 3D0 498 201 \$51.90

2004 Volkswagen Phaeton (none) Sedan

	L	#.7	3D0 498 201	\$51.90
¶Included w/Axle Shaft Assy				
(b) Included w/Inner Joint Assy				
#w/Axle Shaft Assy Removed				
6 Bolt, Axle (c)	R	#	8E0 407 643 A	\$11.50
	L	#	8E0 407 643 A	\$11.50
(c) Non-Reusable Part				
7 Shield, Heat	R	#	3D0 407 720	\$110.00
	L	#	4D0 407 719 F	\$110.00
#Not Included in O/H				

2004 Volkswagen Phaeton (none) Sedan

FRONT STEERING LINKAGE/GEAR



R&I Steering Gear

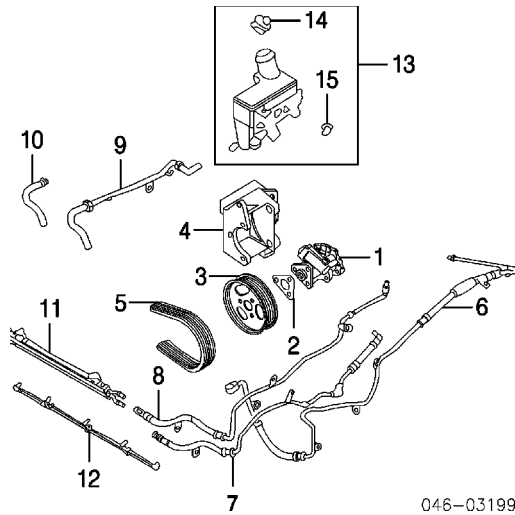
5.4

NOTE: R&I/R&R Does Not include adjust wheel alignment.

1 Gear Assy, Steering		5.7	3D1 422 071	\$1,742.00
2 Boot, Tie Rod¶	R	#.6	4E0 419 831	\$51.90
	L	#.6	4E0 419 831	\$51.90
¶Included w/Steering Gear Assy				
#Includes R&R Tie Rod End				
3 Rod, Outer Tie	R	.3	4E0 419 801 E	\$160.00
	L	.3	4E0 419 801 E	\$160.00
4 Boot, Dust			3D0 422 535 A	\$16.50
5 Ring, Retaining			3D0 422 341	\$2.00
6 Shield, Heat	R		3D0 422 704 A	\$45.30
	L		3D0 422 703	\$45.30

2004 Volkswagen Phaeton (none) Sedan

STEERING PUMP



1 Pump, Steering			
4.2L Eng	#3.0	3D0 422 154 E	\$313.00
6.0L Eng	#3.4	3D0 422 154 C	\$419.00
#Includes R&R Pump Pulley			
2 Shim, Adjusting††		07D 145 194 A	\$3.90
††Order by Application			
3 Pulley, Pump			
4.2L Eng	.9	077 145 255 H	\$59.50
6.0L Eng	.9	07D 145 256 E	\$90.00
4 Bracket, Pump			
4.2L Eng		077 260 885 N	\$284.00
6.0L Eng			
	2004		
To VIN 3001439		07D 145 879 F	\$160.00
From VIN 3001440		07D 145 879 F	\$160.00
2005-06		07D 145 879 F	\$160.00
5 Belt, Drive-See Cooling Section			
6 Hose, Gear Pressure	#2.0	3D1 422 893 K	\$300.00
7 Hose, Reservoir Return	#2.0	3D0 422 891 AF	\$284.00
8 Hose, Gear Return	#2.0	3D0 422 891 AB	\$284.00
#R&R Each Additional Hose .8			
9 Hose, Suction Front			
4.2L Eng	.8	3D0 422 887 AL	\$260.00
6.0L Eng	.8	3D0 422 887 AP	\$180.00
10 Hose, Suction Rear			
6.0L Eng	1.2	3D0 422 889	\$60.50
11 Cooler, Steering Fluid	#.8	3D0 422 885 D	\$439.00

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#w/Front Cover Removed

12	Grille, Cooler Inlet	3D0 422 746 A	\$9.90
13	Reservoir Assy, Steering	3D0 422 371 E	\$97.50
14	Cap, Reservoir (a)	3D0 422 376	\$45.30
15	Grommet, Reservoir (2) (a)	.8 052 129 669 A	\$4.70

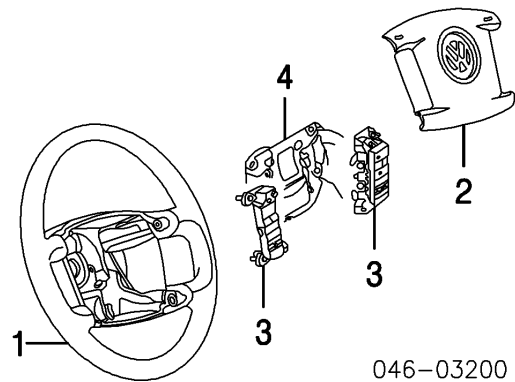
(a) Included w/Steering Reservoir Assy

2004 Volkswagen Phaeton (none) Sedan

STEERING WHEEL/COLUMN

NOTE: All Parts in this section are included in overhaul unless noted otherwise.

WHEEL & TRIM



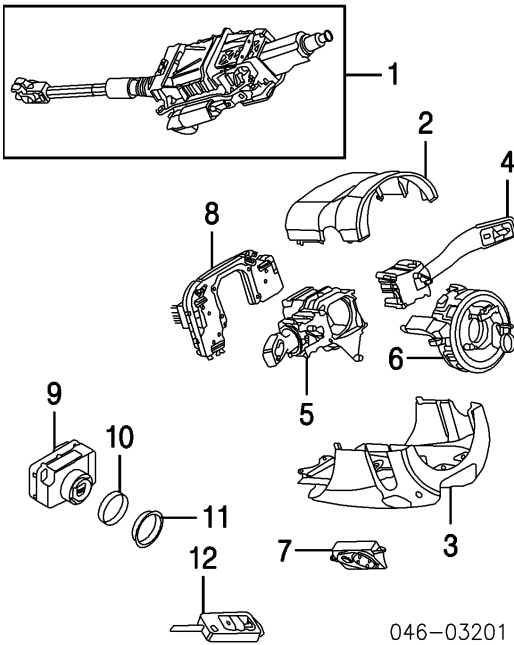
1 Wheel, Steering¶				
Heated	.8	3D0 419 091 T 7B4	\$850.00	
Non-Heated	.8	3D0 419 091 T 7B4	\$850.00	

¶Charcoal listed, Order by Application

2 Module, Driver Air Bag-See Air Bag System Section				
3 Switch, Control				
Right				
5 Button	R	#.4	3D0 959 538 E 5W8	\$225.00
7 Button	R	#.4	3D0 959 538 F 5W8	\$225.00
	L	#.4	3D0 959 537 J 5W8	\$225.00
4 Bracket, Mounting				
				2004
To VIN 4016000		#.4	3D0 880 211 A	\$205.00
From VIN 4016001		#.4	3D0 880 211 B	\$205.00
2005-06		#.4	3D0 880 211 B	\$205.00
#R&R Complete				

COLUMN TILT

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R&I Steering Column

2.2

O/H Steering Column (Includes R&I)

3.7

1	Column, Steering	3.3	3D1 419 501 AJ	\$1,295.00
2	Cover, Upper Trim¶	#.3	3D0 858 565 A 75R	\$60.50
3	Cover, Lower Trim¶	04 #.3	3D0 858 559 F 75R	\$110.00
		05-06 #.3	3D0 858 559 H 75R	\$110.00

¶Charcoal listed, Order by Application

#R&R Complete

4	Switch, Wiper	.9	3D0 953 503 A	\$260.00
5	Switch, Signal		3D0 953 513	\$215.00

6 Spring, Spiral-See Air Bag System Section

7	Switch, Column Adjuster	.6	3D0 953 551 01C	\$180.00
8	Module, Column Control	1.0	7L6 953 549 L	\$318.00
9	Switch, Ignition	1.2	3D0 905 865 C	
10	Nut, Switch		3D0 955 243 A	\$1.70
11	Ring, Trim		3D0 905 869	\$8.40
12	Key, Ignition	#	N.A.	

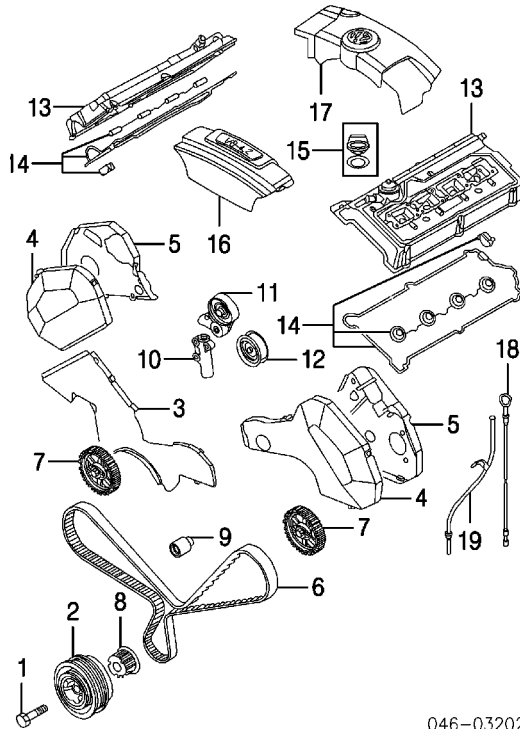
#Not Included in O/H

2004 Volkswagen Phaeton (none) Sedan

ENGINE/TRANSMISSION

Procedure 12

4.2L ENG



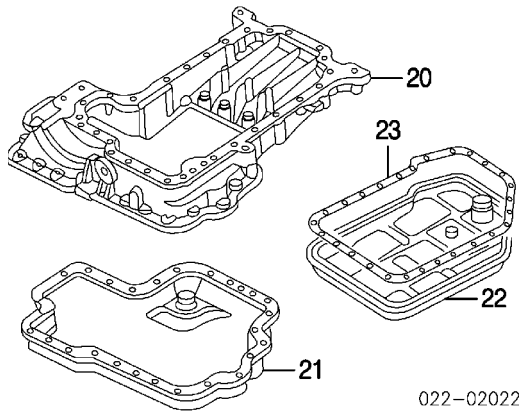
R&I Engine/Trans Assy

1 Bolt, Pulley			078 105 229 D	\$16.50
2 Pulley, Damper			2.4 077 105 251 Q	\$356.00
3 Cover, Center			1.1 077 109 194 A	\$60.50
4 Cover, Upper	R	.8	077 109 124 B	\$60.50
	L	.8	077 109 123 F	\$60.50
5 Cover, Rear	R		077 109 118 D	\$59.50
	L		077 109 117 B	\$59.50
6 Belt, Timing		5.4	078 109 119 J	\$69.50
7 Sprocket, Camshaft	R	#.2	078 109 111 B	\$90.00
	L	#.2	078 109 111 B	\$90.00
8 Sprocket, Crankshaft		#.2	077 105 261 D	\$97.50
9 Roller, Relay			077 109 244 C	\$122.00
10 Tensioner, Belt		#.2	077 109 479 D	\$170.00
11 Roller, Tensioner		#.2	077 109 485 F	\$205.00
12 Pulley, Tensioner		#.1	077 109 244 E	\$97.50
#w/Timing Belt Removed				
13 Cover, Valve	R	#2.6	077 103 472 P	\$522.00
	L	#1.9	077 103 471 T	\$522.00

#R&R Both 3.4

2004 Volkswagen Phaeton (none) Sedan

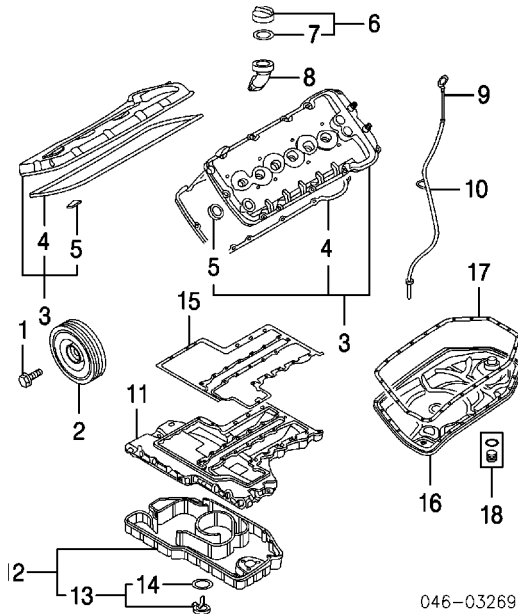
14 Gasket, Valve Cover	R	077 198 025 A	\$59.50
	L	077 198 025 A	\$59.50
15 Cap, Oil		06C 103 485 N	\$19.80
16 Cover, Front Engine		.2 077 103 925 D	\$122.00
17 Cover, Rear Engine		.2 077 103 926 D	\$97.50
18 Dipstick, Eng Oil		077 115 611 N	\$19.80
19 Tube, Eng Oil Dipstick		.5 077 115 630 T	\$132.00



20 Pan, Upper Eng Oil	#3.4	077 103 603 AE	\$770.00
#Includes R&R Lower Oil Pan			
21 Pan, Lower Eng Oil	1.8	077 103 602 F	\$170.00
22 Pan, Trans Oil			
5 Speed	.9	01L 321 359 E	\$439.00
6 Speed	.9	09L 321 359	\$439.00
23 Gasket, Trans Oil Pan			
5 Speed		01L 321 371	\$60.50
6 Speed		09L 321 371	\$55.60

6.0L ENG

2004 Volkswagen Phaeton (none) Sedan



046-03269

R&I Engine/Trans Assy

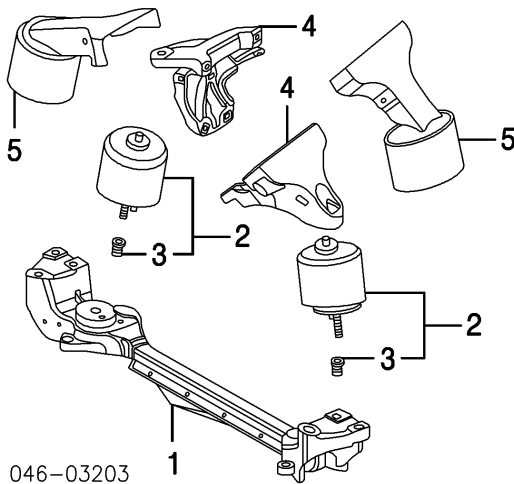
		17.4		
1 Bolt, Pulley		N	105 399 01	\$8.40
2 Pulley, Damper		2.4	07C 105 243 N	\$501.00
Cover, Timing			N.A.	
3 Cover Assy, Valve	R	#2.6	07C 103 470 J	\$449.77
	L	#1.5	07C 103 469 L	\$522.00
#R&R Both 3.4				
4 Gasket, Valve Cover¶	R		07C 103 484 C	\$45.30
	L		07C 103 483 C	\$45.30
5 Seal, Valve Cover (6/Side)¶	R		022 103 484 D	\$11.50
	L		022 103 484 D	\$11.50
¶Included w/Valve Cover Assy				
6 Cap Assy, Oil			06B 103 485 C	\$19.80
7 Seal, Oil Cap (a)			036 115 111 B	\$2.90
(a) Included w/Oil Cap Assy				
8 Filler, Oil			07C 115 304	\$235.00
9 Dipstick, Eng Oil			07C 115 611 AG	\$19.80
10 Tube, Eng Oil Dipstick		.5	07C 115 630 K	\$60.50
11 Pan, Upper Oil	#3.4		07C 103 805 L	\$765.00
#w/Sub-Frame Removed, Includes R&R Lower Oil Pan				
12 Pan Assy, Engine Oil Lower	1.8		07C 103 800 R	\$765.00

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13	Sensor Assy, Oil Level (b)	.9 1J0 907 660 B	\$90.00
14	O-Ring, Sensor (b) (c)	038 103 196	\$4.70
(b) Included w/Engine Oil Lower Pan Assy			
(c) Included w/Oil Level Sensor Assy			
15	Gasket, Eng Oil Pan	07C 103 609 K	\$60.50
16	Pan, Trans Oil		
	5 Speed	.9 01L 321 359 E	\$439.00
	6 Speed	.9 09L 321 359	\$439.00
17	Gasket, Trans Oil Pan		
	5 Speed	01L 321 371	\$60.50
	6 Speed	09L 321 371	\$55.60
18	Plug, Trans Drain	01V 321 376	\$13.50

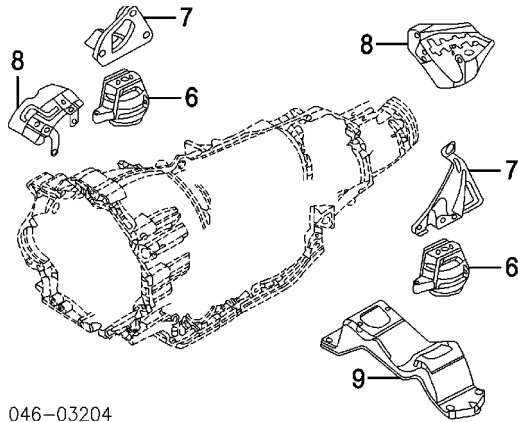
2004 Volkswagen Phaeton (none) Sedan

ENGINE/TRANSMISSION MOUNTS



1	Carrier, Engine				
	4.2L Eng		1.8	3D0 199 215 L	\$640.00
	6.0L Eng		1.8	3D0 199 205 N	\$640.00
2	Mount Assy, Engine	R	2.8	3D0 199 381 N	\$160.00
		L	2.8	3D0 199 381 N	\$160.00
3	Grommet, Mount¶	R		3D0 199 713	\$3.00
		L		3D0 199 713	\$3.00
¶Included w/Engine Mount Assy					
4	Bracket, Engine Mount				
	4.2L Eng	R	#.3	3D0 199 308 AJ	
		L	#.3	3D0 199 307 AA	
	6.0L Eng	R	#.3	3D0 199 308 T	\$180.00
		L	#.3	3D0 199 307 J	\$148.00
#w/Mount Removed					
5	Shield, Eng Mount Heat				
	4.2L Eng	R		3D0 199 456 Q	\$28.33
		L		3D0 199 455 K	\$28.33
	6.0L Eng	R		3D0 199 456 L	\$59.50
		L		3D0 199 455 F	\$59.50

2004 Volkswagen Phaeton (none) Sedan



046-03204

6 Mount, Trans
5 Speed

R	#1.3	3D0 399 152 K	\$122.00
L	#1.3	3D0 399 151 AF	\$160.00
R	#1.3	3D0 399 152 N	\$122.00
L	#1.3	3D0 399 151 AR	\$160.00

6 Speed

7 Bracket, Trans Mount
5 Speed

R	#1.3	3D0 399 114 K	\$68.50
L	#1.3	3D0 399 113 AG	\$59.50
R	#1.3	3D0 399 114 M	\$68.50
L	#1.3	3D0 399 113 AC	\$59.50

6 Speed

#R&R Both Sides 1.8

8 Shield, Heat
6 Speed

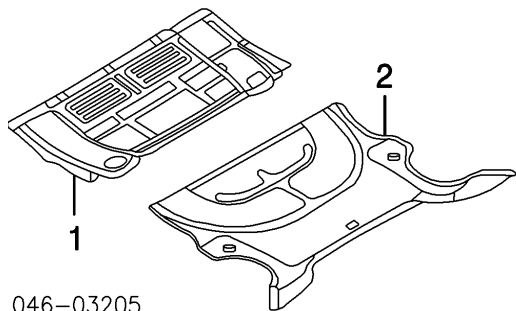
R		4F0 301 325	\$79.50
L		4E0 301 325 A	\$79.50

9 Crossmember, Transmission

	1.0	3D0 399 263 AS	\$582.00
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2004 Volkswagen Phaeton (none) Sedan

ENGINE UNDER COVER



046-03205

1 Cover, Eng Front

2 Cover, Eng Rear

4.2L Eng

6.0L Eng

.3 3D0 825 235 H \$235.00

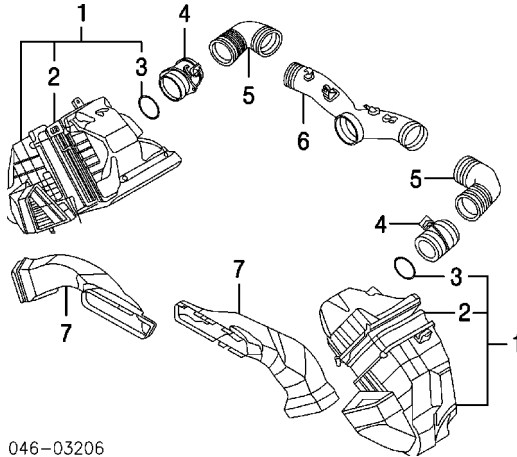
.3 3D0 825 236 AA \$268.00

.3 3D0 825 236 T \$268.00

2004 Volkswagen Phaeton (none) Sedan

AIR CLEANER

4.2L ENG



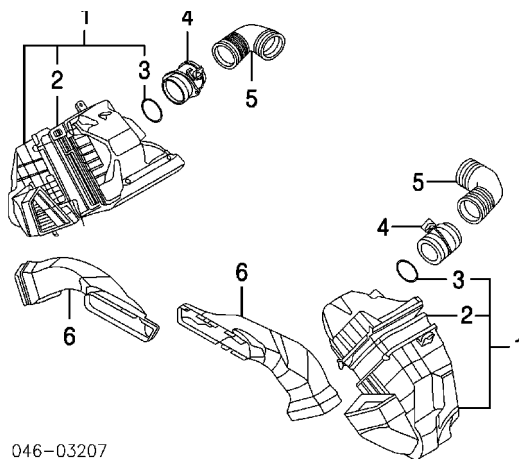
046-03206

R&I Air Cleaner Assy

	R	.4		
	L	.4		
1 Cleaner Assy, Air w/Dusty Regions	R	.4	3D0 129 607 BL	\$300.00
	L	.4	3D0 128 607 K	\$300.00
w/o Dusty Regions	R	.4	3D0 129 607 BJ	\$300.00
	L	.4	3D0 128 607 H	\$300.00
2 Element, Air Cleaner¶	R	.3	3D0 129 620 E	\$19.75
w/Dusty Regions	L	.3	3D0 129 620 D	\$19.75
w/o Dusty Regions	R	.3	3D0 129 620 C	\$19.75
	L	.3	3D0 129 620 B	\$19.75
3 Seal, Air Cleaner¶	R		357 129 625 A	\$9.90
	L		357 129 625 A	\$9.90
¶Included w/Air Cleaner Assy				
4 Sensor, Mass Air Flow	R	.6	06A 906 461 G	\$220.00
	L	.6	06A 906 461 G	\$220.00
5 Tube, Connecting	R	.2	3D0 129 684 A	\$90.00
	L	.2	3D0 129 684	\$90.00
6 Pipe, Intake		.3	3D0 129 535	\$260.00
7 Duct, Intake	R	.3	3D0 129 617 AG	\$51.90
	L	.3	3D0 129 617 AF	\$51.90

6.0L ENG

2004 Volkswagen Phaeton (none) Sedan



046-03207

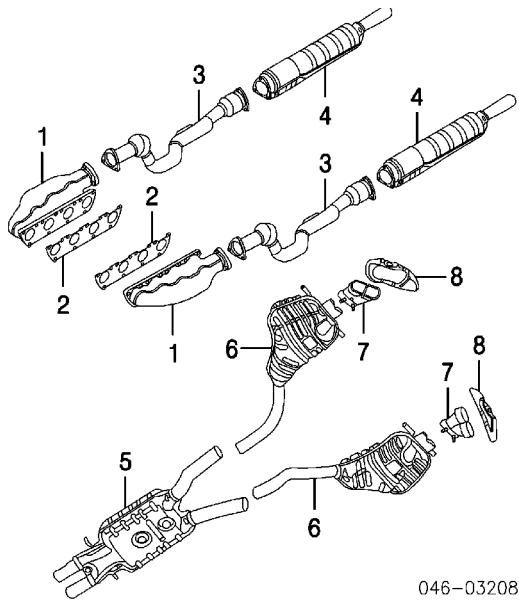
R&I Air Cleaner Assy

	R	.4		
	L	.4		
1 Cleaner Assy, Air				
w/Dusty Regions	R	.4	3D0 129 607 BK	\$300.00
	L	.4	3D0 128 607 B	\$300.00
w/o Dusty Regions	R	.4	3D0 129 607 BH	\$300.00
	L	.4	3D0 128 607	\$300.00
2 Element, Air Cleaner¶				
w/Dusty Regions	R	.3	3D0 129 620 E	\$19.75
	L	.3	3D0 129 620 D	\$19.75
w/o Dusty Regions	R	.3	3D0 129 620 C	\$19.75
	L	.3	3D0 129 620 B	\$19.75
3 Seal, Air Cleaner¶	R		357 129 625 A	\$9.90
	L		357 129 625 A	\$9.90
¶Included w/Air Cleaner Assy				
4 Sensor, Mass Air Flow	R	.6	038 906 461 C	\$220.00
	L	.6	038 906 461 C	\$220.00
5 Tube, Connecting	R	.2	3D0 129 615 B	\$60.50
	L	.2	3D0 129 615 M	\$60.50
6 Duct, Intake	R	.3	3D0 129 617 AL	\$51.90
	L	.3	3D0 129 617 AK	\$51.90

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EXHAUST

4.2L ENG



R&I Exhaust System

3.6

R&R Exhaust System Complete

#4.8

#Does Not Include Exhaust Manifolds

1	Manifold, Exhaust	R	#1.0	077 253 034 T	\$625.00
		L	#1.0	077 253 033 T	\$625.00
#w/Engine Assy Removed					
2	Gasket, Manifold	R		077 253 039 C	\$9.90
		L		077 253 039 C	\$9.90
3	Pipe, Front	R	#2.5	3D0 254 251 BX	\$800.00
		L	#2.5	3D0 254 200 NX	\$800.00
4	Converter, Catalytic	R	#2.5	3D0 254 450 LX	\$850.00
		L	#2.5	3D0 254 400 NX	\$800.00

#R&R One Side Complete, R&R Both 4.0

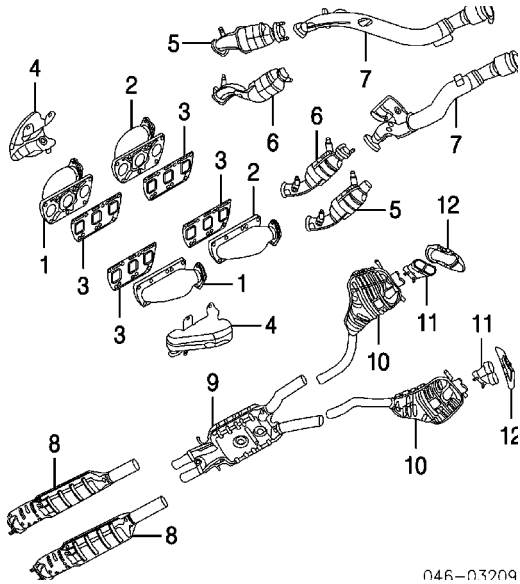
Sensor, Oxygen-See Emission System Section

5	Muffler, Front		1.8	3D0 253 409 G	\$377.00
6	Muffler, Rear	R	1.0	3D0 253 609 J	\$625.00
		L	1.0	3D0 253 609 H	\$625.00
7	Tailpipe	R	.2	3D0 253 682 E	\$439.00
		L	.2	3D0 253 681 E	\$439.00
8	Bracket, Exhaust	R		3D0 253 463 E	\$90.00

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L 3D0 253 463 D \$90.00

6.0L ENG



R&I Exhaust System

4.2

R&R Exhaust System Complete

#5.5

#Does Not Include Exhaust Manifolds

1	Manifold, Front Exhaust	R	#.8	07C 253 018 F	\$695.00
		L	#.8	07C 253 017 F	\$695.00
2	Manifold, Rear Exhaust	R	#.8	07C 253 018 F	\$695.00
		L	#.8	07C 253 017 F	\$695.00
#w/Engine Assy Removed					
3	Gasket, Manifold (2/Side)	R		07C 253 039 D	\$16.50
		L		07C 253 039 D	\$16.50
4	Shield, Manifold Heat	R		07C 253 036 E	\$79.50
		L		07C 253 037 C	\$79.50
5	Converter, Front Catalytic	R	#1.8	3D0 254 251 DX	\$550.00
		L	#1.8	3D0 254 200 PX	\$550.00
6	Converter, Front Catalytic	R	#1.8	3D0 254 251 CX	\$550.00
		L	#1.8	3D0 254 200 QX	\$550.00

#R&R One Side Complete, R&R Both 2.3

7	Pipe, Front	R	#2.5	3D0 254 350 M	\$79.00
		L	#2.5	3D0 254 300 H	\$79.00
8	Converter, Rear Catalytic	R	#1.7	3D0 254 450 FX	\$800.00
		L	#1.7	3D0 254 400 FX	\$800.00

2004 Volkswagen Phaeton (none) Sedan

#R&R One Side Complete 2.8

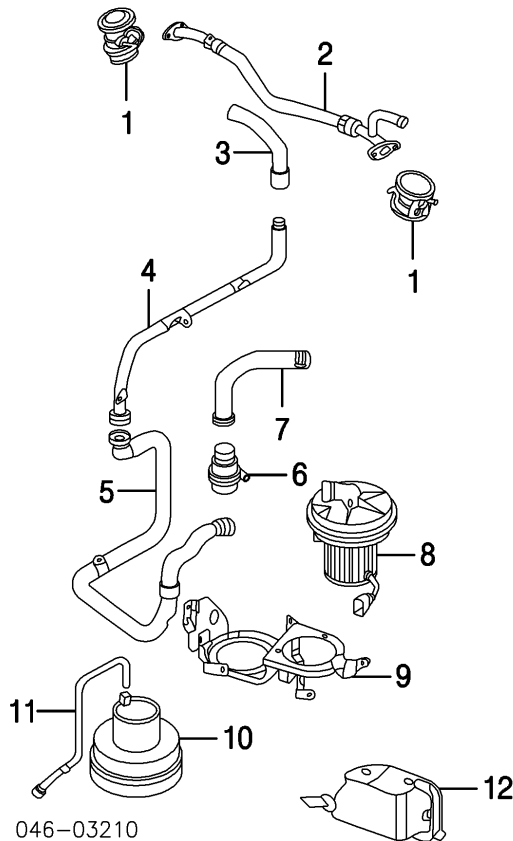
Sensor, Oxygen-See Emission System Section

9 Muffler, Front			1.8 3D0 253 409 H	\$377.00
10 Muffler, Rear	R	#1.0	3D0 253 609 L	\$562.00
	L	#1.0	3D0 253 609 K	\$562.00
#R&R Both 1.8				
11 Tailpipe	R	.2	3D0 253 682 A	\$562.00
	L	.2	3D0 253 681 A	\$562.00
12 Bracket, Exhaust	R		3D0 253 463 E	\$90.00
	L		3D0 253 463 D	\$90.00

2004 Volkswagen Phaeton (none) Sedan

EMISSION SYSTEM

4.2L ENG

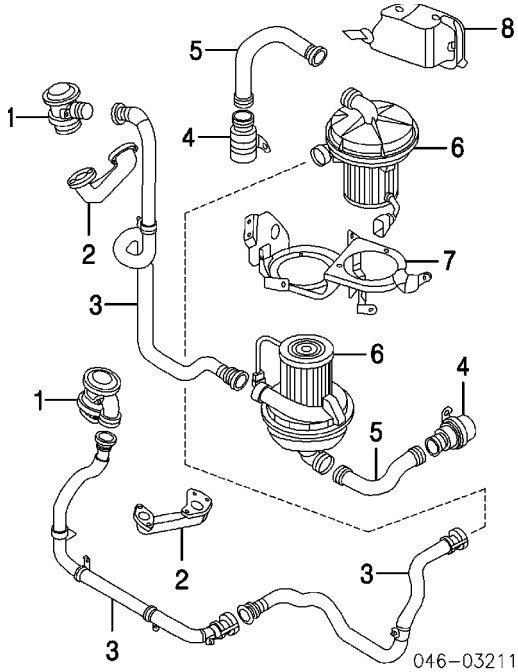


1 Valve, EGR	R	#1.2	078 131 102 N	\$195.00
	L	#1.2	078 131 101 AC	\$187.00
#R&R Both 2.0				
2 Hose, Vacuum			077 145 718 G	\$60.50
3 Pipe Assy, EGR		.6	3D0 131 581	\$122.00
4 Hose, EGR¶			3D0 131 849	\$45.30
¶Included w/EGR Pipe Assy				
Sensor, Oxygen				
Front	R	#2.0	077 906 262 D	\$215.00
	L	#2.0	077 906 262 E	\$215.00
Rear	R	#2.0	1K0 998 262	\$180.00
	L	#2.0	1K0 998 262	\$180.00
#R&R One Side Complete				
5 Hose, Pressure			3D0 131 128 J	\$122.00
6 Valve, Check		.4	1C0 131 351 A	\$79.50
7 Hose, Check Valve			3D0 131 149	\$90.00
8 Pump, Secondary Air		1.8	07C 959 253 C	\$480.00

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9	Bracket, Air Pump	3D0 131 085 C	\$110.00
10	Tank, Vacuum	.8 3D0 131 541	\$29.10
11	Hose, Tank	3D0 129 482	\$60.50
12	Canister, Vapor	1.5 3D0 201 801 F	\$318.00

6.0L ENG



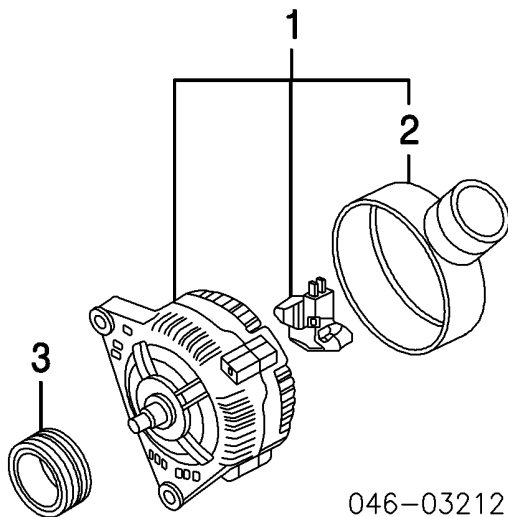
1 Valve, EGR	R	#1.2	07D 131 102 G	\$195.00
	L	#1.2	07C 131 102 B	\$195.00
#R&R Both 2.0				
2 Adapter, EGR Valve	R		07C 131 166 G	\$142.00
	L		07C 131 165 C	\$142.00
3 Hose, Pressure				
Right				
Front	R		3D0 131 128 B	\$195.00
Rear	R		3D0 131 128 A	\$122.00
	L		3D0 131 128 G	\$170.00
Sensor, Oxygen				
Front	R	#2.0	07C 906 262 D	\$260.00
	L	#2.0	07C 906 262 K	\$260.00
Rear	R	#2.0	07C 906 262	\$260.00
	L	#2.0	07C 906 262 N	\$215.00
#R&R One Side Complete				
4 Valve, Check	R	.4	1C0 131 351 A	\$79.50
	L	.4	1C0 131 351 A	\$79.50
5 Hose, Check Valve	R		3D0 131 149 A	\$90.00
	L		3D0 131 149	\$90.00

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6 Pump, Secondary Air	R	1.8 07C 959 253 C	\$480.00
	L	1.8 07C 959 253	\$480.00
7 Bracket, Air Pump		3D0 131 085 C	\$110.00
8 Canister, Vapor		1.5 3D0 201 801 F	\$318.00

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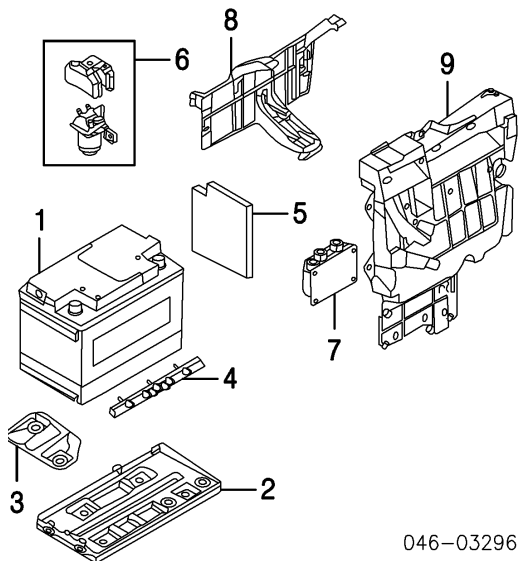
ELECTRICAL
ALTERNATOR



1 Alternator Assy			
Delphi Brand	3.4	07C 903 021 F	\$918.20
Hitachi Brand	3.4	077 903 023 B	\$918.20
2 Cover, Alternator¶		07C 903 193	\$51.90
¶Included w/Alternator Assy			
3 Pulley, Alternator			
w/Free Wheeling Hubs	#.2	021 903 119 L	\$235.00
w/o Free Wheeling Hubs	#.2	07D 903 119	\$97.50
#w/Alternator Assy Removed			

BATTERY

2004 Volkswagen Phaeton (none) Sedan



046-03296

1 Battery

.5 N.A.

2 Tray, Battery-See Rear Body Section

3 Plate, Battery-See Rear Body Section

4 Hold-Down, Battery

N.A.

5 Strip, Damping

3D0 971 791 F \$8.40

6 Relay, Battery

.3 3D0 919 507 \$235.00

7 Module, Battery

.4 3D0 915 181 C \$695.00

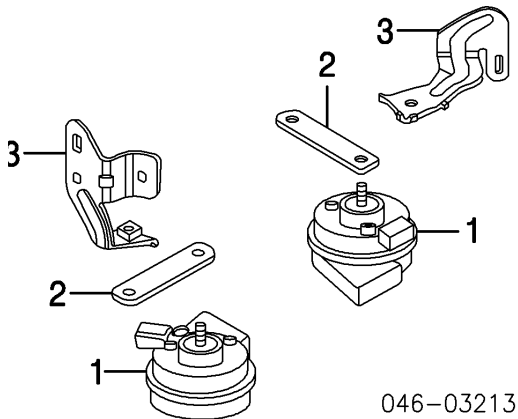
8 Bracket, Battery

3D0 035 209 F \$68.50

9 Bracket, Module

3D0 937 540 D \$33.90

HORN



046-03213

1 Horn Kit

High Note

.3 3D0 951 223 B \$90.00

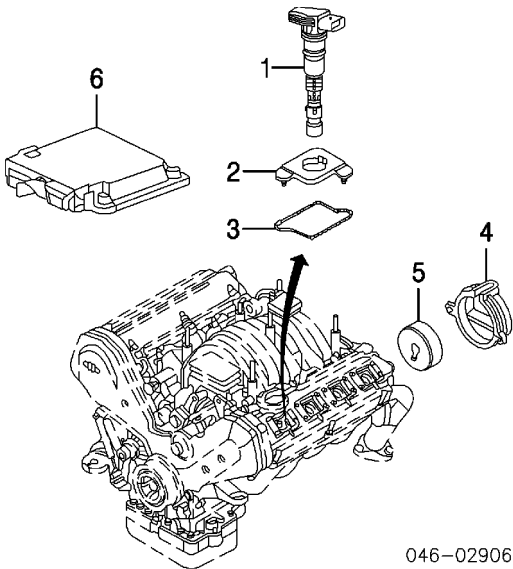
Low Note

.3 3D0 951 221 B \$68.75

2004 Volkswagen Phaeton (none) Sedan

2	Plate, Horn Base¶	3D0 951 107	\$13.50
	¶Set of 2		
3	Bracket, Horn		
	High Note	3D0 951 181 C	\$24.30
	Low Note	3D0 951 181 E	\$24.30

IGNITION
4.2L ENG

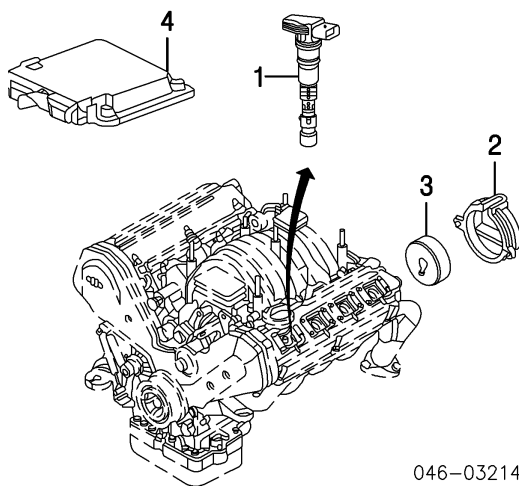


R&R Ignition Coils Complete

1	Coil, Ignition (8)	1.2		
2	Adapter, Ignition Coil (8)	.3	077 905 115 AA	\$21.00
3	Seal, Adapter (8)		N.A.	
4	Sensor, Cam Position		N.A.	
5	Rotor, Impulse	1.5	058 905 161 B	\$137.00
6	Module, Engine Control		06B 905 234 A	\$13.50
		1.0	4D0 907 560 CS	\$1,330.00

IGNITION
6.0L ENG

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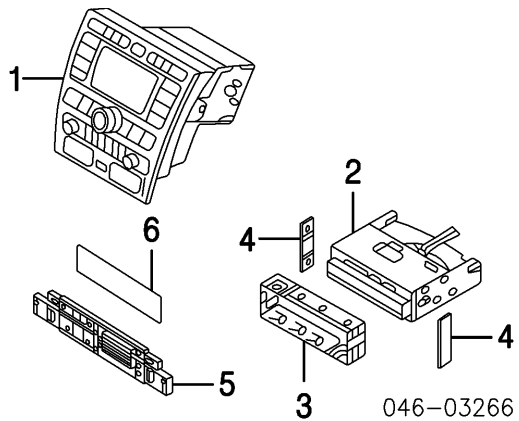
046-03214

R&R Ignition Coils Complete

- 1 Coil, Ignition (12)
- 2 Sensor, Cam Position (2)
- 3 Rotor, Impulse (2)
- 4 Module, Engine Control (2)

1.6		
.3	07C 905 115 C	\$21.00
1.5	06A 905 161 A	\$154.00
	N.A.	
.8	07C 906 018 C	\$1,216.00

NAVIGATION SYSTEM



046-03266

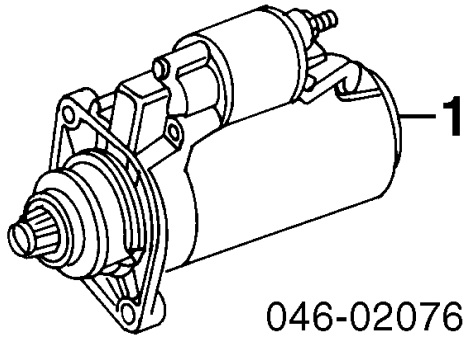
- 1 Display, Navigation
- 2 Control Unit, Navigation
- 3 Bracket, Control Unit
- 4 Cover, Control Unit
- 5 Antenna, Navigation
- 6 Tape, Adhesive

R
L

1.2	3D0 035 008 QX	\$1,716.00
.8	3D0 919 887 AX	\$900.00
	3D0 919 977	\$9.90
	3D0 035 491	\$8.40
	3D0 035 491	\$8.40
	3D0 035 507 H	\$250.00
	3D0 919 939 A	\$6.00

STARTER

2004 Volkswagen Phaeton (none) Sedan



046-02076

1 Starter¶

¶Order by Application

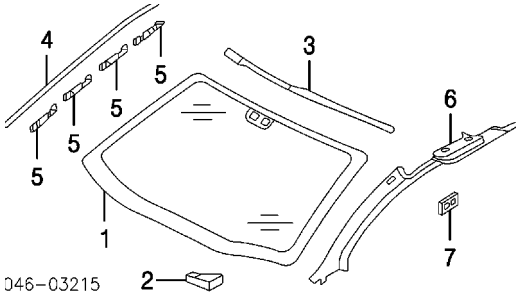
3.4 07D 911 023 A

\$584.00

2004 Volkswagen Phaeton (none) Sedan

WINDSHIELD

Procedure 13



R&I Windshield

#3.5

#Includes Clean Up Old Adhesive as Necessary

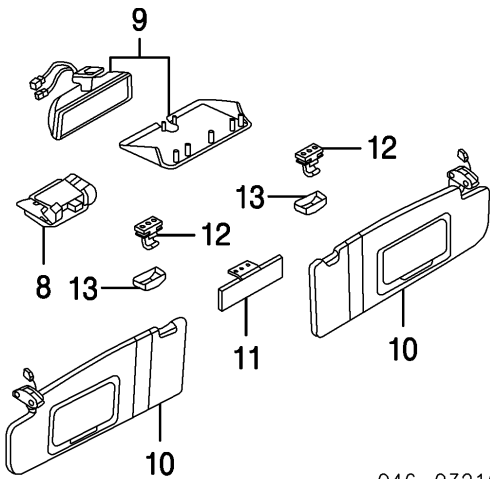
1 Windshield			
Volkswagen			
Blue Tint	#3.2	3D1 845 011 AR	\$995.00
Green Tint	#3.2	3D1 845 011 AQ	\$750.00
NAGS			
Blue Tint	#3.2	FW02462BYY	
Green Tint	#3.2	FW02462GY	

#Includes Clean Up Old Adhesive as Necessary

2 Spacer, Windshield	R	443 845 631 A	\$2.90
	L	443 845 631 A	\$2.90
3 Moulding, Upper	.3	3D0 845 543	\$29.10
4 Moulding, Side	R	.2 3D7 854 328 03C	\$79.50
	L	.2 3D7 854 327 03C	\$79.50
5 Clip, Moulding (4/Side)	R	3D5 853 707 B	\$11.50
	L	3D5 853 707 B	\$11.50
6 Moulding, Windshield Garnish¶	R	.2 3D0 867 234 R 3S3	\$268.00
	L	.2 3D0 867 233 R 3S3	\$268.00
7 Emblem, Moulding¶	R	.2 3D0 853 437 A 6C3	\$11.50
	L	.2 3D0 853 437 A 6C3	\$11.50

¶Gray listed, Order by Application

2004 Volkswagen Phaeton (none) Sedan



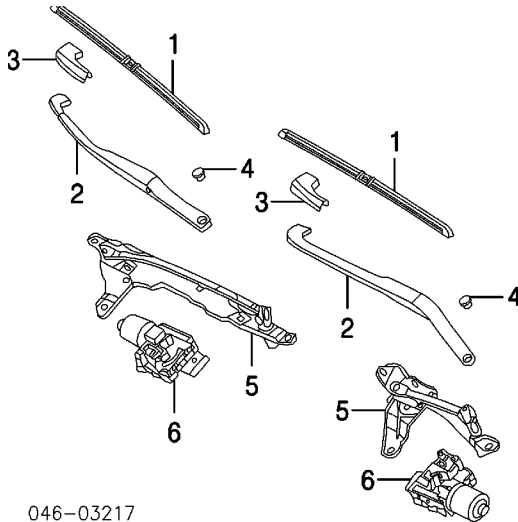
046-03216

8 Sensor, Rain			
w/Heat Reflective		.2	3D0 955 559 C \$300.00
w/o Heat Reflective		.2	3B0 955 559 C \$205.00
9 Mirror, Rear View¶		.2	3D1 857 511 BE 6C3 \$770.00
10 Visor, Sun¶	R	.2	3D0 857 552 J 3S3 \$300.00
	L	.2	3D0 857 551 J 3S3 \$235.00
¶Gray listed, Order by Application			
11 Visor, Auxiliary			N.A.
12 Bracket, Sun Visor¶	R		3D0 857 622 D 5J6 \$29.10
	L		3D0 857 561 D 5J6 \$29.10
13 Cover, Bracket¶	R		3D0 857 578 A 5J6 \$6.00
	L		3D0 857 577 A 5J6 \$6.00

¶Gray listed, Order by Application

WIPER SYSTEM

2004 Volkswagen Phaeton (none) Sedan



046-03217

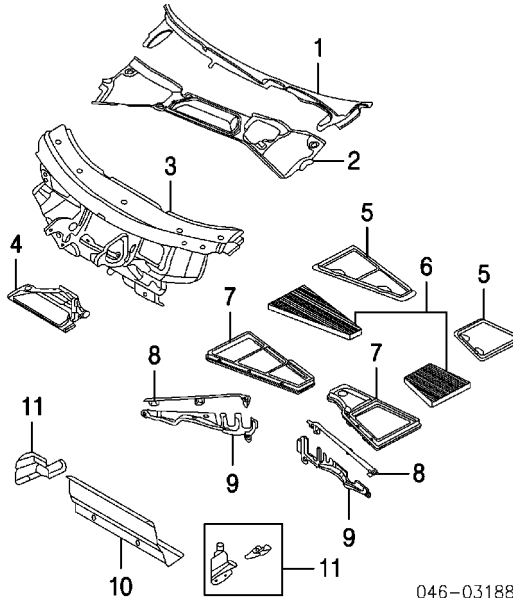
1 Blade, Wiper	R	.1	3D1 955 426 B	\$21.00
	L	.1	3D1 955 425 H	\$21.00
2 Arm, Wiper	R	#.2	3D1 955 410 C	\$90.00
	L	#.2	3D1 955 409 E	
#Includes R&R Wiper Blade				
3 Cover, Wiper Arm	R		3D1 955 205	\$9.90
	L		3D1 955 205	\$9.90
4 Cap, Wiper Arm	R		1J0 955 205 A 9B9	\$2.90
	L		1J0 955 205 A 9B9	\$2.90
5 Linkage, Wiper	R	#1.0	3D1 955 602 A	\$356.00
	L	#1.0	3D1 955 601 A	\$250.00
6 Motor, Wiper				
Passenger Side		#1.0	3D1 955 024 D	\$605.00
Driver Side		#1.0	3D1 955 119 B	

#R&R One Side Complete, Includes R&R Cowl Plenum Panel Cover

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COWL & DASH

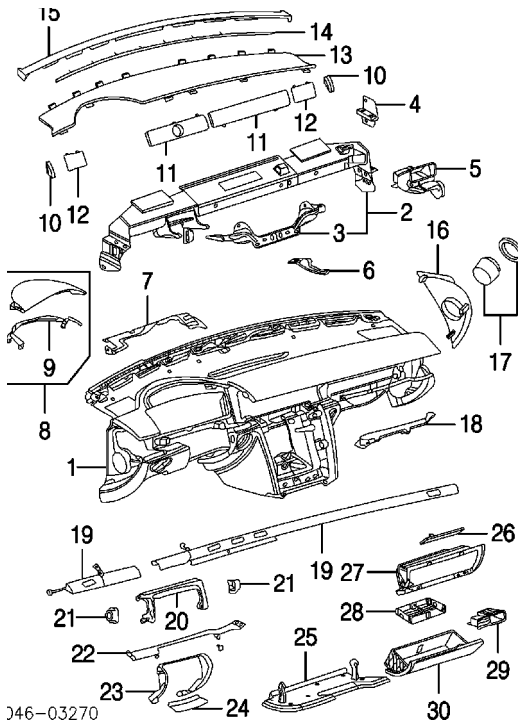
Procedures 14 and 28



1 Cover, Upper Cowl		3D1 819 415 C B41	\$59.50
2 Cover, Cowl Plenum Panel	#.6	3D1 819 417 G B41	\$90.00
#Includes R&R Wiper Arms			
3 Panel, Cowl		3D1 805 431 A	\$1,583.38
4 Crossmember, Cowl		3D1 803 277 B	\$122.00
5 Frame, Filter	R	3D1 819 648 A	\$57.00
	L	3D1 819 647	\$59.50
6 Filter, Pollen¶		3D0 898 644	\$76.00
¶Set of 2			
7 Housing, Filter	R	3D1 819 640	\$57.00
	L	3D1 819 639	\$57.00
8 Insert, Upper	R	3D1 819 215 C B41	\$24.30
	L	3D1 819 214 B B41	\$24.30
9 Insert, Lower	R	3D1 819 571 A	\$24.30
	L	3D1 819 572	\$24.30
10 Deflector, Center Water		3D0 805 277 B	\$205.00
11 Deflector, Outer Water	R	3D1 806 270 F	\$79.50
	L	3D1 806 269 F	\$79.50

INSTRUMENT PANEL

Procedure 14



R&I Instrument Panel

#5.2

#Includes R&I Center Console

NOTE: All Parts in this section are included in R&R Instrument Panel unless noted otherwise.

1	Panel, Instrument¶	7.2	3D1 857 002 C	\$1,730.81
¶Additional Parts &/or Dealer Contact Required				
2	Crossmember Assy, Instrument Panel	#1.2	3D1 857 012	\$675.00
#w/Instrument Panel Removed, Not Included in R&R Instrument Panel				
3	Reinforcement, Instrument Panel (a)		3D1 857 056	\$60.50
(a) Included w/Instrument Panel Crossmember Assy				
4	Bracket, Crossmember	R	3D0 857 954 C	\$59.50
		L	3D0 857 953 C	\$59.50

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5 Duct, Side Air	R	3D1 857 040 B	\$225.00
	L	3D1 857 039 C	\$225.00
6 Support, Glove Box		3D0 857 196 A	\$16.50
7 Plate, Reinforcement		3D1 857 127	\$90.00
8 Cover Assy, Instrument Cluster¶		3D1 857 303 C 3G1	\$377.00

¶Charcoal listed, Order by Application

9 Retainer, Cover (b)		3D1 858 435 5W8	\$45.30
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(b) Included w/Instrument Cluster Cover Assy

10 Trim, Outer Panel¶	R	3D0 858 420 C 2WE	\$90.00
	L	3D0 858 419 C 2WE	\$90.00
11 Trim, Center Panel¶	R	3D1 853 189 D 2WE	\$195.00
	L	3D1 819 744 E 2WE	\$160.00
12 Trim, Vent¶	R	3D1 815 744 B 2WE	\$132.00
	L	3D1 815 744 B 2WE	\$132.00

¶Burr Walnut listed, Order by Application

13 Cover, Upper Inst Panel¶		1.0 3D1 815 755 B 75R	\$318.00
14 Trim, Vent			
w/Woodgrain (a)		3D0 819 955 A 2WE	\$356.00
w/o Woodgrain ¶		3D0 819 955 75R	\$132.00

(a) Burr Walnut listed, Order by Application

15 Vent, Defroster¶		3D0 857 206 B 75R	\$205.00
16 Cap, Panel¶	R	3D0 858 036 75R	\$32.43
	L	3D0 858 035 75R	\$32.43

¶Charcoal listed, Order by Application

17 Vent, Side Air	R	3D0 857 482 A 1QB	\$51.90
	L	3D0 857 481 A 1QB	\$51.90
18 Reinf, Glove Box		3D1 857 572	\$59.50
19 Trim, Instrument Panel	R	3D1 858 336 E 5W8	\$90.00
	L	3D1 858 335 D 5W8	\$60.50
20 Cover, Center Panel¶		3D0 858 345 C 2L9	

¶Charcoal listed, Order by Application

21 Retainer, Cover	R	3D1 857 024 A	\$45.30
	L	3D1 857 023 A	\$45.30
22 Trim, Column		3D1 858 061 B 5W8	\$110.00
23 Frame, Center Instrument Panel		3D1 857 239 5W8	\$39.02

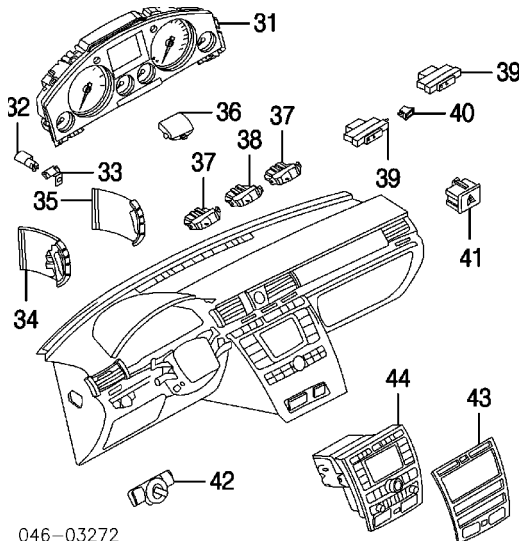
2004 Volkswagen Phaeton (none) Sedan

24 Frame, Lower Inst Panel	3D1 857 240 A 5W8 \$59.50
25 Cover, Fuse Panel¶	.2 3D1 857 565 2K9 \$195.00

¶Charcoal listed, Order by Application

26 Catch, Glove Box	3D1 857 131 D \$160.00
27 Bracket, Glove Box	3D1 857 114 E \$79.50
28 Frame, Retaining	3D0 857 290 B \$170.00
29 Pocket, Inst Panel	3D0 857 058 B41 \$90.00
30 Box, Glove¶	.4 3D1 857 101 N 2K9 \$725.00

¶Charcoal listed, Order by Application



046-03272

31 Cluster, Instrument		
4.2L Eng	1.0 3D0 920 981 HX	\$589.00
6.0L Eng	1.0 3D0 920 981 GX	\$1,050.00
32 Sensor, Outer Temperature	.3 1J0 919 379 A	\$39.00
33 Bracket, Sensor	3D0 919 248	\$3.30
34 Switch, Light Control	.3 3D1 959 673 5W8	\$160.00
35 Switch, Roller Blind	.3 3D1 959 672 E 5W8	\$148.00
36 Sensor, Light	.3 3D0 907 539 A	\$53.07
37 Switch, Vent (2)	.3 3D0 919 815 L 5W8	\$148.00
38 Switch, Heat	.3 3D0 919 815 M 5W8	\$148.00
39 Switch, Center Vent¶	.3 3D0 919 816 B 5W8	\$148.00
	R	
	L	
	.3 3D0 919 815 N 5W8	\$148.00

¶Order by Application

40 Bracket, Switch	3D0 919 695	\$9.90
41 Switch, Hazard	.3 N.A.	
42 Switch, Multi-Function¶	.3 3D0 941 431 5W8	\$187.00

¶Order by Application

43 Trim Plate, Switch¶	3D0 035 122 A 2WE	\$284.00
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2004 Volkswagen Phaeton (none) Sedan

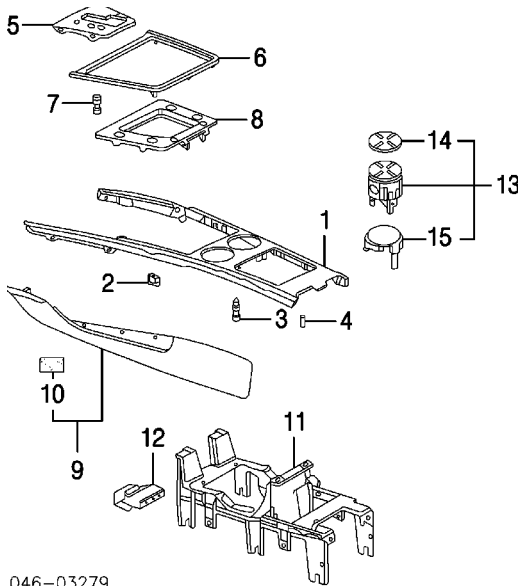
¶Burr Walnut listed, Order by Application

44 Display, Navigation-See Electrical Section

CENTER CONSOLE

Procedure 14

REAR BENCH SEAT



046-03279

R&I Center Console

- 1 Panel, Front Console
w/Woodgrain¶
w/o Woodgrain (a)

¶Burr Walnut listed, Order by Application

(a) Charcoal listed, Order by Application

2 Stop, Panel¶	3D0 857 283	\$2.90
3 Push-Pin, Panel¶	3D0 864 993	\$3.30
4 Stud, Panel¶	N 014 401 3	\$1.00
¶As Required		
5 Plate, Shift	3D0 713 109 A 2ZZ	\$340.00
6 Frame, Retaining¶	3D0 864 533 G 2W	\$356.00
¶Burr Walnut listed, Order by Application		
7 Pin, Frame	3D0 864 993	\$3.30
8 Trim, Shifter¶	3D1 857 747 BA	\$122.00
¶Order by Application		
9 Trim Assy, Console¶	R 3D1 863 304 B 75R	\$160.00
	L 3D1 863 303 A 75R	\$160.00

¶Charcoal listed, Order by Application

2004 Volkswagen Phaeton (none) Sedan

10 Strip, Velcro (3/Side) (a)	R	4D0 863 437 A	\$4.70
	L	4D0 863 437 A	\$4.70

(a) Included w/Console Trim Assy

11 Bracket, Front Console		3D0 864 347 B	\$195.00
12 Spacer, Console		3D0 863 087	\$8.40
13 Holder Assy, Cup			
w/Woodgrain¶	R	3D0 858 602 G	\$180.00
	L	3D0 858 601 G	\$132.00
w/o Woodgrain (a)	R	3D0 858 602 G	\$180.00
	L	3D0 858 601 G	\$132.00

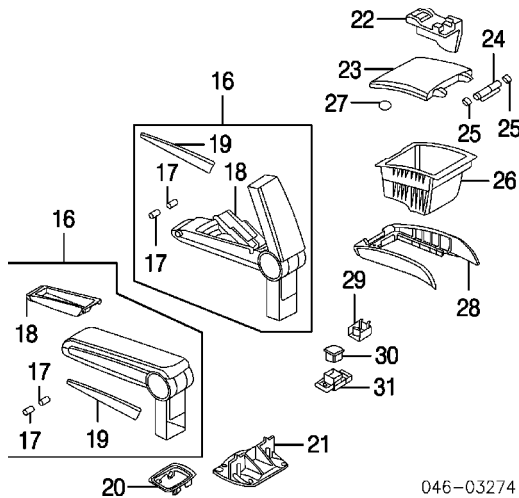
14 Trim, Cup Holder (b)			
w/Woodgrain¶	R	3D0 858 336 A 2WE	\$90.00
	L	3D0 858 335 A 2WE	\$90.00
w/o Woodgrain (a)	R	3D0 858 336 75R	\$60.50
	L	3D0 858 335 75R	\$60.50

¶Burr Walnut listed, Order by Application

(a) Charcoal listed, Order by Application

15 Bracket, Cup Holder (b)	R	3D0 858 388 D	\$29.10
	L	3D0 858 387 D	\$29.10

(b) Included w/Cup Holder Assy

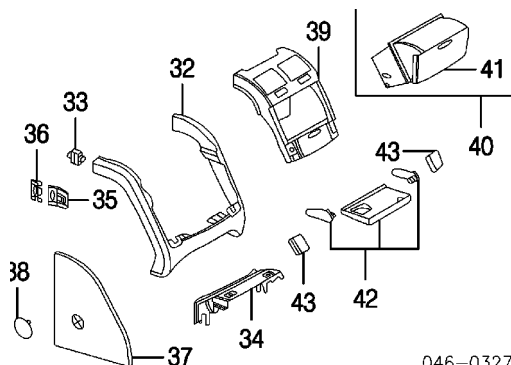


046-03274

16 Armrest Assy, Console			
w/Telephone	R	.4 3D0 864 208 2K7	\$1,325.00
	L	.4 3D0 864 208 2K7	\$1,325.00
w/o Telephone	R	.4 3D0 864 207 D 2K7	\$850.00
	L	.4 3D0 864 207 D 2K7	\$850.00
17 Button, Release (c)	R	3D0 862 405 2ZZ	\$24.30

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	L	3D0 862 405	ZZZ	\$24.30
(c) As Required				
18 Tray, Armrest (c)				
w/Telephone	R	3D1 857 920	B41	\$268.00
	L	3D1 857 920	B41	\$268.00
w/o Telephone	R	3D0 857 919	33N	\$122.00
	L	3D0 857 919	33N	\$122.00
19 Trim, Armrest (c)				
w/Telephone	R	3D0 864 358	ZZZ	\$132.00
	L	3D1 864 357	ZZZ	\$132.00
w/o Telephone	R	3D0 864 358	ZZZ	\$132.00
	L	3D0 864 357	ZZZ	\$132.00
(c) Included w/Console Armrest Assy				
20 Frame, Armrest	R	3D0 863 051 A	ZZZ	\$39.00
	L	3D0 863 051 A	ZZZ	\$39.00
21 Bracket, Armrest	R	3D0 863 618 A		\$79.50
	L	3D0 863 618 A		\$79.50
22 Holder, Telephone		3D0 862 401 A	B41	\$79.50
23 Door, Compartment¶		3D0 864 209 D	2K7	\$318.00
¶Charcoal listed, Order by Application				
24 Hinge, Center Door		3D0 857 085	ZZZ	\$57.00
25 Hinge, Outer Half	R	3D0 857 199	ZZZ	\$45.30
	L	3D0 857 199	ZZZ	\$45.30
26 Compartment, Console		3D0 864 163 D	33N	\$250.00
27 Cap, Screw (4)		3D0 857 057	33N	\$9.90
28 Trim, Compartment¶		3D0 857 153 A	75R	\$128.00
¶Charcoal listed, Order by Application				
29 Socket, Accessory		3D0 857 915 A	B41	\$11.50
30 Cap, Socket		3D0 863 359	B41	\$4.70
31 Bracket, Socket Mtg		3D0 863 350 A		\$24.30



046-03275

32 Extension, Console¶		3D0 863 323 M	2WB	\$625.00
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2004 Volkswagen Phaeton (none) Sedan

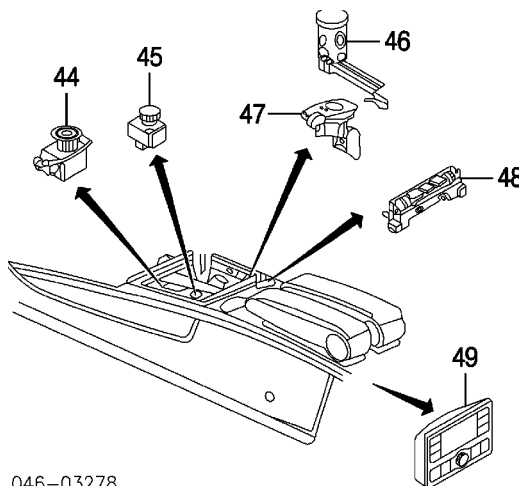
¶Burr Walnut listed, Order by Application

33 Piece, Intermediate	R	3D0 863 489 B	\$5.50
	L	3D0 863 489 B	\$5.50
34 Bracket, Rear Console		3D0 864 348	\$45.30
35 Stop, Rear Bump	R	3D0 857 283	\$2.90
	L	3D0 857 283	\$2.90
36 Clip, Spring	R	3D0 857 959	\$2.00
	L	3D0 857 959	\$2.00
37 Cover, Side Rear Trim	R	3D0 863 456 C 75R	\$60.50
	L	3D0 863 455 C 75R	\$60.50
38 Plug, Side	R	3D0 863 276 75R	\$9.90
	L	3D0 863 276 75R	\$9.90
39 Bezel, Rear Console		3D0 864 151 E 5W8	\$250.00
40 Compartment Assy, Rear		3D0 858 338 B 5W8	\$160.00
41 Door, Rear Compartment (d)		3D0 858 079 5W8	\$90.00

(d) Included w/Rear Compartment Assy

42 Flap, Rear		3D0 864 425 B 5W8	\$108.00
43 Trim, Rear	R	3D0 857 968 5W8	\$51.90
	L	3D0 857 967 5W8	\$51.90

(d) Charcoal listed, Order by Application



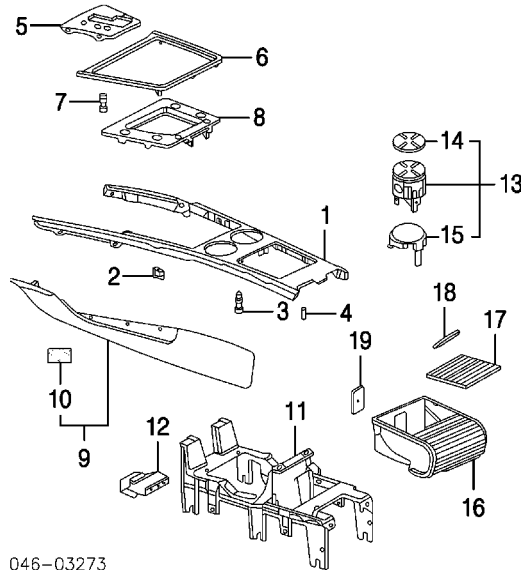
046-03278

44 Switch, Starter Motor	.3	3D0 959 839 C	\$90.00
45 Switch, Mirror	.3	3D0 959 565 C 5W8	\$79.50
46 Outlet, Accessory Power	R	3D0 919 309 D	\$45.30
	L	1J0 919 309 B	\$29.10
47 Socket, Power Outlet	R	3D0 919 341 E	\$19.80
	L	3D0 919 341 H	\$19.80

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48 Switch, Control	
Heated Seats	3D0 959 676 K 5W8\$215.00
Non-Heated Seats	3D0 959 676 J 5W8\$268.00
49 Control, Rear A/C	.5 3D0 919 158 F 5W8\$605.00

REAR BUCKET SEATS



046-03273

R&I Center Console

1 Panel, Front Console¶		1.2	
		.6	3D0 863 243 K 2W8\$1,225.00
¶Burr Walnut listed, Order by Application			
2 Stop, Panel¶		3D0 857 283	\$2.90
3 Push-Pin, Panel¶		3D0 864 993	\$3.30
4 Stud, Panel¶		N 014 401 3	\$1.00
¶As Required			
5 Plate, Shift		3D0 713 109 A 2ZZ	\$340.00
6 Frame, Retaining¶		3D0 864 533 F 2WE	\$356.00
¶Burr Walnut listed, Order by Application			
7 Pin, Frame		3D0 864 993	\$3.30
8 Trim, Shifter¶		3D1 857 747 BA	\$122.00
¶Order by Application			
9 Trim Assy, Console¶	R	3D1 863 304 B 75R	\$160.00
	L	3D1 863 303 A 75R	\$160.00
¶Charcoal listed, Order by Application			
10 Strip, Velcro (3/Side) (a)	R	4D0 863 437 A	\$4.70
	L	4D0 863 437 A	\$4.70

2004 Volkswagen Phaeton (none) Sedan

(a) Included w/Console Trim Assy

11	Bracket, Front Console		3D0 864 347 A	\$195.00
12	Spacer, Console		3D0 863 087	\$8.40
13	Holder Assy, Front Cup			
	w/Woodgrain¶¶	R	3D0 858 602 G	\$180.00
		L	3D0 858 601 G	\$132.00
	w/o Woodgrain (a)	R	3D0 858 602 G	\$180.00
		L	3D0 858 601 G	\$132.00
14	Trim, Cup Holder (b)			
	w/Woodgrain¶¶	R	3D0 858 336 A 2WE	\$90.00
		L	3D0 858 335 A 2WE	\$90.00
	w/o Woodgrain (a)	R	3D0 858 336 75R	\$60.50
		L	3D0 858 335 75R	\$60.50

¶¶Burr Walnut listed, Order by Application

(a) Charcoal listed, Order by Application

15	Bracket, Cup Holder (b)	R	3D0 858 388 D	\$29.10
		L	3D0 858 387 D	\$29.10

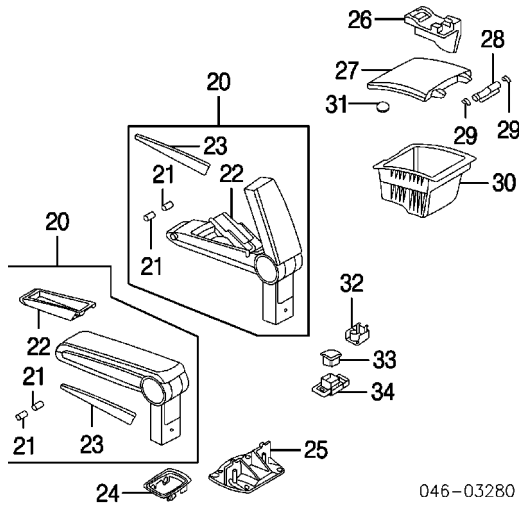
(b) Included w/Front Cup Holder Assy

16	Tray, Rear			
	w/Telephone		3D0 858 331 A 33N	\$59.63
	w/o Telephone		3D0 858 331 33N	\$122.00
17	Cover, Tray¶¶		3D0 857 717 2WE	\$356.00

¶¶Burr Walnut listed, Order by Application

18	Moulding, Cover		3D0 857 618 2ZZ	\$79.50
19	Cap, Tray		3D0 858 178 33N	\$24.30

2004 Volkswagen Phaeton (none) Sedan

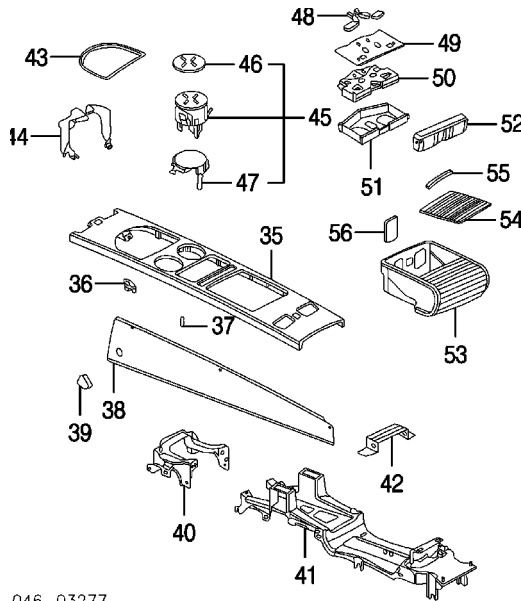


046-03280

20 Armrest Assy, Console w/Telephone	R	.4	3D0 864 208	2K7	\$1,325.00
	L	.4	3D0 864 208	2K7	\$1,325.00
w/o Telephone	R	.4	3D0 864 207 D	2K7	\$850.00
	L	.4	3D0 864 207 D	2K7	\$850.00
21 Button, Release (c)	R		3D0 862 405	2ZZ	\$24.30
	L		3D0 862 405	2ZZ	\$24.30
(c) As Required					
22 Tray, Armrest (c) w/Telephone	R		3D1 857 920	B41	\$268.00
	L		3D1 857 920	B41	\$268.00
w/o Telephone	R		3D0 857 919	33N	\$122.00
	L		3D0 857 919	33N	\$122.00
(c) Order by Application					
23 Trim, Armrest¶ w/Telephone	R		3D0 864 358	2ZZ	\$132.00
	L		3D1 864 357	2ZZ	\$132.00
w/o Telephone	R		3D0 864 358	2ZZ	\$132.00
	L		3D0 864 357	2ZZ	\$132.00
¶Included w/Console Armrest Assy					
24 Frame, Armrest	R		3D0 863 051 A	2ZZ	\$39.00
	L		3D0 863 051 A	2ZZ	\$39.00
25 Bracket, Armrest	R		3D0 863 618 A		\$79.50
	L		3D0 863 618 A		\$79.50
26 Holder, Telephone			3D0 862 401 A	B41	\$79.50
27 Door, Compartment¶			3D0 864 209 D	2K7	\$318.00
¶Charcoal listed, Order by Application					
28 Hinge, Center Door			3D0 857 085	2ZZ	\$57.00

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29 Hinge, Outer Half	R	3D0 857 199	ZZZ	\$45.30
	L	3D0 857 199	ZZZ	\$45.30
30 Compartment, Console		3D0 864 163 D	33N	\$250.00
31 Cap, Screw (4)		3D0 857 057	33N	\$9.90
32 Socket, Accessory		3D0 857 915 A	B41	\$11.50
33 Cap, Socket		3D0 863 359	B41	\$4.70
34 Bracket, Socket Mtg		3D0 863 350 A		\$24.30



046-03277

35 Panel, Rear Console¶		3D7 863 323 F	2WE	\$1,350.00
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¶Burr Walnut listed, Order by Application

36 Stop, Panel (6)		3D0 857 283		\$2.90
37 Pin, Guide (4)		N 014 401 3		\$1.00
38 Trim, Side Panel¶	R	3D7 863 456	75R	\$195.00
	L	3D7 863 455	75R	\$195.00
39 Cap, Screw¶	R	3D0 863 276	75R	\$9.90
	L	3D0 863 276	75R	\$9.90

¶Charcoal listed, Order by Application

40 Brkt, Rear Console Front		3D7 864 251		\$225.00
41 Brkt, Rear Console Rear		3D0 864 348 B		\$225.00
42 Mount, Console		3D0 813 929 A		\$45.30
43 Frame, Vent		3D0 863 083	ZZZ	\$57.00
44 Retainer, Vent		3D0 857 715 B		\$132.00
45 Holder Assy, Rear Cup	R	3D0 858 604 B	2WE	\$176.07
	L	3D0 858 603 B	2WE	\$176.07
46 Trim, Cup Holder (a) (d)	R	3D0 858 366	2WE	\$90.00
	L	3D0 858 365	2WE	\$90.00

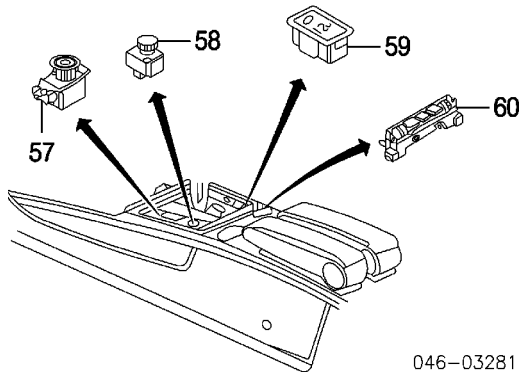
2004 Volkswagen Phaeton (none) Sedan

(d) Burr Walnut listed, Order by Application

47 Mount, Cup Holder (a)	R	3D0 858 388 C	\$29.10
	L	3D0 858 387 C	\$29.10

(a) Included w/Rear Cup Holder Assy

48 Knob Set, Control	3D0 959 714	\$60.50
49 Trim, Switch	3D0 863 914 2WE	\$170.00
50 Switch, Control	.4 3D0 959 856 01C	\$235.00
51 Bracket, Switch	3D0 857 136	\$29.10
52 Switch, Seat Memory¶	.3 3D0 959 770 B 5W8	\$284.00
¶Order by Application		
53 Tray, Center Console	3D0 858 332 33N	\$122.00
54 Cover, Tray	3D0 857 718 2WE	\$377.00
55 Moulding, Cover	3D0 857 618 2ZZ	\$79.50
56 Cover, Opening	3D0 858 178 33N	\$24.30



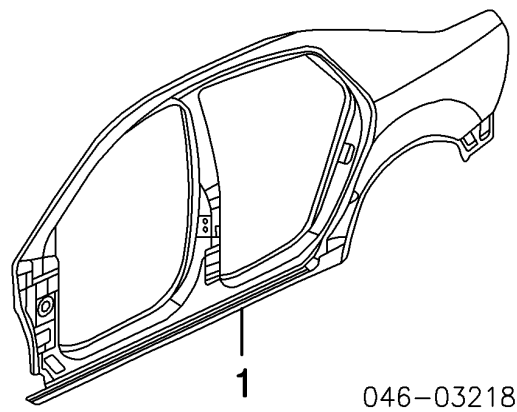
57 Switch, Starter Motor	.3 3D0 959 839 C	\$90.00
58 Switch, Mirror	.3 3D0 959 565 C 5W8	\$79.50
59 Outlet, Accessory Power	4D4 925 071 A 2AQ	\$79.50
60 Switch, Control		
Heated Seats	.3 3D0 959 676 K 5W8	\$215.00
Non-Heated Seats	.3 3D0 959 676 J 5W8	\$268.00

2004 Volkswagen Phaeton (none) Sedan

ROCKER/PILLARS/FLOOR

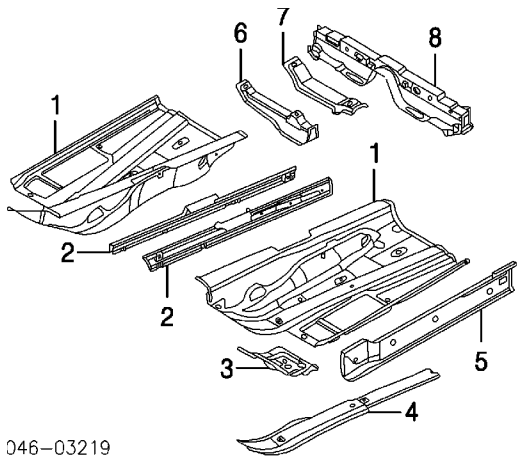
Procedures 14, 15 and 28

ROCKER/PILLARS



1 Panel Assy, Side Body-See Side Body Section

FLOOR



046-03219

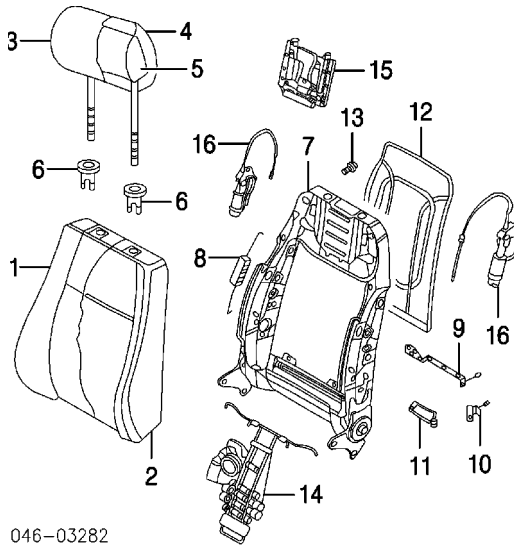
1 Pan, Front Floor	R	3D0 803 205	\$1,250.00
	L	3D0 803 206	\$1,250.00
2 Reinforcement, Center	R	N.A.	
	L	N.A.	
3 Plate, Mounting	R	3D0 802 172 A	\$235.00
	L	3D0 802 171 A	\$235.00
4 Rail, Floor-See Front Inner Structure Section			
5 Sidemember, Floor	R	4.5 3D7 801 252	\$148.00
	L	4.5 3D7 801 251	\$148.00
6 Support, Front Seat	R	1.5 3D0 803 232 C	\$268.00
	L	1.5 3D0 803 231 C	\$268.00

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7 Support, Rear Seat	R	1.5 3D0 803 302 C	\$268.00
	L	1.5 3D0 803 301 C	\$235.00
8 Crossmember, Floor		3.0 3D7 802 205 A	\$399.00

2004 Volkswagen Phaeton (none) Sedan

FRONT SEAT



046-03282

R&I Seat Assy

R .5
L .5

1 Cover, Seat Back

Passenger Side

Beige	#.7	3D0 881 806 AD	\$1,395.00
Blue	#.7	3D0 881 806 AD	\$1,395.00
Charcoal	#.7	3D0 881 806 AD	\$1,395.00
Gray	#.7	3D0 881 806 AD	\$1,395.00
Green	#.7	3D0 881 806 AD	\$1,395.00

Driver Side

Beige	#.7	3D0 881 805 AD	\$1,395.00
Blue	#.7	3D0 881 805 AD	\$1,395.00
Charcoal	#.7	3D0 881 805 AD	\$1,395.00
Gray	#.7	3D0 881 805 AD	\$1,395.00
Green	#.7	3D0 881 805 AD	\$1,395.00

2 Foam, Seat Back

Passenger Side

#.7 3D0 881 776 A \$337.00

Driver Side

#.7 3D0 881 775 A \$337.00

#R&R One Side Complete, w/Seat Assy Removed, Includes R&R Seat Back Frame

3 Cover, Headrest

Passenger Side

Beige	3D0 881 921 A 4L5	\$439.00
Blue	3D0 881 921 A 5M4	\$439.00
Charcoal	3D0 881 921 A 2K7	\$439.00
Gray	3D0 881 921 A 3J6	\$439.00
Green	3D0 881 921 A 6G8	\$439.00

Driver Side

2004 Volkswagen Phaeton (none) Sedan

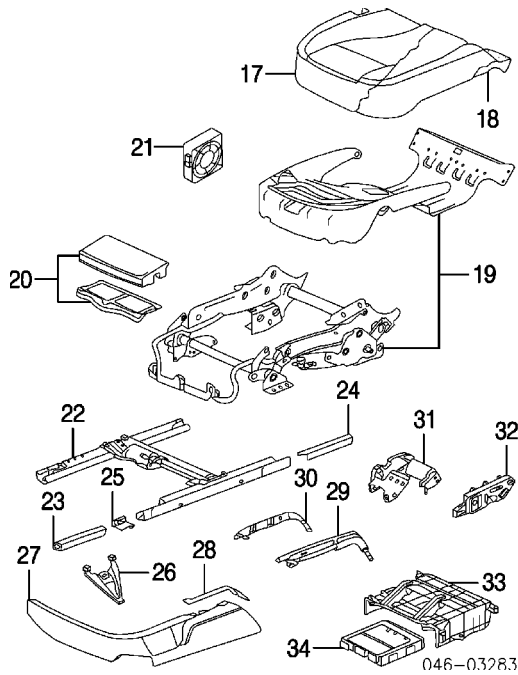
Beige		3D0 881 921 A 4L5	\$439.00
Blue		3D0 881 921 A 5M4	\$439.00
Charcoal		3D0 881 921 A 2K7	\$439.00
Gray		3D0 881 921 A 3J6	\$439.00
Green		3D0 881 921 A 6G8	\$439.00
4 Foam, Headrest			
Passenger Side		3D0 881 931	\$59.50
Driver Side		3D0 881 931	\$59.50
5 Support, Headrest			
Passenger Side		3D0 881 914	\$154.00
Driver Side		3D0 881 914	\$154.00
6 Cap, Headrest (2/Side)			
Passenger Side			
Beige		3D0 881 993 C 7H7	\$24.30
Blue		3D0 881 993 C 4H5	\$24.30
Charcoal		3D0 881 993 C 71N	\$24.30
Gray		3D0 881 993 C 5J6	\$24.30
Green		3D0 881 993 C 92F	\$24.30
Driver Side			
Beige		3D0 881 993 C 7H7	\$24.30
Blue		3D0 881 993 C 4H5	\$24.30
Charcoal		3D0 881 993 C 71N	\$24.30
Gray		3D0 881 993 C 5J6	\$24.30
Green		3D0 881 993 C 92F	\$24.30
7 Frame, Seat Back			
Passenger Side	#.7	3D0 881 511 A	\$770.00
Driver Side	#.7	3D0 881 511 A	\$770.00
#w/Seat Assy Removed			
8 Spring, Seat			
Passenger Side		3D0 881 245	\$29.10
Driver Side		3D0 881 245	\$29.10
9 Plate, Retaining			
Passenger Side		3D0 881 548	\$16.50
Driver Side		3D0 881 548	\$16.50
10 Holder, Cable			
Passenger Side		3D0 881 547 A	\$8.40
Driver Side		3D0 881 547 A	\$8.40
11 Bracket, Electric Fan			
Passenger Side		3D0 881 547	\$16.50
Driver Side		3D0 881 547	\$16.50
12 Trim, Seat Back			
Passenger Side			
Beige	.3	3D0 881 972 BJ 788	\$1,295.00
Blue	.3	3D0 881 972 BG 485	\$1,250.00
Charcoal	.3	3D0 881 972 BJ 776	\$1,295.00
Gray	.3	3D0 881 972 BG 541	\$1,250.00

2004 Volkswagen Phaeton (none) Sedan

Green		.3	3D0 881 972 BG	\$1,250.00
Driver Side				
Beige		.3	3D0 881 971 BG 789	\$1,295.00
Blue		.3	3D0 881 971 BG 489	\$1,250.00
Charcoal		.3	3D0 881 971 BJ 779	\$1,295.00
Gray		.3	3D0 881 971 BJ 5A9	\$1,295.00
Green		.3	3D0 881 971 BG	\$1,250.00
13 Clip, Trim				
Passenger Side			3D0 881 279	\$1.50
Driver Side			3D0 881 279	\$1.50
14 Motor, Lumbar Support Adjust				
Passenger Side			3D0 881 879 D	\$850.00
Driver Side			3D0 881 879 D	\$850.00
15 Motor, Headrest Adj				
Passenger Side			3D0 959 311 A	\$235.00
Driver Side			3D0 959 311 A	\$235.00
16 Motor, Lumbar Support††				
w/Message				
Passenger Side	R		3D0 881 891 B	\$675.00
	L		3D0 881 891 B	\$675.00
Driver Side	R		3D0 881 891 B	\$675.00
	L		3D0 881 891 B	\$675.00
w/o Message				
Passenger Side	R		3D0 881 879 D	\$850.00
	L		3D0 881 879 D	\$850.00
Driver Side	R		3D0 881 879 D	\$850.00
	L		3D0 881 879 D	\$850.00

††Order by Application

2004 Volkswagen Phaeton (none) Sedan



17 Cover, Seat Cushion

Passenger Side

Beige	#.7	3D0 881 406 BA	\$995.00
Blue	#.7	3D0 881 406 BA PU	\$995.00
Charcoal	#.7	3D0 881 406 BA	\$995.00
Gray	#.7	3D0 881 406 BA PU	\$995.00
Green	#.7	3D0 881 406 BA PU	\$995.00

Driver Side

Beige	#.7	3D0 881 405 AJ	\$995.00
Blue	#.7	3D0 881 405 AJ PU	\$995.00
Charcoal	#.7	3D0 881 405 AJ PU	\$995.00
Gray	#.7	3D0 881 405 AJ PU	\$995.00
Green	#.7	3D0 881 405 AJ PU	\$995.00

18 Foam, Seat Cushion

Passenger Side	#.7	3D0 881 376 P	\$205.00
Driver Side	#.7	3D0 881 376 H	\$205.00

19 Frame, Seat Bottom

Passenger Side	#.7	3D0 881 136 E	
Driver Side	#.7	3D0 881 135 F	\$1,729.04

#R&R One Side Complete, w/Seat Assy Removed

20 Pad, Seat

Driver Side		3D0 898 373	\$225.00
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21 Motor/Fan, Blower (2)

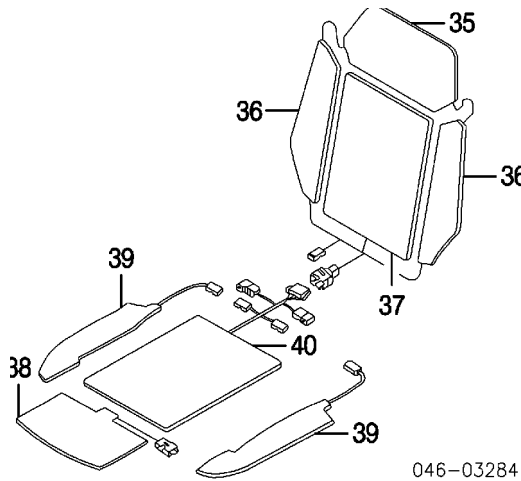
Passenger Side		3D0 963 345	\$224.00
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2004 Volkswagen Phaeton (none) Sedan

Driver Side					
22	Adjuster, Seat				
	Passenger Side				
		2004			
	To VIN 4018000		3D0 881 184 A		\$445.07
	From VIN 4018001		3D0 881 184 F		\$480.00
	2005-06		3D0 881 184 F		\$480.00
	Driver Side				
		2004			
	To VIN 4018000		3D0 881 183 A		\$445.07
	From VIN 4018001		3D0 881 183 F		\$480.00
	2005-06		3D0 881 183 F		\$480.00
23	Cover, Frt Channel				
	Passenger Side	R	3D0 881 087	01C	\$16.50
		L	3D0 881 088	01C	\$16.50
	Driver Side	R	3D0 881 087	01C	\$16.50
		L	3D0 881 088	01C	\$16.50
24	Cover, Rear Channel				
	Passenger Side	R	3D0 881 088	01C	\$16.50
		L	3D0 881 087	01C	\$16.50
	Driver Side	R	3D0 881 088	01C	\$16.50
		L	3D0 881 087	01C	\$16.50
25	Clip, Retaining (4/Side)				
	Passenger Side		3D0 881 449		\$2.40
	Driver Side		3D0 881 449		\$2.40
26	Plate, Retaining				
	Passenger Side		3D0 881 601		\$6.60
	Driver Side		3D0 881 601		\$6.60
27	Trim, Seat Frame				
	Passenger Side				
	Beige	.2	3D0 881 318 F	92Y	\$180.00
	Blue	.2	3D0 881 318 D	5B2	\$170.20
	Charcoal	.2	3D0 881 318 D	75R	\$180.00
	Gray	.2	3D0 881 318 D	6C3	\$170.20
	Green	.2	3D0 881 318 D	93R	\$170.20
	Driver Side				
	Beige	.2	3D0 881 317 F	92Y	\$180.00
	Blue	.2	3D0 881 317 D	5B2	\$170.20
	Charcoal	.2	3D0 881 317 F	75R	\$170.00
	Gray	.2	3D0 881 317 D	6C3	\$180.00
	Green	.2	3D0 881 317 D	93R	\$170.20
28	Trim, Cover				
	Passenger Side		3D0 881 458 C	2ZZ	\$24.30
	Driver Side		3D0 881 457 C	2ZZ	\$24.30
29	Trim, Side				
	Passenger Side		3D0 881 794 E	2ZZ	\$16.50

2004 Volkswagen Phaeton (none) Sedan

	Driver Side	3D0 881 793 E 2ZZ	\$16.50
30	Reinforcement, Panel		
	Passenger Side	3D0 881 506 A	\$13.50
	Driver Side	3D0 881 505 A	\$13.50
31	Motor, Recline Adjuster		
	Passenger Side	3D0 959 762 AA	\$337.00
	Driver Side	3D0 959 761 AA	\$337.00
32	Switch, Seat Adjuster		
	Passenger Side	3D0 959 766 N 01C	\$254.00
	Driver Side	3D0 959 765 M 01C	\$203.00
33	Bracket, Seat Cont Module		
	Passenger Side	3D0 959 191 B	\$97.50
	Driver Side	3D0 959 191 B	\$97.50
34	Module, Seat Control		
	Passenger Side	3D0 959 759 CA 00H	\$605.00
	Driver Side	3D0 959 760 CA 00T	\$605.00
	Element, Seat Back Heater		



35	Upper		
	Passenger Side		N.A.
	Driver Side		N.A.
36	Side		
	Passenger Side	R	3D0 963 551 AH \$170.00
		L	3D0 963 551 AH \$170.00
	Driver Side	R	3D0 963 551 AH \$170.00
		L	3D0 963 551 AH \$170.00
37	Center		
	Passenger Side		N.A.
	Driver Side		N.A.
	Element, Seat Cushion Heater		
38	Front		

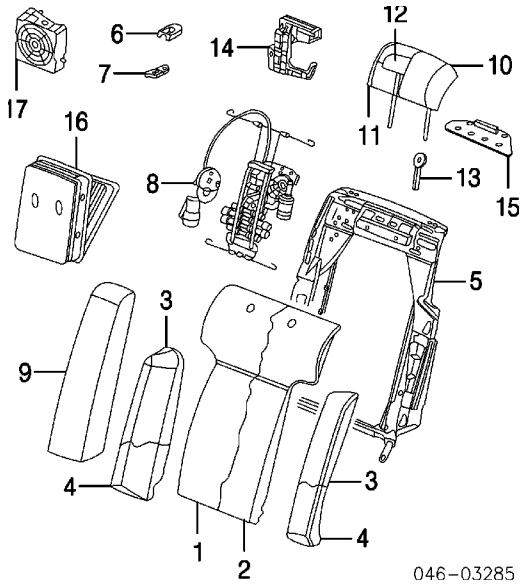
2004 Volkswagen Phaeton (none) Sedan

	Passenger Side		3D0 963 555 AA	\$170.00
	Driver Side		N.A.	
39	Side			
	Passenger Side	R	3D0 963 552 AC	\$170.00
		L	3D0 963 551 AJ	\$170.00
	Driver Side	R	3D0 963 552 AC	\$170.00
		L	3D0 963 551 AJ	\$170.00
40	Center			
	Passenger Side		N.A.	
	Driver Side		N.A.	

2004 Volkswagen Phaeton (none) Sedan

REAR SEAT

BUCKET SEATS



046-03285

R&I Seat Assy

R .5
L .5

1 Cover, Seat Back

Beige

R #.7 3D5 885 806 DD \$1,225.00

L #.7 3D5 885 805 DS \$1,225.00

Blue

R #.7 3D5 885 806 DD \$1,225.00

L #.7 3D5 885 805 DS \$1,225.00

Charcoal

R #.7 3D5 885 806 DD \$1,225.00

L #.7 3D5 885 805 DS \$1,225.00

Gray

R #.7 3D5 885 806 DD \$1,225.00

L #.7 3D5 885 805 DS \$1,225.00

Green

R #.7 3D5 885 806 DM \$1,195.00

L #.7 3D5 885 805 DS \$1,225.00

2 Foam, Seat Back

R #.7 3D5 885 776 G \$205.00

L #.7 3D5 885 775 G \$205.00

3 Cover, Side Bolster

Right

Inner

Beige

#.7 3D5 885 480 F PUV\$625.00

Blue

#.7 3D5 885 480 F PUX\$625.00

Charcoal

#.7 3D5 885 480 F PUU\$625.00

Gray

#.7 3D5 885 480 F PUV\$625.00

Green

#.7 3D5 885 480 F PUY\$625.00

Outer

Beige

#.7 3D5 885 816 AJ \$995.00

Blue

#.7 3D5 885 816 AJ PUX\$995.00

2004 Volkswagen Phaeton (none) Sedan

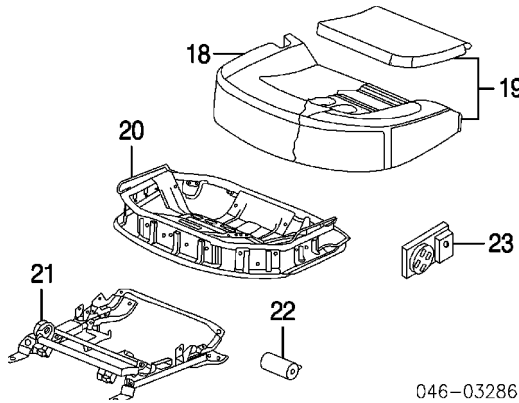
Charcoal		#.7	3D5 885 816 AJ PUV	\$995.00
Gray		#.7	3D5 885 816 AJ PUV	\$995.00
Green		#.7	3D5 885 816 AJ PUY	\$995.00
Left				
Inner				
Beige		#.7	3D5 885 479 F PUV	\$625.00
Blue		#.7	3D5 885 479 F PUX	\$625.00
Charcoal		#.7	3D5 885 479 F PUU	\$625.00
Gray		#.7	3D5 885 479 F PUV	\$625.00
Green		#.7	3D5 885 479 F PUY	\$625.00
Outer				
Beige		#.7	3D5 885 815 AJ	\$995.00
Blue		#.7	3D5 885 815 AJ PUX	\$995.00
Charcoal		#.7	3D5 885 815 AJ PUU	\$995.00
Gray		#.7	3D5 885 815 AJ PUV	\$995.00
Green		#.7	3D5 885 815 AJ PUY	\$995.00
4 Foam, Side Bolster				
Right				
Inner		#.7	3D5 885 892 A	\$110.00
Outer		#.7	3D5 885 778	\$110.00
Left				
Inner		#.7	3D5 885 891 A	\$110.00
Outer		#.7	3D5 885 778	\$110.00
5 Frame, Seat Back	R	#.7	3D5 885 512 A	\$398.85
	L	#.7	3D5 885 511 L	\$439.00
#R&R One Side Complete, w/Seat Assy Removed				
6 Cap, Upper				
Beige	R		1H0 887 301 7H7	\$0.50
	L		1H0 887 301 7H7	\$0.50
Blue	R		1H0 887 301 4H5	\$0.50
	L		1H0 887 301 4H5	\$0.50
Charcoal	R		1H0 887 301 71N	\$0.50
	L		1H0 887 301 71N	\$0.50
Gray	R		1H0 887 301 5J6	\$0.50
	L		1H0 887 301 5J6	\$0.50
Green	R		1H0 887 301 92F	\$0.50
	L		1H0 887 301 92F	\$0.50
7 Retainer, Cap	R		1J0 858 849	\$33.90
	L		1J0 858 849	\$33.90
8 Motor, Lumbar Support	R		3D5 886 880 F	\$770.00
	L		3D5 886 879 E	\$770.00
9 Cushion, Center Seat				
Beige			3D5 886 805 G 4L5	\$950.00
Blue			3D5 886 805 G 5M4	\$950.00

2004 Volkswagen Phaeton (none) Sedan

Charcoal		3D5 886 805 G 2K7	\$950.00
Gray		3D5 886 805 G 3J6	\$950.00
Green		3D5 886 805 G 6G8	\$995.00
10 Cover, Headrest			
Beige	R	3D5 885 921 B 4L5	\$439.00
	L	3D5 885 921 B 4L5	\$439.00
Blue	R	3D5 885 921 B 5M4	\$439.00
	L	3D5 885 921 B 5M4	\$439.00
Charcoal	R	3D5 885 921 B 2K7	\$439.00
	L	3D5 885 921 B 2K7	\$439.00
Gray	R	3D5 885 921 B 3J6	\$439.00
	L	3D5 885 921 B 3J6	\$439.00
Green	R	3D5 885 921 B 6G8	\$439.00
	L	3D5 885 921 B 6G8	\$439.00
11 Foam, Headrest	R	3D5 885 931 A	\$59.50
	L	3D5 885 931 A	\$59.50
12 Support, Headrest	R	N.A.	
	L	N.A.	
13 Guide, Headrest			
Right			
Inner			
Beige		3D5 886 920 G 7H7	\$16.50
Blue		3D5 886 920 G 4H5	\$16.50
Charcoal		3D5 886 920 G 71N	\$16.50
Gray		3D5 886 920 G 5J6	\$16.50
Green		3D5 886 920 G 92F	\$16.50
Outer			
Beige		3D5 886 920 H 7H7	\$16.50
Blue		3D5 886 920 H 4H5	\$16.50
Charcoal		3D5 886 920 H 71N	\$16.50
Gray		3D5 886 920 H 5J6	\$16.50
Green		3D5 886 920 H 92F	\$16.50
Left			
Inner			
Beige		3D5 886 920 H 7H7	\$16.50
Blue		3D5 886 920 H 4H5	\$16.50
Charcoal		3D5 886 920 H 71N	\$16.50
Gray		3D5 886 920 H 5J6	\$16.50
Green		3D5 886 920 H 92F	\$16.50
Outer			
Beige		3D5 886 920 G 7H7	\$16.50
Blue		3D5 886 920 G 4H5	\$16.50
Charcoal		3D5 886 920 G 71N	\$16.50
Gray		3D5 886 920 G 5J6	\$16.50
Green		3D5 886 920 G 92F	\$16.50
14 Motor, Headrest Adj	R	3D0 959 311 A	\$235.00

2004 Volkswagen Phaeton (none) Sedan

	L	3D0 959 311 A	\$235.00
15 Strip, Cover			
Beige	R	3D5 885 719 B 7H7	\$59.50
	L	3D5 885 719 B 7H7	\$59.50
Blue	R	3D5 885 719 B 4H5	\$59.50
	L	3D5 885 719 B 4H5	\$59.50
Charcoal	R	3D5 885 719 B 71N	\$59.50
	L	3D5 885 719 B 71N	\$59.50
Gray	R	3D5 885 719 B 5J6	\$59.50
	L	3D5 885 719 B 5J6	\$59.50
Green	R	3D5 885 719 B 92F	\$59.50
	L	3D5 885 719 B 92F	\$59.50
16 Bag, Ski		3D5 885 215 F 71N	\$476.81
17 Motor/Fan, Blower (2)		3D0 963 345	\$224.00



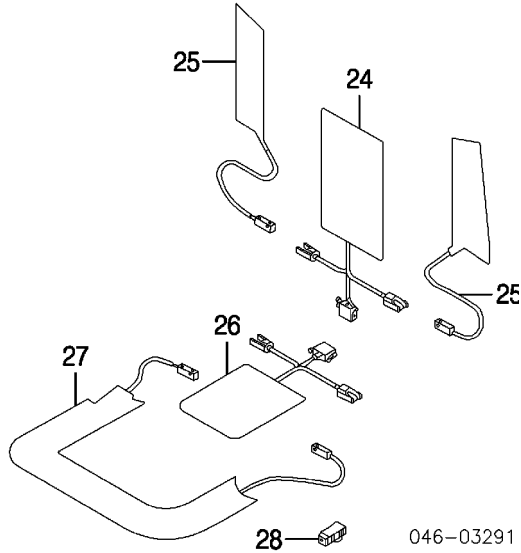
18 Cover, Seat Cushion			
Beige	R	#.7	3D5 885 406 L PUS \$1,050.00
	L	#.7	3D5 885 405 AT \$1,050.00
Blue	R	#.7	3D5 885 406 L PUS \$1,050.00
	L	#.7	3D5 885 405 AT PUS \$1,050.00
Charcoal	R	#.7	3D5 885 406 L PUS \$1,050.00
	L	#.7	3D5 885 405 AT \$1,050.00
Gray	R	#.7	3D5 885 406 L PUS \$1,050.00
	L	#.7	3D5 885 405 AT PUS \$1,050.00
Green	R	#.7	3D5 885 406 L PUS \$1,050.00
	L	#.7	3D5 885 405 AT PUS \$1,050.00
19 Foam, Seat Cushion	R	#.7	3D5 885 376 \$205.00
	L	#.7	3D5 885 375 B \$205.00
20 Well, Seat	R	#.7	3D5 885 322 A \$260.00
	L	#.7	3D5 885 321 A \$260.00
21 Frame, Seat	R	#.7	3D5 885 112 F \$1,395.00
	L	#.7	3D5 885 111 F \$1,395.00

#R&R One Side Complete, w/Seat Assy Removed

2004 Volkswagen Phaeton (none) Sedan

22 Motor, Seat Adjuster	R	3D0 959 761 Q	\$309.55
	L	3D0 959 761 Q	\$309.55
23 Switch, Seat Adjuster	R	3D0 959 778 01C	\$122.00
	L	3D0 959 777 01C	\$122.00

Element, Seat Back Heater¶



24 Center	R	N.A.	
	L	N.A.	
25 Side			
Right			
Inner		3D0 963 551 R	\$170.00
Outer		3D0 963 552 N	\$170.00
Left			
Inner		3D0 963 551 AF	\$170.00
Outer		3D0 963 552 M	\$170.00

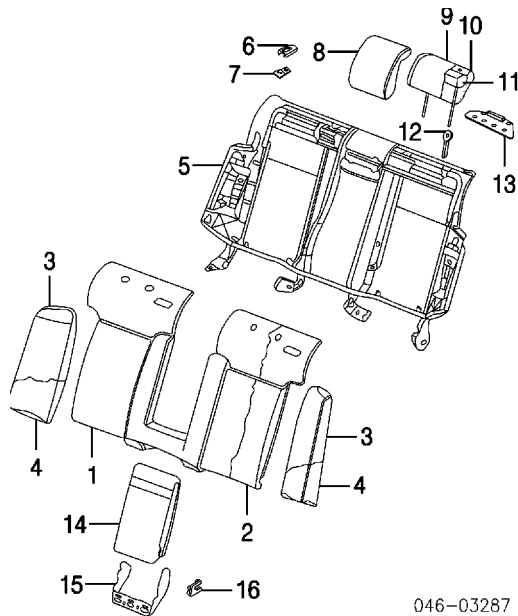
Element, Seat Cushion Heater¶

26 Center	R	N.A.	
	L	N.A.	
27 Outer	R	3D0 963 551 P	\$170.00
	L	3D0 963 551 N	\$170.00
28 Control, Seat Heater¶	R	7L0 959 772 D	\$91.00
	L	7L0 959 772 D	\$91.00

¶Order by Application

3 PASSENGER
BENCH

2004 Volkswagen Phaeton (none) Sedan



046-03287

R&I Seat Assy

.5

1 Cover, Seat Back				
Beige		#.9	3D5 885 805 FG	\$1,723.32
Blue		#.9	3D5 885 805 FG	\$1,723.32
Charcoal		#.9	3D5 885 805 FG	\$1,723.00
Gray		#.9	3D5 885 805 FG	\$1,723.00
Green		#.9	3D5 885 805 FG	\$1,723.32
2 Foam, Seat Back		#.9	3D5 885 775 H	\$377.00
3 Cover, Side Bolster				
Beige	R	#.9	3D5 885 816 AE	\$995.00
	L	#.9	3D5 885 815 AE	\$995.00
Blue	R	#.9	3D5 885 816 AE PUV	\$995.00
	L	#.9	3D5 885 815 AE	\$995.00
Charcoal	R	#.9	3D5 885 816 AE	\$995.00
	L	#.9	3D5 885 815 AE	\$995.00
Gray	R	#.9	3D5 885 816 AE PUV	\$995.00
	L	#.9	3D5 885 815 AE	\$995.00
Green	R	#.9	3D5 885 816 AE PUV	\$995.00
	L	#.9	3D5 885 815 AE	\$995.00
4 Foam, Side Bolster	R	#.9	3D5 885 778	\$110.00
	L	#.9	3D5 885 777	\$110.00
5 Frame, Seat Back		#.9	3D5 885 705 N	\$770.00

#R&R Complete, w/Seat Assy Removed

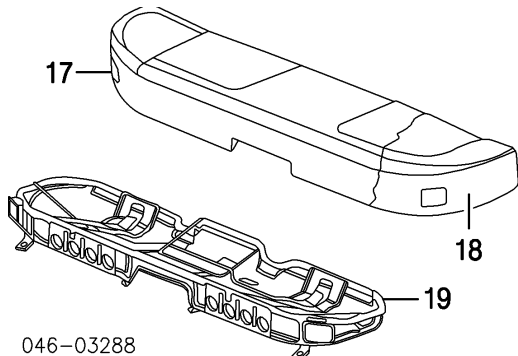
6 Cap, Upper				
Beige	R		1H0 887 301 7H7	\$0.50
	L		1H0 887 301 7H7	\$0.50

2004 Volkswagen Phaeton (none) Sedan

Blue	R	1H0 887 301 4H5	\$0.50
	L	1H0 887 301 4H5	\$0.50
Charcoal	R	1H0 887 301 71N	\$0.50
	L	1H0 887 301 71N	\$0.50
Gray	R	1H0 887 301 5J6	\$0.50
	L	1H0 887 301 5J6	\$0.50
Green	R	1H0 887 301 92F	\$0.50
	L	1H0 887 301 92F	\$0.50
7 Retainer, Cap	R	1J0 858 849	\$33.90
	L	1J0 858 849	\$33.90
8 Headrest, Center			
Beige		.1 3D0 885 903 G	\$522.02
Blue		.1 3D0 885 903 G	\$522.02
Charcoal		.1 3D0 885 903 G	\$542.00
Gray		.1 3D0 885 903 G	\$522.02
Green		.1 3D0 885 903 G	\$522.02
9 Cover, Outer Headrest			
Beige	R	3D5 885 921 B 4L5	\$439.00
	L	3D5 885 921 B 4L5	\$439.00
Blue	R	3D5 885 921 B 5M4	\$439.00
	L	3D5 885 921 B 5M4	\$439.00
Charcoal	R	3D5 885 921 B 2K7	\$439.00
	L	3D5 885 921 B 2K7	\$439.00
Gray	R	3D5 885 921 B 3J6	\$439.00
	L	3D5 885 921 B 3J6	\$439.00
Green	R	3D5 885 921 B 6G8	\$439.00
	L	3D5 885 921 B 6G8	\$439.00
10 Foam, Headrest	R	3D5 885 931 A	\$59.50
	L	3D5 885 931 A	\$59.50
11 Support, Headrest	R	3D5 885 914	\$154.00
	L	3D5 885 914	\$154.00
12 Guide, Headrest			
Right			
Inner			
Beige		3D5 886 920 F 7H7	\$16.50
Blue		3D5 886 920 F 4H5	\$16.50
Charcoal		3D5 886 920 F 71N	\$16.50
Gray		3D5 886 920 F 5J6	\$16.50
Green		3D5 886 920 F 92F	\$16.50
Outer			
Beige		3D5 886 920 H 7H7	\$16.50
Blue		3D5 886 920 H 4H5	\$16.50
Charcoal		3D5 886 920 H 71N	\$16.50
Gray		3D5 886 920 H 5J6	\$16.50
Green		3D5 886 920 H 92F	\$16.50
Left			

2004 Volkswagen Phaeton (none) Sedan

Inner			
Beige		3D5 886 920 H 7H7	\$16.50
Blue		3D5 886 920 H 4H5	\$16.50
Charcoal		3D5 886 920 H 71N	\$16.50
Gray		3D5 886 920 H 5J6	\$16.50
Green		3D5 886 920 H 92F	\$16.50
Outer			
Beige		3D5 886 920 F 7H7	\$16.50
Blue		3D5 886 920 F 4H5	\$16.50
Charcoal		3D5 886 920 F 71N	\$16.50
Gray		3D5 886 920 F 5J6	\$16.50
Green		3D5 886 920 F 92F	\$16.50
13 Strip, Cover			
Beige	R	3D5 885 719 B 7H7	\$59.50
	L	3D5 885 719 B 7H7	\$59.50
Blue	R	3D5 885 719 B 4H5	\$59.50
	L	3D5 885 719 B 4H5	\$59.50
Charcoal	R	3D5 885 719 B 71N	\$59.50
	L	3D5 885 719 B 71N	\$59.50
Gray	R	3D5 885 719 B 5J6	\$59.50
	L	3D5 885 719 B 5J6	\$59.50
Green	R	3D5 885 719 B 92F	\$59.50
	L	3D5 885 719 B 92F	\$59.50
14 Armrest, Rear Seat			
Beige		3D5 885 081 CB 4L5	\$605.00
Blue		3D5 885 081 CB 5M4	\$563.22
Charcoal		3D5 885 081 CB 2K7	\$605.00
Gray		3D5 885 081 CB 3J6	\$582.00
Green		3D5 885 081 CB 6G8	\$605.00
15 Bracket, Armrest		3D0 885 585 D	\$110.00
16 Clip, Armrest Mount		3D0 885 313	\$3.30



046-03288

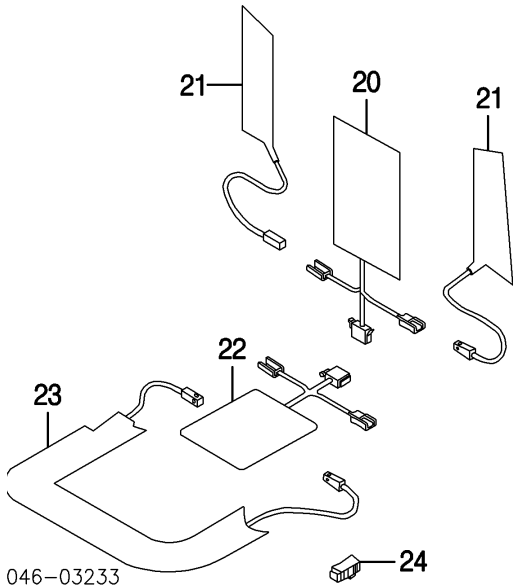
17 Cover, Seat Cushion			
Beige	#.7	3D5 885 405 AP	\$1,394.86
Blue	#.7	3D5 885 405 AP P01	\$1,485.92
Charcoal	#.7	3D5 885 405 AP	\$1,394.86

2004 Volkswagen Phaeton (none) Sedan

Gray	#.7	3D5 885 405 AP P	\$1,485.92
Green	#.7	3D5 885 405 AP P	\$1,485.92
18 Foam, Seat Cushion	#.7	3D5 885 375 A	\$377.00
19 Frame, Seat Cushion	#.7	3D5 885 305 G	\$260.00

#R&R Complete, w/Seat Assy Removed

Element, Seat Back Heater¶



20 Center	R	N.A.	
	L	N.A.	
21 Side			
Right			
Inner		3D0 963 552 AE	\$170.00
Outer		3D0 963 552 N	\$170.00
Left			
Inner		3D0 963 551 AF	\$170.00
Outer		3D0 963 552 M	\$170.00

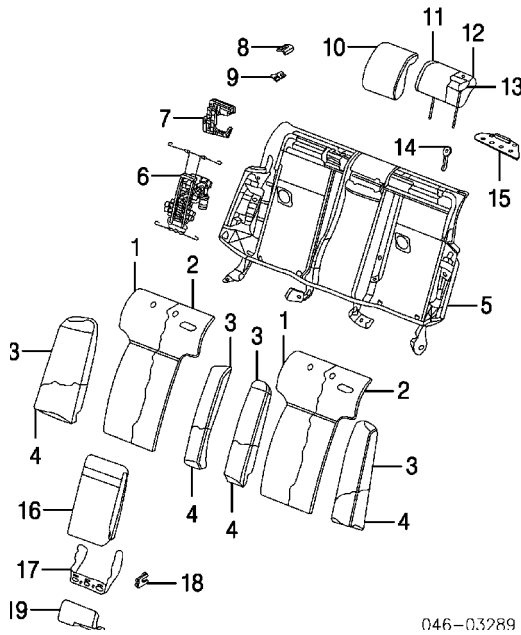
Element, Seat Cushion Heater¶

22 Center	R	N.A.	
	L	N.A.	
23 Outer	R	3D0 963 551 P	\$170.00
	L	3D0 963 551 N	\$170.00
24 Control, Seat Heater¶	R	7L0 959 772 D	\$91.00
	L	7L0 959 772 D	\$91.00

¶Order by Application

3 PASSENGER
SPLIT BENCH

2004 Volkswagen Phaeton (none) Sedan



R&I Seat Assy

.5

1 Cover, Seat Back

Beige

R #.9 3D5 885 806 DT \$1,225.00

L #.9 3D5 885 805 EJ \$1,225.00

Blue

R #.9 3D5 885 806 DA \$1,225.00

L #.9 3D5 885 805 EJ PUV \$1,225.00

Charcoal

R #.9 3D5 885 806 DA \$1,225.00

L #.9 3D5 885 805 EJ PUV \$1,225.00

Gray

R #.9 3D5 885 806 DA \$1,225.00

L #.9 3D5 885 805 EJ PUV \$1,225.00

Green

R #.9 3D5 885 806 DA \$1,225.00

L #.9 3D5 885 805 EJ PUV \$1,225.00

2 Foam, Seat Back

R #.9 3D5 885 776 F \$205.00

L #.9 3D5 885 775 F \$377.00

3 Cover, Side Bolster

Right

Inner

Beige

#.9 3D5 885 480 E PUV \$625.00

Blue

#.9 3D5 885 480 E PUX \$625.00

Charcoal

#.9 3D5 885 480 E PUU \$625.00

Gray

#.9 3D5 885 480 E PUV \$625.00

Green

#.9 3D5 885 480 E PUY \$625.00

Outer

Beige

#.9 3D5 885 816 AE \$995.00

Blue

#.9 3D5 885 816 AE PUX \$995.00

Charcoal

#.9 3D5 885 816 AE \$995.00

Gray

#.9 3D5 885 816 AE PUV \$995.00

2004 Volkswagen Phaeton (none) Sedan

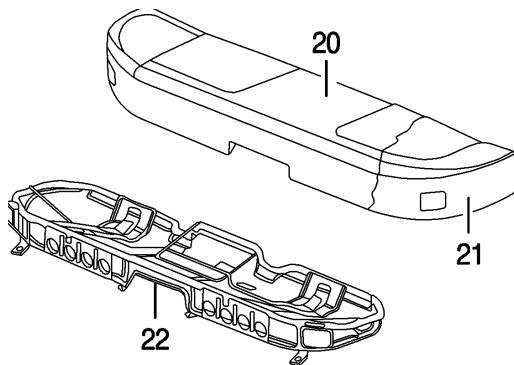
Green	#.9	3D5 885 816 AE PUY	\$995.00
Left			
Inner			
Beige	#.9	3D5 885 479 E PUV	\$625.00
Blue	#.9	3D5 885 479 E PUX	\$625.00
Charcoal	.9	3D5 885 479 E PUU	\$625.00
Gray	.9	3D5 885 479 E PUV	\$625.00
Green	#.9	3D5 885 479 E PUY	\$625.00
Outer			
Beige	#.9	3D5 885 815 AE	\$995.00
Blue	#.9	3D5 885 815 AE PUX	\$995.00
Charcoal	#.9	3D5 885 815 AE	\$995.00
Gray	#.9	3D5 885 815 AE PUV	\$995.00
Green	#.9	3D5 885 815 AE PUY	\$995.00
4 Foam, Side Bolster			
Right			
Inner	#.9	3D5 885 892	\$110.00
Outer	#.9	3D5 885 778	\$110.00
Left			
Inner	#.9	3D5 885 891	\$110.00
Outer	#.9	3D5 885 777	\$110.00
5 Frame, Seat Back	#.9	3D5 885 511 K	\$765.00
#R&R Complete, w/Seat Assy Removed			
6 Motor, Lumbar Support	R	3D5 886 880 F	\$770.00
	L	3D5 886 879 E	\$770.00
7 Motor, Headrest Adj	R	N.A.	
	L	N.A.	
8 Cap, Upper			
Beige	R	1H0 887 301 7H7	\$0.50
	L	1H0 887 301 7H7	\$0.50
Blue	R	N.A.	
	L	N.A.	
Charcoal	R	1H0 887 301 71N	\$0.50
	L	1H0 887 301 71N	\$0.50
Gray	R	1H0 887 301 5J6	\$0.50
	L	1H0 887 301 5J6	\$0.50
Green	R	N.A.	
	L	N.A.	
9 Retainer, Cap	R	1J0 858 849	\$33.90
	L	1J0 858 849	\$33.90
10 Headrest, Center			
Beige	.1	3D0 885 903 G	\$522.02
Blue	.1	3D0 885 903 G	\$522.02
Charcoal	.1	3D0 885 903 G	\$542.00

2004 Volkswagen Phaeton (none) Sedan

Gray		.1	3D0 885 903 G	\$522.02
Green		.1	3D0 885 903 G	\$522.02
11 Cover, Outer Headrest				
Beige	R		3D5 885 921 B 4L5	\$439.00
	L		3D5 885 921 B 4L5	\$439.00
Blue	R		3D5 885 921 B 5M4	\$439.00
	L		3D5 885 921 B 5M4	\$439.00
Charcoal	R		3D5 885 921 B 2K7	\$439.00
	L		3D5 885 921 B 2K7	\$439.00
Gray	R		3D5 885 921 B 3J6	\$439.00
	L		3D5 885 921 B 3J6	\$439.00
Green	R		3D5 885 921 B 6G8	\$439.00
	L		3D5 885 921 B 6G8	\$439.00
12 Foam, Headrest	R		3D5 885 931 A	\$59.50
	L		3D5 885 931 A	\$59.50
13 Support, Headrest	R		3D5 885 914 A	\$154.00
	L		3D5 885 914 A	\$154.00
14 Guide, Headrest				
Right				
Inner				
Beige			3D5 886 920 G 7H7	\$16.50
Blue			3D5 886 920 G 4H5	\$16.50
Charcoal			3D5 886 920 G 71N	\$16.50
Gray			3D5 886 920 G 5J6	\$16.50
Green			3D5 886 920 G 92F	\$16.50
Outer				
Beige			3D5 886 920 H 7H7	\$16.50
Blue			3D5 886 920 H 4H5	\$16.50
Charcoal			3D5 886 920 H 71N	\$16.50
Gray			3D5 886 920 H 5J6	\$16.50
Green			3D5 886 920 H 92F	\$16.50
Left				
Inner				
Beige			3D5 886 920 H 7H7	\$16.50
Blue			3D5 886 920 H 4H5	\$16.50
Charcoal			3D5 886 920 H 71N	\$16.50
Gray			3D5 886 920 H 5J6	\$16.50
Green			3D5 886 920 H 92F	\$16.50
Outer				
Beige			3D5 886 920 G 7H7	\$16.50
Blue			3D5 886 920 G 4H5	\$16.50
Charcoal			3D5 886 920 G 71N	\$16.50
Gray			3D5 886 920 G 5J6	\$16.50
Green			3D5 886 920 G 92F	\$16.50
15 Strip, Cover				
Beige	R		3D5 885 719 B 7H7	\$59.50

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	L	3D5 885 719 B 7H7	\$59.50
Blue	R	3D5 885 719 B 4H5	\$59.50
	L	3D5 885 719 B 4H5	\$59.50
Charcoal	R	3D5 885 719 B 71N	\$59.50
	L	3D5 885 719 B 71N	\$59.50
Gray	R	3D5 885 719 B 5J6	\$59.50
	L	3D5 885 719 B 5J6	\$59.50
Green	R	3D5 885 719 B 92F	\$59.50
	L	3D5 885 719 B 92F	\$59.50
16 Armrest, Rear Seat			
Beige		3D5 885 081 CB 4L5	\$605.00
Blue		3D5 885 081 CB 2K7	\$605.00
Charcoal		3D5 885 081 CB 2K7	\$605.00
Gray		3D5 885 081 CB 3J6	\$582.00
Green		3D5 885 081 CB 6G8	\$605.00
17 Bracket, Armrest		3D0 885 585 D	\$110.00
18 Clip, Armrest Mount		3D0 885 313	\$3.30
19 Cushion, Armrest			
Beige		3D0 885 873 A 4L5	\$215.00
Blue		3D0 885 873 A 5M4	\$215.00
Charcoal		3D0 885 873 A 2K7	\$215.00
Gray		3D0 885 873 A 3J6	\$215.00
Green		3D0 885 873 A 6G8	\$215.00



046-03290

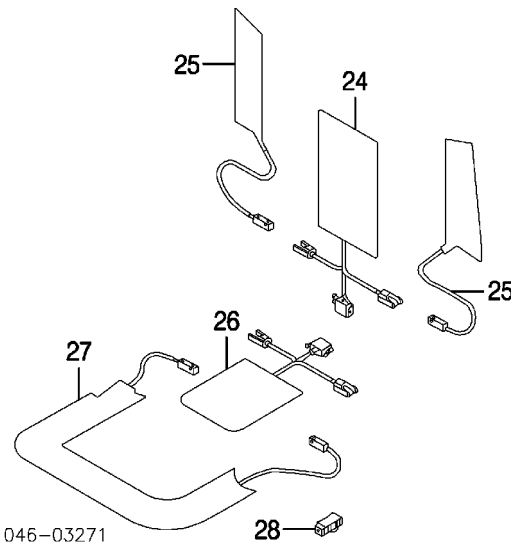
 23

20 Cover, Seat Cushion			
Beige	#.7	3D5 885 405 AP	\$1,394.86
Blue	#.7	3D5 885 405 AP P	\$1,485.92
Charcoal	#.7	3D5 885 405 AP	\$1,394.86
Gray	#.7	3D5 885 405 AP P	\$1,485.92
Green	#.7	3D5 885 405 AP P	\$1,485.92
21 Foam, Seat Cushion	#.7	3D5 885 375 A	\$377.00
22 Frame, Seat Cushion	#.7	3D5 885 305 H	\$260.00

#R&R Complete, w/Seat Assy Removed

2004 Volkswagen Phaeton (none) Sedan

23	Trim, Switch				
	Beige	3D5 885 739	92Y	\$57.00	
	Blue	3D5 885 739	5B2	\$57.00	
	Charcoal	3D5 885 739	75R	\$57.00	
	Gray	3D5 885 739	6C3	\$57.00	
	Green	3D5 885 739	93R	\$57.00	
	Element, Seat Back Heater¶				



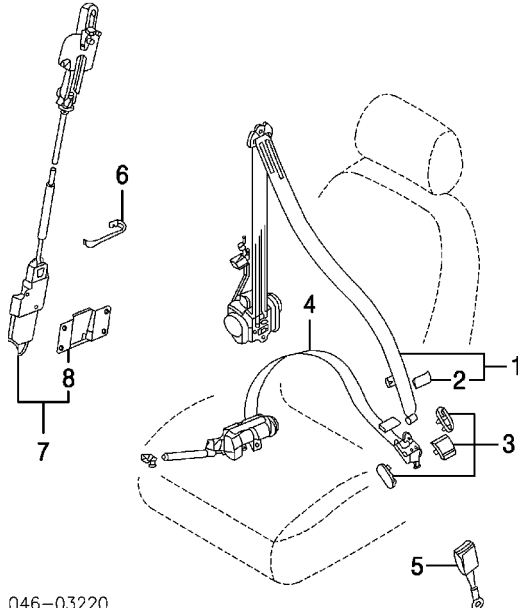
24	Center	R	N.A.		
		L	N.A.		
25	Side				
	Right				
	Inner		3D0 963 552 AE	\$170.00	
	Outer		3D0 963 552 N	\$170.00	
	Left				
	Inner		3D0 963 551 AF	\$170.00	
	Outer		3D0 963 552 M	\$170.00	
	Element, Seat Cushion Heater¶				
26	Center	R	N.A.		
		L	N.A.		
27	Outer	R	3D0 963 551 T	\$170.00	
		L	3D0 963 551 S	\$170.00	
28	Control, Seat Heater¶	R	7L0 959 772 D	\$91.00	
		L	7L0 959 772 D	\$91.00	

¶Order by Application

2004 Volkswagen Phaeton (none) Sedan

SEAT BELTS

FRONT



1 Belt Assy, Seat

Beige

R .7 3D1 858 664 C PNA\$399.00

L .7 3D1 858 663 C PNA\$399.00

Black

R .7 3D1 858 664 C HCP\$399.00

L .7 3D1 858 663 C HCP\$399.00

Gray

R .7 3D1 858 664 C MEE\$399.00

L .7 3D1 858 663 C MEE\$399.00

2 Cover, Seat Belt¶

Beige

R 3D0 858 751 7H7 \$13.50

L 3D0 858 751 7H7 \$13.50

Black

R 3D0 858 751 B41 \$13.50

L 3D0 858 751 B41 \$13.50

Gray

R 3D0 858 751 5J6 \$13.50

L 3D0 858 751 5J6 \$13.50

¶Included w/Seat Belt Assy

3 Cover, Seat Belt Trim

Beige

R 3D0 898 019 A B41 \$51.90

L 3D0 898 019 A B41 \$51.90

Black

R 3D0 898 019 A 7H7 \$51.90

L 3D0 898 019 A 7H7 \$51.90

Gray

R 3D0 898 019 A 5J6 \$51.90

L 3D0 898 019 A 5J6 \$51.90

4 Belt, Lap

Beige

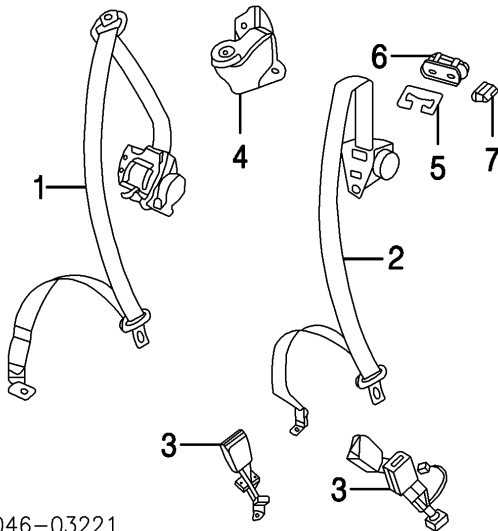
R #.3 3D1 858 666 F PNA\$439.00

2004 Volkswagen Phaeton (none) Sedan

Black	L	#.3	3D1 858 665 F PNA	\$439.00
	R	#.3	3D1 858 666 F HCP	\$439.00
Gray	L	#.3	3D1 858 665 F HCP	\$439.00
	R	#.3	3D1 858 666 F MEE	\$439.00
#w/Seat Assy Removed				
5 Buckle, Belt				
Beige	R	.3	3D0 857 756 E PNE	\$170.00
	L	.3	3D0 857 755 E PNE	\$130.00
Black	R	.3	3D0 857 756 E FCN	\$170.00
	L	.3	3D0 857 755 E FCN	\$127.00
Gray	R	.3	3D0 857 756 E MCZ	\$127.00
	L	.3	3D0 857 755 E MCZ	\$127.00
6 Guide, Belt				
	R		3D0 857 817 C	\$13.50
	L		3D0 857 817 B	\$13.50
7 Adjuster Assy, Height				
2004				
To VIN 4010203	R		3D7 857 820 D	
	L		3D7 857 819 B	\$542.00
From VIN 4010204	R		3D7 857 820 D	
	L		3D7 857 819 B	\$542.00
2005-06	R		3D7 857 820 D	
	L		3D7 857 819 B	\$542.00
8 Plate, Mounting				
	R		3D0 858 148 C	\$2.60
	L		3D0 858 147 C	\$2.60

¶Included w/Height Adjuster Assy

REAR



046-03221

1 Belt, Outer Seat

2004 Volkswagen Phaeton (none) Sedan

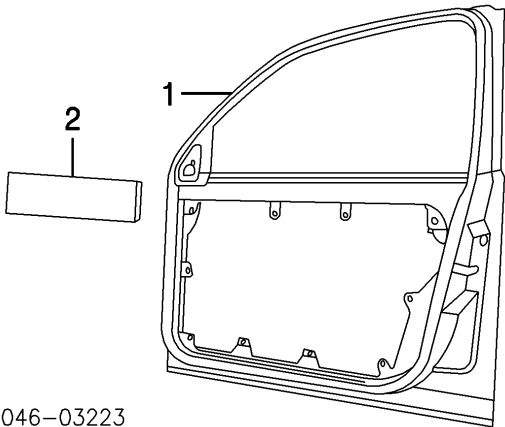
Beige	R	#.4	3D7 857 806 PNA	\$399.00
	L	#.4	3D7 857 805 PNA	\$399.00
Black	R	#.4	3D7 857 806 C HCP	\$399.00
	L	#.4	3D7 857 805 C HCP	\$399.00
Gray	R	#.4	3D7 857 806 C MEE	\$399.00
	L	#.4	3D7 857 805 C MEE	
2 Belt, Center Seat				
Beige		#.4	3D7 857 807 PNA	\$170.00
Black		#.4	3D7 857 807 HCP	\$170.00
Gray		#.4	3D7 857 807 MEE	\$118.73
3 Buckle, Seat Belt				
2 Passenger Seat				
Beige	R	#.3	3D0 857 739 G PNE	\$79.50
	L	#.3	3D0 857 739 G PNE	\$79.50
Black	R	#.3	3D0 857 739 G FCN	\$79.50
	L	#.3	3D0 857 739 G FCN	\$79.50
Gray	R	#.3	3D0 857 739 G MCZ	\$79.50
	L	#.3	3D0 857 739 G MCZ	\$79.50
3 Passenger Seat				
Beige	R	#.3	3D0 857 740 E PNE	\$46.79
	L	#.3	3D0 857 739 K PNE	\$97.50
Black	R	#.3	3D0 857 740 E FCN	\$52.50
	L	#.3	3D0 857 739 H FCN	\$78.00
Gray	R	#.3	3D0 857 740 E MCZ	\$52.50
	L	#.3	3D0 857 739 H MCZ	\$77.54
#w/Seat Assy Removed				
4 Mount, Seat Belt	R		3D0 857 864 B41	\$110.00
	L		3D0 857 863 B41	\$110.00
5 Cover, Center Belt				
Beige			3D0 857 785 B 7H7	\$9.90
Black			3D0 857 785 B B41	\$9.90
Gray			3D0 857 785 B 5J6	\$9.90
6 Guide, Center Seat Belt			3D0 857 651 B	\$8.40
7 Trim, Center Seat Belt				
Beige			3D0 857 885 B 7H7	\$5.50
Black			3D0 857 885 B B41	\$5.50
Gray			3D0 857 885 B 5J6	\$5.50

2004 Volkswagen Phaeton (none) Sedan

FRONT DOOR

Procedures 16 and 28

SHEET METAL



046-03223

Refinish Door Outside

Add for Jambs & Interior

R&I Door Assy

1 Shell, Door

#Includes R&I Rear View Mirror Assy

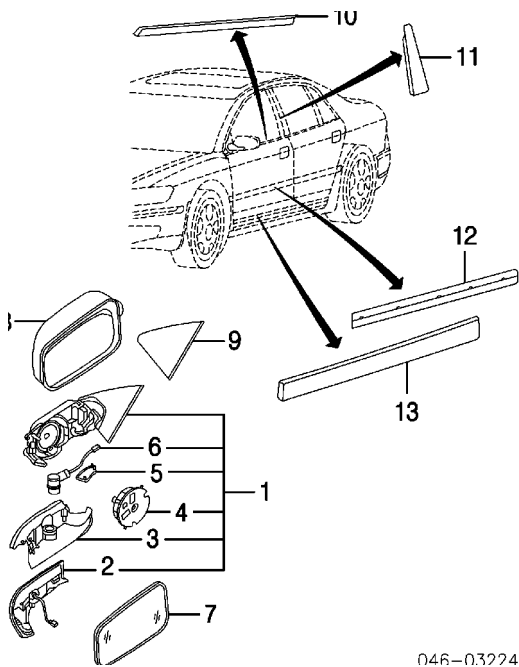
2 Absorber, Sound¶

¶Cut to Fit

EXTERIOR TRIM

R		2.1		
L		2.1		
R		1.0		
L		1.0		
R		1.0		
L		1.0		
R	#5.5	3D4 831 056 Q	\$1,175.00	
L	#5.5	3D4 831 055 Q	\$1,175.00	
R		323 863 950	\$45.30	
L		323 863 950	\$45.30	

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046-03224

Refinish Rear View Mirror

R #.7
L #.7

#Includes Cover

Refinish Mirror Cover

R .7
L .7

Refinish Upper Door Moulding

R .6
L .6

R&I Rear View Mirror Assy

R #.8
L #.8

#Includes R&I Trim Panel

R&I Belt Moulding

R #1.1
L #1.1

#Includes R&I Rear View Mirror Assy

1 Mirror Assy, Rear View (P)

R #.5 3D1 857 508 BQ 041\$615.00
L #.5 3D1 857 507 CD 041\$615.00

(P) Paint to Match

#w/Trim Panel Removed

2 Lamp, Signal

R 3D0 949 102 A \$68.50
L 3D0 949 101 A \$68.50

3 Trim, Mirror

R 3D0 857 604 01C \$16.50
L 3D0 857 603 01C \$16.50

4 Motor, Mirror

R 3D0 959 578 C \$109.00
L 3D0 959 578 C \$109.00

5 Cap, Mirror

R 3D1 857 628 01C \$2.60

2004 Volkswagen Phaeton (none) Sedan

	L		3D1 857 627 01C	\$2.60
6 Lamp, Puddle	R		3D0 945 292	\$57.00
	L		3D0 945 291	\$57.00

¶Included w/Rear View Mirror Assy

7 Glass, Mirror	R	#.5	3D0 857 522 AQ	\$480.00
	L	#.5	3D0 857 521 AB	\$399.00
8 Cover, Mirror (P)	R	#.5	3D0 857 538 GRU	\$160.00
	L	#.5	3D0 857 537 GRU	\$160.00

(P) Paint to Match

#R&R One Side Complete, w/Trim Panel Removed, Included in R&R Rear View Mirror Assy

9 Gasket, Mirror Mounting	R		3D0 857 934 F	\$33.90
	L		3D0 857 933 F	\$33.90
10 Moulding, Outer Belt	R	#.3	3D4 837 476 J PRP	\$170.00
	L	#.3	3D4 837 475 J PRP	\$170.00

#w/Rear View Mirror Assy Removed

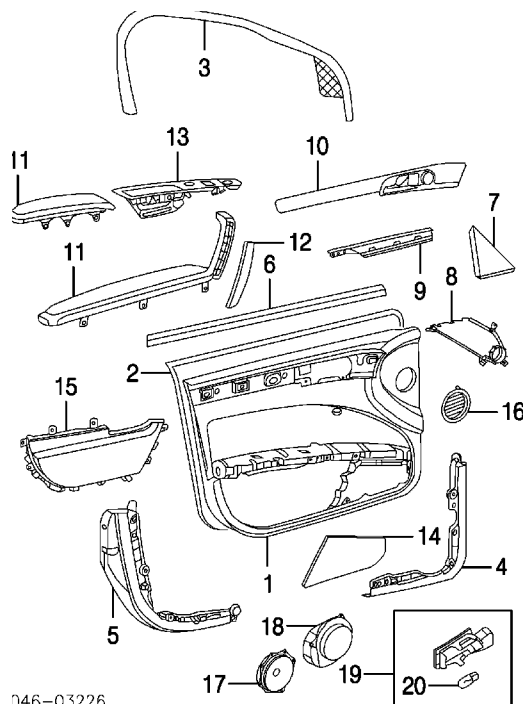
11 Mldg, Pillar Frame	R	.2	3D4 837 890 M 041	\$170.00
	L	.2	3D4 837 889 L 041	\$170.00
12 Moulding, Upper Door (P)	R	.2	3D0 853 072 A GRU	\$160.00
	L	.2	3D0 853 071 A GRU	\$160.00

(P) Paint to Match

13 Moulding, Lower Door	R	.3	3D0 854 940 C V7S	\$97.50
	L	.3	3D0 854 939 C V7S	\$97.50

INTERIOR TRIM

2004 Volkswagen Phaeton (none) Sedan



046-03226

R&I Trim Panel

R	.5
L	.5

NOTE: All Parts in this section are included in R&R Trim Panel unless noted otherwise.

1 Panel, Door Trim¶	R	.6	3D1 867 012 L PNF	\$925.00
	L	.6	3D1 867 011 L PNF	\$925.00

¶Blue listed, Order by Application

2 Shield, Moisture	R	#	N.A.
	L	#	N.A.
3 Trim, Upper Door	R	#.2	3D0 867 588 C 1QA
	L	#.2	3D0 867 587 C 1QA

#w/Trim Panel Removed, Not Included in R&R Trim Panel

Switch, Master	L	3D1 959 857 B 5W8	\$92.00
Switch, Window	R	3D0 959 858 E 5W8	\$97.50
Switch, Safety	R	3D0 962 125 A 5W8	\$60.50
	L	3D0 962 125 5W8	\$60.50
Frame, Trim Panel			
4 Front	R	3D0 867 052 E 5B2	\$79.50
	L	3D0 867 051 E 5B2	\$79.50
5 Rear	R	3D0 867 056 E 5B2	\$79.50
	L	3D0 867 055 E 5B2	\$79.50

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6 Moulding, Inner Belt	R	3D4 837 472 B B41	\$51.90
	L	3D4 837 471 B B41	\$51.90
7 Cover, Mirror	R	3D0 837 994 B41	\$16.50
	L	3D0 837 993 B41	\$16.50
8 Duct, Air	R	3D0 819 870	\$57.00
	L	3D0 819 869	\$57.00
9 Door, Air Vent	R	3D0 819 695 A 5B2	\$29.10
	L	3D0 819 696 A 5B2	\$29.10

Blue listed, Order by Application

10 Trim, Door Panel			
w/Premium Sound	R	3D0 867 102 N 2WE	\$377.00
	L	3D0 867 101 N 2WE	\$377.00
w/o Premium Sound	R	3D0 867 102 M 2WE	\$439.00
	L	3D0 867 101 M 2WE	\$439.00

Burr Walnut listed, Order by Application

11 Armrest, Door	R	3D1 867 180 D 5M4	\$356.52
	L	3D1 867 165 D 5M4	\$300.00

Blue listed, Order by Application

12 Cover, Armrest	R	3D1 867 172 2ZZ	\$59.50
13	L	.3 3D1 867 171 B 5W8	\$110.18
14 Grille, Speaker	R	.1 3D0 867 150 B 4H5	\$97.50
	L	.1 3D0 867 149 B 4H5	\$97.50
15 Box, Storage	R	3D1 867 132 4B5	\$250.00
	L	3D1 867 131 4B5	\$250.00

Blue listed, Order by Application

16 Grille, Vent	R	3D0 868 464 A 1QA	
	L	3D0 868 463 1QA	\$16.45
17 Woofer	R #.2	3D0 035 454 E	\$39.00
	L #.2	3D0 035 454 E	\$39.00
18 Speaker, Mid-Range			
8 Channel	R #.2	3D0 035 453 A	\$79.50
	L #.2	3D0 035 453 A	\$79.50
12 Channel	R #.2	3D0 035 453	\$79.50
	L #.2	3D0 035 453	\$79.50

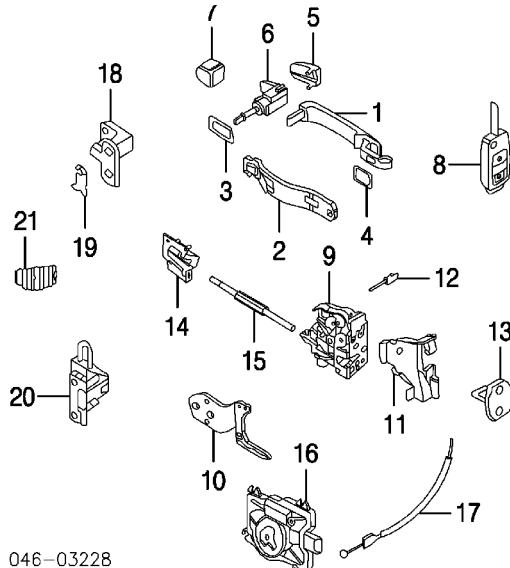
#w/Trim Panel Removed, Not Included in R&R Trim Panel

19 Lamp Assy, Courtesy	R	.2 4B0 947 415 A	\$29.10
	L	.2 4B0 947 415 A	\$29.10
20 Bulb, Courtesy Lamp (a)	R	N 017 752 2	\$1.90
	L	N 017 752 2	\$1.90

2004 Volkswagen Phaeton (none) Sedan

(a) Included w/Courtesy Lamp Assy

HARDWARE



046-03228

Refinish Outside Handle

R .5

L .5

Refinish Handle Cap

R .2

L .2

Refinish Upper Door Hinge

R .5

L .5

Refinish Lower Door Hinge

R .5

L .5

R&I Outside Handle

R #1.2

L #1.2

#Includes R&I Trim Panel & R&R Window Regulator

1 Handle, Outside (P)

w/Central Lock System

R #.3 3D0 837 205 C GRU \$225.00

L #.4 3D0 837 205 C GRU \$225.00

w/o Central Lock System

R #.3 3D0 837 206 B GRU \$419.00

L #.4 3D0 837 205 D GRU \$419.00

(P) Paint to Match

2 Bracket, Handle

R #.3 3D0 837 886 N \$90.00

L #.4 3D0 837 885 M

Gasket, Handle

3 Front

R #.3 3D0 837 209 B B41 \$4.70

L #.4 3D0 837 209 B B41 \$4.70

4 Rear

R #.3 3D0 837 211 B B41 \$8.40

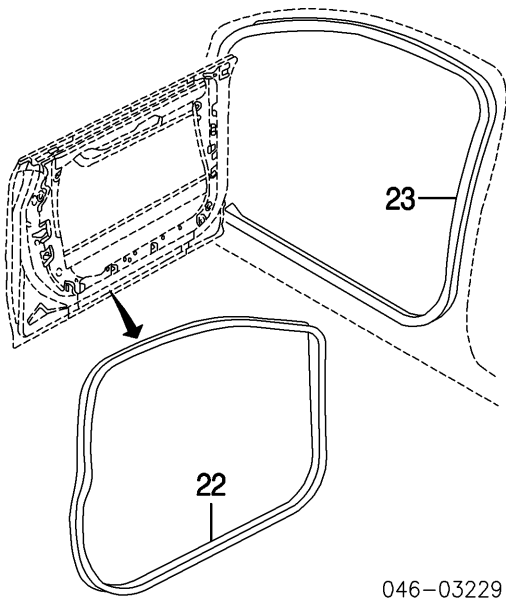
2004 Volkswagen Phaeton (none) Sedan

5 Cap, Handle (P)	L	#.4	3D0 837 211 B B41	\$8.40
	R		3D4 839 875 GRU	\$122.00
	L		3D0 837 875 GRU	\$122.00
(P) Paint to Match				
6 Cylinder, Door Lock	L	#.4	107 837 167 BG	\$154.00
7 Housing, Outside Handle	R	#.3	3D4 839 167 C	\$11.50
#R&R One Side Complete, w/Trim Panel & Window Regulator Removed				
8 Transmitter, Keyless Entry				
w/Central Lock System				
2 Button			3D0 959 753 F INB	\$130.00
3 Button			3D0 959 753 Q INB	\$130.00
w/o Central Lock System				
2 Button			3D0 959 753 G INB	\$130.00
3 Button			3D0 959 753 T INB	\$130.00
9 Latch, Door				
w/Closing Aid	R	#.3	3D1 837 016 AM	\$205.00
	L	#.3	3D1 837 015 AL	\$205.00
w/o Closing Aid				
w/Central Lock System	R	#.3	3D1 837 016 AH	\$205.00
	L	#.3	3D1 837 015 AG	\$205.00
w/o Central Lock System	R	#.3	3D1 837 016 F	\$195.00
	L	#.3	3D1 837 015 F	\$195.00
#w/Trim Panel & Window Regulator Removed				
10 Bracket, Door Latch	R		3D0 837 868 C	\$19.80
	L		3D0 837 867 C	\$19.80
11 Cover, Door Latch	R		3D0 837 350 B	
	L		3D0 837 349 B	
12 Cable, Outside Handle	R		1J3 837 069 B	\$6.00
	L		1J3 837 069 B	\$6.00
13 Striker, Door	R		3D4 837 033 D	\$51.90
	L		3D4 837 033 D	\$51.90
14 Handle, Inside	R		3D0 837 618 D	\$51.90
	L		3D0 837 617 D	\$51.90
15 Cable, Inside Handle	R		3D7 839 086 C	\$59.50
	L		3D7 839 085 C	\$59.50
16 Actuator, Door Lock	R		3D0 837 059 B	\$205.00
	L		3D0 837 059 B	\$205.00
17 Cable, Door Lock	R		3D0 837 017	\$60.50
	L		3D0 837 017	\$60.50
18 Hinge, Door Upper	R	#.5	3D4 831 402 A	\$90.00
	L	#.5	3D4 831 401 A	\$90.00

#w/Door & Instrument Panel Assy Removed

2004 Volkswagen Phaeton (none) Sedan

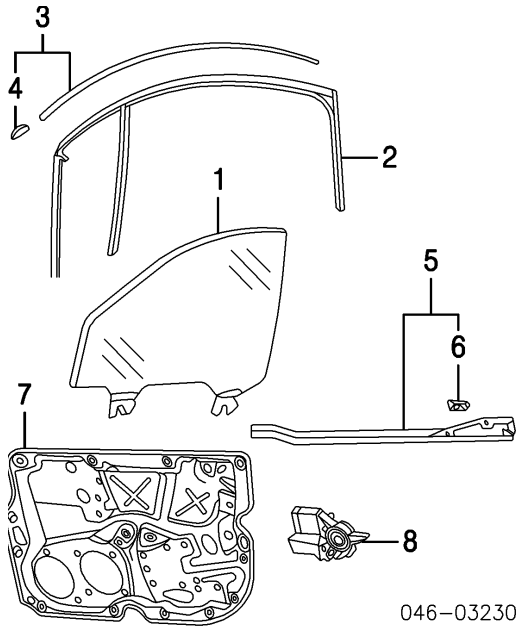
19	Spacer, Upper Hinge	R		3D0 831 370 A	\$68.50
		L		3D0 831 370 A	\$68.50
20	Hinge, Door Lower	R	#.5	3D4 831 412 C	\$170.00
		L	#.5	3D4 831 411 C	\$170.00
	#w/Door Removed				
21	Boot, Door Harness	R		3D0 959 854 A	\$24.30
		L		3D0 959 853 A	\$24.30



22	W/Strip, Door (On Door)	R	.4	3D4 837 702 B B41	\$180.00
		L	.4	3D4 837 701 B B41	\$180.00
23	W/Strip, Door Opening-See Side Body Section				

GLASS & PARTS

2004 Volkswagen Phaeton (none) Sedan



1 Glass, Front Door

Volkswagen

Clear

R #1.5 3D4 845 022 G \$295.00

L #1.5 3D4 845 021 G \$395.00

Green

R #1.5 3D4 845 022 F \$245.00

L #1.5 3D4 845 021 H \$245.00

NAGS

Insulated

R #1.5 FD22302GTY

L #1.5 FD22303GTY

Solar

R #1.5 FD22300GTY

L #1.5 FD22301GTY

#Includes R&R Window Regulator

2 Frame, Window

R N.A.

L N.A.

3 Trim Assy, Upper Door

R 3D4 837 542 J 7Z7 \$122.00

L 3D4 837 541 J 7Z7 \$90.00

4 Clamp, Trim (10/Side)¶

R 3D4 837 995 D \$2.40

L 3D4 837 995 D \$2.40

¶Included w/Upper Door Trim Assy

5 Guide Assy, Front Window

R 3D4 837 432 AK B41\$268.00

L 3D4 837 431 AK B41\$268.00

6 Snap, Window Guide (a)

R 3D4 837 485 \$2.60

L 3D4 837 485 \$2.60

2004 Volkswagen Phaeton (none) Sedan

(a) Included w/Front Window Guide Assy

7 Regulator, Window				
	w/Closing Aid			
	R	#.4	3D1 837 462 M	\$284.00
	L	#.4	3D1 837 461 M	\$252.00
	w/o Closing Aid			
	R	#.4	3D1 837 462 N	\$284.00
	L	#.4	3D1 837 461 J	
8 Motor, Window				
	w/Keyless Entry			
	R	#.4	3D1 959 702 J	\$337.00
	L	#.4	3D1 959 701 J	\$337.00
	w/o Keyless Entry			
	R	#.4	3D1 959 702 H	\$337.00
	L	#.4	3D1 959 701 H	\$321.00

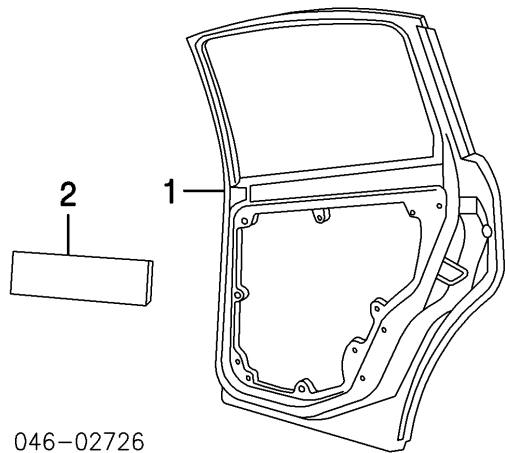
#R&R One Side Complete, w/Trim Panel Removed

2004 Volkswagen Phaeton (none) Sedan

REAR DOOR

Procedures 16 and 28

SHEET METAL



046-02726

Refinish Door Outside

Add for Jambs & Interior

R&I Door Assy

1 Shell, Door

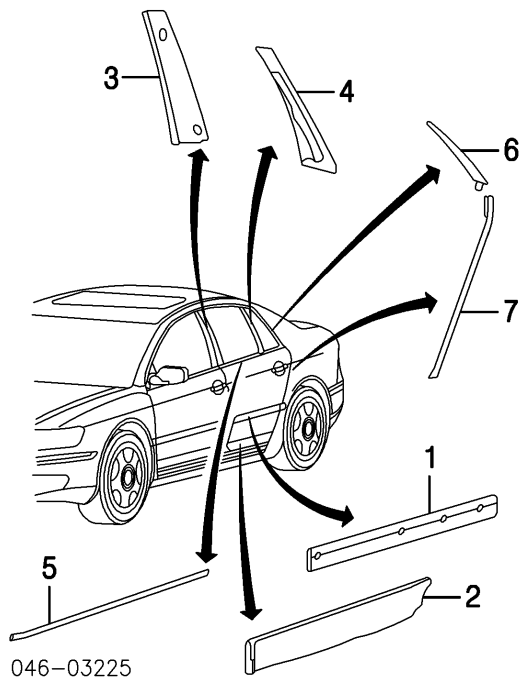
2 Absorber, Sound¶

¶Cut to Fit

EXTERIOR TRIM

R	2.1		
L	2.1		
R	1.0		
L	1.0		
R	.8		
L	.8		
R	4.5	3D7 833 052 F	\$1,175.00
L	4.5	3D7 833 051 F	\$1,175.00
R		323 863 950	\$45.30
L		323 863 950	\$45.30

2004 Volkswagen Phaeton (none) Sedan



Refinish Upper Door Moulding

R .6

L .6

R&I Upper Door Moulding

R .2

L .2

R&I Lower Door Moulding

R .2

L .2

R&I Outer Belt Moulding

R .3

L .3

1 Moulding, Upper Door (P)

R .2 3D7 853 074 GRU \$225.00

L .2 3D7 853 073 GRU \$225.00

(P) Paint to Match

2 Moulding, Lower Door

R .2 3D7 854 950 A V7S \$122.00

L .2 3D7 854 949 A V7S \$122.00

Mldg, Pillar Frame

3 Front

R .2 3D4 839 890 F 041 \$110.00

L .2 3D4 839 889 F 041 \$110.00

4 Rear

R .2 3D7 839 904 E 041 \$170.00

L .2 3D7 839 903 E 041 \$170.00

5 Moulding, Outer Belt

R .3 3D7 839 476 B PRP \$160.00

L .3 3D7 839 475 B PRP \$160.00

6 Foil, Upper Protective

R 3D4 853 414 B41 \$2.90

L 3D4 853 413 B41 \$2.90

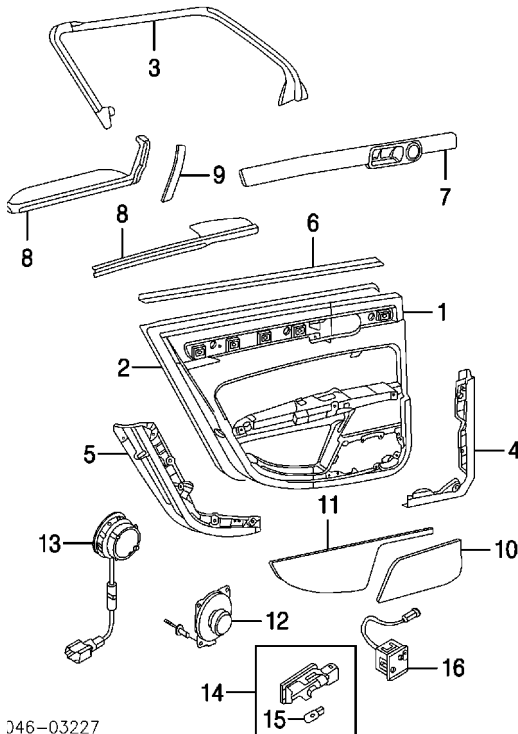
7 Foil, Lower Protective

R 3D4 853 418 B41 \$9.90

L 3D4 853 417 B41 \$9.90

2004 Volkswagen Phaeton (none) Sedan

INTERIOR TRIM



046-03227

R&I Trim Panel

R	.5
L	.5

NOTE: All Parts in this section are included in R&R Trim Panel unless noted otherwise.

1 Panel, Door Trim¶	R	.6	3D7 867 212 B PNF	\$925.00
	L	.6	3D7 867 211 B PNF	\$925.00

¶Blue listed, Order by Application

2 Shield, Moisture	R	#	N.A.	
	L	#	N.A.	
3 Trim, Upper Door	R	#.2	3D7 867 686 E 1QA	
	L	#.2	3D7 867 685 D 1QA	\$110.00

#w/Trim Panel Removed, Not Included in R&R Trim Panel

Switch, Window	R		3D0 959 858 E 5W8	\$97.50
	L		3D0 959 858 E 5W8	\$97.50
Switch, Safety	R		3D0 962 125 C 5W8	\$60.50
	L		3D0 962 125 B 5W8	\$60.50
Frame, Trim Panel¶				
4 Front	R		3D7 867 052 5B2	\$79.50
	L		3D7 867 051 5B2	\$79.50

2004 Volkswagen Phaeton (none) Sedan

5	Rear	R	3D4 867 056 E 5B2	\$79.50
		L	3D4 867 055 E 5B2	\$79.50

¶Blue listed, Order by Application

6	Moulding, Inner Belt	R	3D7 839 472 B41	\$60.50
		L	3D7 839 471 B41	\$60.50
7	Trim, Door Panel¶	R	3D0 867 102 M 2WE	\$439.00
		L	3D0 867 101 M 2WE	\$439.00
8	Armrest, Door w/Wood Inlay¶	R	3D7 867 420 A 2WE	\$439.00
		L	3D7 867 419 A 2WE	\$439.00
	w/o Wood Inlay	R	3D7 867 180 G 5M4	\$377.00
		L	3D7 867 179 D 5M4	\$369.75

¶Burr Walnut listed, Order by Application

9	Cover, Armrest	R	3D4 867 172 2ZZ	\$59.50
		L	3D4 867 171 2ZZ	\$59.50
10	Grille, Speaker¶	R	3D4 867 150 B 4H5	\$97.50
		L	3D4 867 149 B 4H5	\$97.50
11	Box, Storage¶	R	3D7 867 132 4B5	\$122.00
		L	3D7 867 131 4B5	\$122.00

¶Blue listed, Order by Application

12	Woofer 8 Channel	R	#.2	3D0 035 454 C	\$39.00
		L	#.2	3D0 035 454 C	\$39.00
	12 Channel	R	#.2	3D0 035 454 A	\$60.50
		L	#.2	3D0 035 454 A	\$60.50
13	Speaker, Mid-Range	R	#.2	N.A.	
		L	#.2	N.A.	

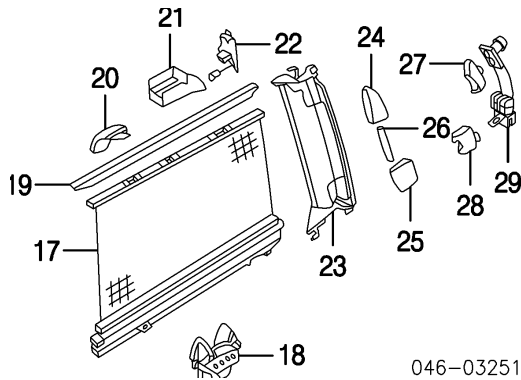
#w/Trim Panel Removed, Not Included in R&R Trim Panel

14	Lamp Assy, Courtesy	R	.2	4B0 947 415 A	\$29.10
		L	.2	4B0 947 415 A	\$29.10
15	Bulb, Courtesy Lamp (a)	R	N	017 752 2	\$1.90
		L	N	017 752 2	\$1.90

(a) Included w/Courtesy Lamp Assy

16	Lamp, Door Warning	R	3D0 947 411 D	\$51.90
		L	3D0 947 411 D	\$51.90

2004 Volkswagen Phaeton (none) Sedan



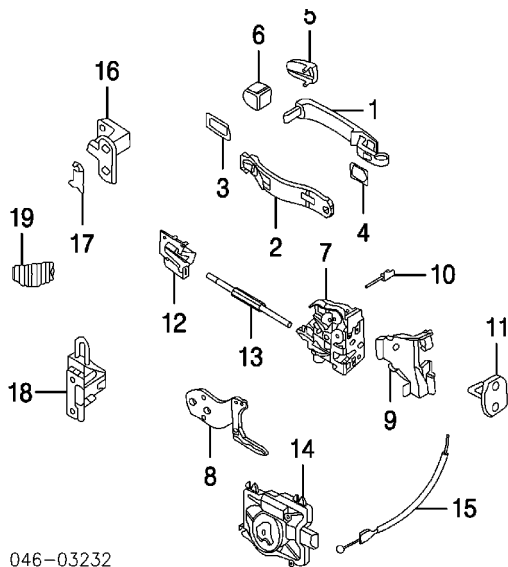
046-03251

17 Blind, Front Roller	R	N.A.			
	L	N.A.			
18 Lever, Release					
Blue	R	3D4 861 512	5B2	\$79.50	
	L	3D4 861 511	5B2	\$79.50	
Brown	R	3D4 861 512	4A1	\$79.50	
	L	3D4 861 511	4A1	\$79.50	
Charcoal	R	3D4 861 512	75R	\$79.50	
	L	3D4 861 511	75R	\$79.50	
Green	R	3D4 861 512	93R	\$79.50	
	L	3D4 861 511	93R	\$79.50	
19 Strip, Cover					
Blue	R	3D7 861 356 C	5B2	\$68.98	
	L	3D7 861 355 C	5B2	\$68.98	
Brown	R	3D7 861 356 C	4A1	\$79.50	
	L	3D7 861 355 C	4A1	\$79.50	
Charcoal	R	3D7 861 356 C	75R	\$79.50	
	L	3D7 861 355 C	75R	\$79.50	
Green	R	3D7 861 356 C	93R	\$79.50	
	L	3D7 861 355 C	93R	\$79.50	
20 Handle, Roller Blind					
Blue	R	3D4 861 697 B	5B2	\$59.50	
	L	3D4 861 697 B	5B2	\$59.50	
Brown	R	3D4 861 697 C	4A1	\$59.50	
	L	3D4 861 697 C	4A1	\$59.50	
Charcoal	R	3D4 861 697 C	75R	\$59.50	
	L	3D4 861 697 C	75R	\$59.50	
Green	R	3D4 861 697 B	93R	\$59.50	
	L	3D4 861 697 B	93R	\$59.50	
21 Cap, Front Roller Blind	R	3D4 861 240	1QA	\$8.40	
	L	3D4 861 239	1QA	\$8.40	
22 Bracket, Front Roller Blind	R	3D4 861 328		\$3.30	
	L	3D4 861 327		\$3.30	
23 Blind, Rear Roller	R	3D7 861 334 C	B41	\$195.00	

2004 Volkswagen Phaeton (none) Sedan

		L	3D7 861 333 D B41	
Cap, Rear Roller Blind				
24	Upper	R	3D4 861 336 1QA	\$8.40
		L	3D4 861 335 1QA	\$8.40
25	Lower	R	3D7 861 332 A 1QB	\$8.40
		L	3D7 861 331 1QA	\$8.40
26	Pin, Roller Blind	R	3D4 861 253	\$19.80
		L	3D4 861 253	\$19.80
Bracket, Adapter				
27	Upper	R	3D4 861 962	\$3.30
		L	3D4 861 961	\$3.30
28	Lower	R	3D7 861 972	\$3.30
		L	3D7 861 971	\$3.30
29	Adapter, Rear Roller Blind	R	3D7 862 178	\$5.50
		L	3D7 862 177	\$5.50

HARDWARE



046-03232

Refinish Outside Handle	R	.5
	L	.5
Refinish Handle Cap	R	.2
	L	.2
Refinish Upper Door Hinge	R	.5
	L	.5
Refinish Lower Door Hinge	R	.5
	L	.5
R&I Outside Handle	R	#1.2
	L	#1.2

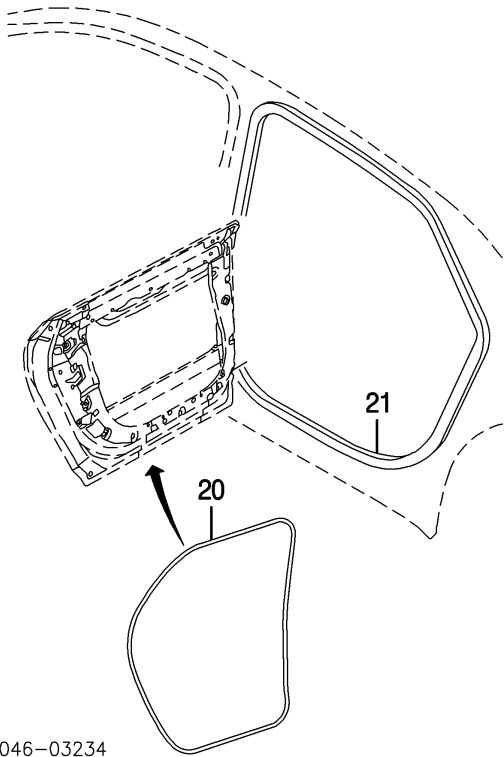
#Includes R&I Trim Panel & R&R Window Regulator

2004 Volkswagen Phaeton (none) Sedan

1	Handle, Outside (P)								
	w/Central Lock System	R	#.3	3D0 837 205 C	GRU	\$225.00			
		L	#.3	3D0 837 205 C	GRU	\$225.00			
	w/o Central Lock System	R	#.3	3D4 839 206 A	GRU	\$300.00			
		L	#.3	3D4 839 205 A	GRU	\$300.00			
	(P) Paint to Match								
2	Bracket, Handle	R	#.3	3D0 837 886 L		\$90.00			
		L	#.3	3D0 837 885 L					
	Gasket, Handle								
3	Front	R	#.3	3D0 837 209 B	B41	\$4.70			
		L	#.3	3D0 837 209 B	B41	\$4.70			
4	Rear	R	#.3	3D0 837 211 B	B41	\$8.40			
		L	#.3	3D0 837 211 B	B41	\$8.40			
	#R&R One Side Complete, w/Trim Panel & Window Regulator Removed								
5	Cap, Handle (P)	R		3D4 839 875	GRU	\$122.00			
		L		3D0 837 875	GRU	\$122.00			
	(P) Paint to Match								
6	Housing, Outside Handle	R		3D4 839 167 C		\$11.50			
7	Latch, Door								
	w/Closing Aid	R	#.3	3D4 839 016 S		\$205.00			
		L	#.3	3D4 839 015 S		\$205.00			
	w/o Closing Aid								
	w/Safety Lock	R	#.3	3D1 837 016 D		\$205.00			
		L	#.3	3D1 837 015 AE		\$205.00			
	w/o Safety Lock	R	#.3	3D4 839 016 C		\$205.00			
		L	#.3	3D4 839 015 D		\$205.00			
	#w/Trim Panel & Window Regulator Removed								
8	Bracket, Door Latch	R		3D0 837 868 C		\$19.80			
		L		3D0 837 867 C		\$19.80			
9	Cover, Door Latch	R		3D0 837 350 B					
		L		3D0 837 349 B					
10	Cable, Outside Handle	R		3D4 839 060 A		\$16.50			
		L		3D4 839 059 A		\$16.50			
11	Striker, Door	R	.2	3D4 837 033 D		\$51.90			
		L	.2	3D4 837 033 D		\$51.90			
12	Handle, Inside	R	#.2	3D0 837 618 D		\$51.90			
		L	#.2	3D0 837 617 D		\$51.90			
	#w/Trim Panel Removed								
13	Cable, Inside Handle	R		3D4 839 086 A		\$45.30			
		L		3D4 839 085 C					
14	Actuator, Door Lock	R		3D0 837 059 B		\$205.00			
		L		3D0 837 059 B		\$205.00			
15	Cable, Door Lock	R		3D4 839 191		\$59.50			

2004 Volkswagen Phaeton (none) Sedan

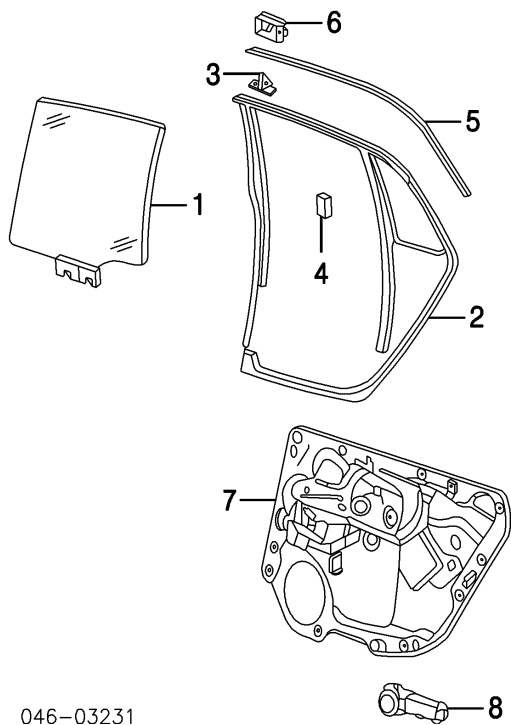
16 Hinge, Door Upper	L		3D4 839 191		\$59.50
	R	#.4	3D4 833 402 B		\$90.00
17 Spacer, Upper Hinge	L	#.4	3D4 833 401 B		\$90.00
	R		3D0 831 370 A		\$68.50
18 Hinge, Door Lower	L		3D0 831 369 A		\$68.50
	R	#.4	3D7 833 412		\$170.00
#w/Door Removed	L	#.4	3D7 833 411 A		\$170.00
19 Boot, Door Harness	R		3D0 959 854 A		\$24.30
	L		3D0 959 853 A		\$24.30



046-03234					
20 W/Strip, Door (On Door)	R	.4	3D7 839 702	B41	\$138.00
	L	.4	3D7 839 701	B41	\$138.00
21 W/Strip, Door Opening-See Side Body Section					

GLASS & PARTS

2004 Volkswagen Phaeton (none) Sedan



046-03231

1 Glass, Rear Door

Volkswagen

Clear

R #1.4 3D7 845 026 A \$395.00

L #1.4 3D7 845 025 A \$395.00

Green

R #1.4 3D7 845 026 \$395.00

L #1.4 3D7 845 025 \$395.00

NAGS

Insulated

R #1.4 FD22306GT

L #1.4 FD22307GT

Solar

R #1.4 FD22304GT

L #1.4 FD22305GT

#Includes R&R Window Regulator

2 Frame, Window

Clear Glass

R #1.9 3D7 839 432 N B41 \$850.00

L #1.9 3D7 839 431 N B41 \$775.00

Green Glass

R #1.9 3D7 839 432 Q B41

L #1.9 3D7 839 431 Q B41

#Includes R&R Door Glass

3 Clip, Frame (10/Side)

R 3D4 837 485 \$2.60

L 3D4 837 485 \$2.60

4 Spacer, Window

R 6Q3 837 963 A \$0.50

L 6Q3 837 963 A \$0.50

5 Trim, Door Upper

R 3D7 839 542 C 7Z7 \$180.00

2004 Volkswagen Phaeton (none) Sedan

6 Clamp, Trim (10/Side)	L		3D7 839 541 C 7Z7	\$180.00
	R		3D4 837 995 D	\$2.40
	L		3D4 837 995 D	\$2.40
7 Regulator, Window				
w/Closing Aid	R	#.4	3D7 839 462 K	\$284.00
	L	#.4	3D7 839 461 K	\$255.00
w/o Closing Aid	R	#.4	3D7 839 462 L	\$253.00
	L	#.4	3D7 839 461 L	\$247.00
8 Motor, Window				
w/Keyless Entry	R	#.4	3D0 959 704 H	\$337.00
	L	#.4	3D0 959 703 H	\$337.00
w/o Keyless Entry	R	#.4	3D0 959 704 G	\$337.00
	L	#.4	3D0 959 703 G	\$337.00

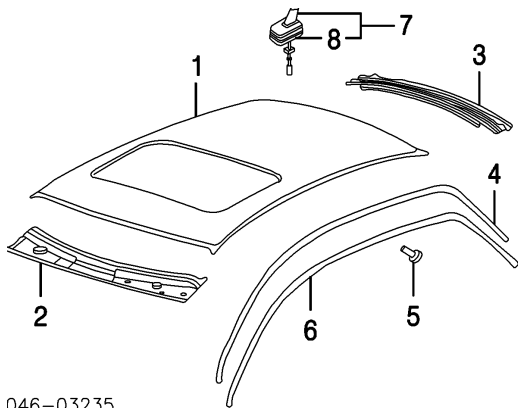
#R&R One Side Complete, w/Trim Panel Removed

2004 Volkswagen Phaeton (none) Sedan

ROOF

Procedures 17 and 28

SHEET METAL/EXTERIOR TRIM



046-03235

Refinish Roof Outside

Refinish Roof Side Rail

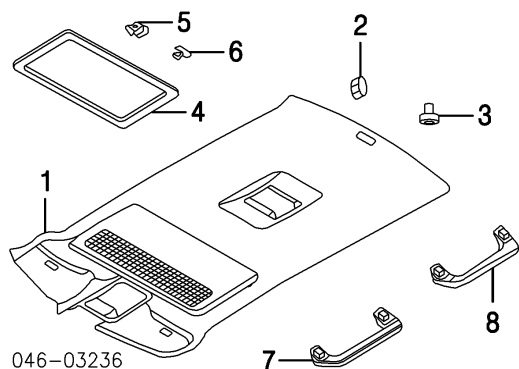
Refinish Antenna

R&I Drip Moulding

			3.0	
	R		1.6	
	L		1.6	
			.5	
	R		.4	
	L		.4	
1 Panel, Roof		22.0	3D7 817 101 B	\$1,800.00
2 Panel, Front Header		1.5	3D5 817 123 B	\$97.50
3 Panel, Rear Header		1.5	3D5 817 161 A	\$51.90
4 Rail, Drip	R		3D7 854 714 B41	\$79.50
	L		3D7 854 713 B41	\$79.50
5 Rivet, Rail¶	R		N 907 878 02	\$0.90
	L		N 907 878 02	\$0.90
¶As Required				
6 Moulding, Drip	R	.4	3D7 854 514 A B41	\$51.90
	L	.4	3D7 854 513 A B41	\$51.90
7 Antenna Assy, Telematics (P)		.4	3D0 035 507 L GRU	\$225.00
(P) Paint to Match				
8 Gasket, Antenna (a)			1K0 035 349	\$5.50
(a) Included w/Telematics Antenna Assy				

INTERIOR TRIM

2004 Volkswagen Phaeton (none) Sedan



046-03236

R&I Headliner

1 Headliner

w/Park Distance Control

Beige

Gray

w/o Park Distance Control

Beige

Gray

2 Clip, Headliner (4)

3 Bushing, Headliner

4 Moulding, Sunroof

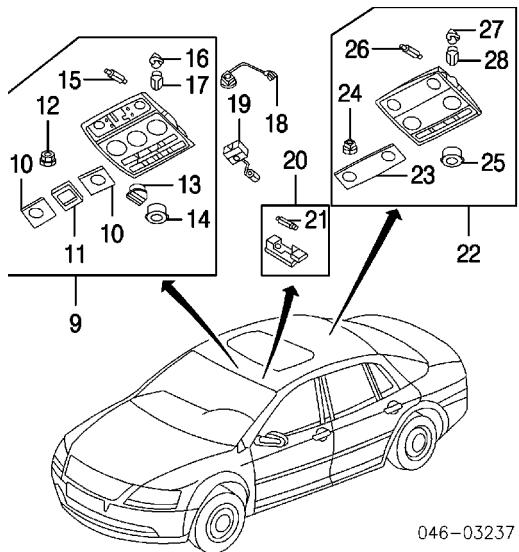
5 Clip, Moulding (9)

6 Spring, Moulding (15)

7 Handle, Front Grab¶

8 Handle, Rear Grab¶

¶Order by Application



046-03237

4.6

4.6 3D7 867 501 N 5S5 \$750.00

4.6 3D7 867 501 N 5S5 \$750.00

4.6 3D7 867 501 M 5S5 \$765.00

4.6 3D7 867 501 M 3S3 \$765.00

7M3 827 649 \$6.00

6Q0 867 334 \$1.70

.4 3D0 868 541 \$68.50

6X0 867 549 \$1.30

3D0 867 733 \$4.70

R .1 3D5 857 608 E MYU\$215.37

L .1 3D5 857 607 E MYU\$215.00

R .1 3D5 857 608 G MYU

L .1 3D5 857 607 G MYU

2004 Volkswagen Phaeton (none) Sedan

9	Lamp Assy, Front Reading				
	Beige		.2	3D0 947 106 BD 92Y	\$552.00
	Gray		.2	3D0 947 106 BN 6C3	\$595.00
10	Lens, Reading Lamp (a)	R	.1	3D0 947 126 C	\$16.50
		L	.1	3D0 947 125 P	\$16.50
11	Trim, Switch (a)				
	Beige			3D0 947 133 A 92Y	\$45.30
	Gray			3D0 947 133 A 6C3	\$45.30
12	Cover, Lamp (a)				
	Beige	R		3D0 947 160 5S5	\$2.00
		L		3D0 947 159 5S5	\$2.90
	Gray	R		3D0 947 160 3S3	\$2.90
		L		3D0 947 159 3S3	\$2.90
13	Potentiometer (a)				
	Beige			3D0 959 613 A 92Y	\$84.00
	Gray			3D0 959 613 A 6C3	\$84.00
14	Lens, Rear (a)	R	.1	3D0 947 125 M	\$16.50
		L	.1	3D0 947 125 M	\$16.50
15	Bulb, Dome (a)		.1	N 908 411 01	\$3.90
16	Socket, Reading Lamp (a)	R		3D0 919 039	\$8.40
		L		3D0 919 039	\$8.40
17	Bulb, Reading Lamp (a)	R	.1	N 908 411 01	\$3.90
		L	.1	N 908 411 01	\$3.90

(a) Included w/Front Reading Lamp Assy

18	Microphone, Hands Free				
	Beige			3D1 035 711 5S5	\$122.00
	Gray			3D1 035 711 3S3	\$122.00
19	Module, Telematics				
	Beige			3D0 035 629 92Y	\$180.00
	Gray			3D0 035 629 6C3	\$180.00
20	Lamp Assy, Vanity	R	.2	3D0 947 109 A 2ZZ	\$79.50
		L	.2	3D0 947 109 A 2ZZ	\$79.50
21	Bulb, Vanity Lamp (b)	R	.1	N 910 701 01	\$6.60
		L	.1	N 910 701 01	\$6.60

(b) Included w/Vanity Lamp Assy

22	Lamp Assy, Rear Map				
	Beige		.3	3D0 947 136 A 92Y	\$318.00
	Gray		.3	3D0 947 136 A 6C3	\$318.00
23	Lens, Rear Dome (c)		.1	3D0 947 126 A	\$59.50
24	Cover, Rear Lamp (c)				
	Beige	R		3D0 947 160 5S5	\$2.00
		L		3D0 947 159 5S5	\$2.90
	Gray	R		3D0 947 160 3S3	\$2.90

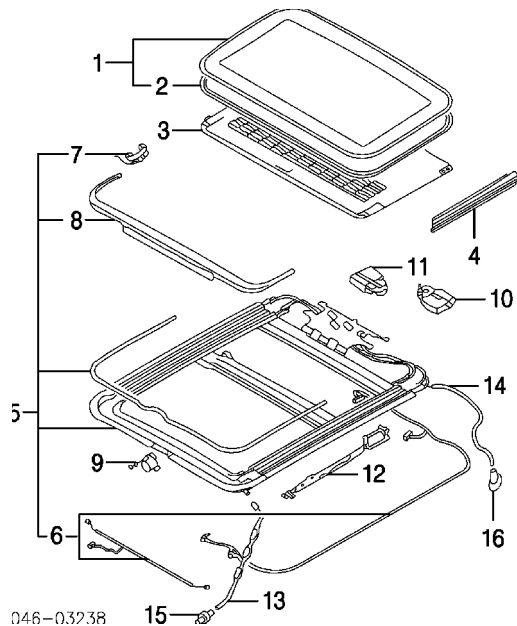
2004 Volkswagen Phaeton (none) Sedan

	L	3D0 947 159 3S3	\$2.90
25 Lens, Rear Map Lamp (c)	R	.1 3D0 947 125 M	\$16.50
	L	.1 3D0 947 125 M	\$16.50
26 Bulb, Rear Dome Lamp (c)		.1 N 908 411 01	\$3.90
27 Socket, Rear Map Lamp (c)	R	.1 3D0 919 039	\$8.40
	L	3D0 919 039	\$8.40
28 Bulb, Rear Map Lamp (c)	R	.1 N 910 701 01	\$6.60
	L	.1 N 910 701 01	\$6.60

(c) Included w/Rear Map Lamp Assy

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SUNROOF



R&I Sunroof
O/H Sunroof

1.5
#3.5

#w/Headliner Removed, Includes Necessary Adjustments

NOTE: All Parts in this section are included in O/H unless noted otherwise.

1	Panel Assy, Sunroof		1.5	3D5 877 071		\$770.00
2	Seal, Sunroof Panel¶		1.5	3D5 877 297	B41	\$260.00
¶Included w/Sunroof Panel Assy						
3	Sunshade, Sunroof					
	Beige			3D5 877 255 B	MXG	\$750.00
	Gray			3D5 877 255 B	MXF	\$750.00
4	Trim, Inner	R		3D5 877 790	B41	\$68.50
		L		3D5 877 789	B41	\$68.50
5	Frame Assy, Sunroof		#3.5	3D5 877 049		\$1,325.00
#w/Headliner Removed, Includes Necessary Adjustments						
6	Harness, Sunroof Wiring¶			3D0 971 100 BD		\$268.00
7	Bearing, Deflector¶	R		3D0 877 486		\$45.30
		L		3D0 877 485		\$45.30
8	Deflector, Wind¶		.4	3D5 877 651 B	B41	\$235.00

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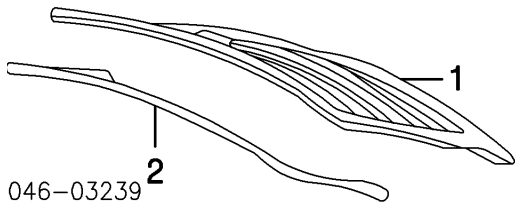
¶Included w/Sunroof Frame Assy

9	Motor, Wind Deflector		3D0 959 591 A	\$284.00
10	Motor, Sunroof		1.0 3D0 959 591 D	\$582.00
11	Motor, Sunshade		3W5 959 591 B	\$337.00
12	Guide, Sunroof	R	3D0 877 152	\$128.00
		L	3D0 877 151	\$128.00
13	Tube, Front Drain	R	3D5 877 202	\$39.00
		L	3D5 877 201	\$39.00
14	Tube, Rear Drain	R	3D5 877 233	\$9.90
		L	3D5 877 233	\$9.90
15	Grommet, Frt Drain Tube	R	1J0 877 242	\$3.90
		L	1J0 877 242	\$3.90
16	Grommet, Rear Drain Tube	R	1J0 877 242	\$3.90
		L	1J0 877 242	\$3.90

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BACK WINDOW

Procedure 19



R&I Back Glass

#3.4

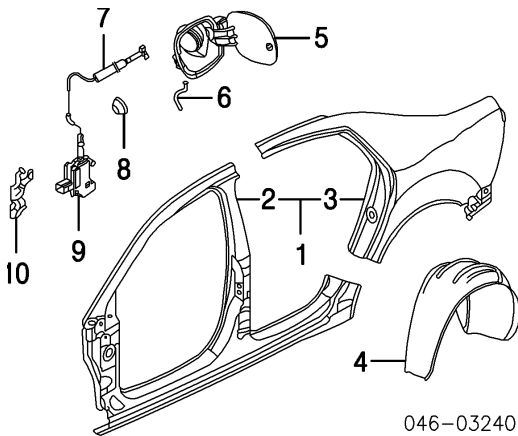
#Includes Clean Up Old Adhesive as Necessary

1 Glass, Back Window			
Volkswagen	#3.0	3D5 845 051 N	\$995.00
NAGS	#3.0	FB22312GYY	
#Includes Clean Up Old Adhesive as Necessary			
Adhesive		N.A.	
2 Moulding, Back Window		N.A.	

SIDE BODY

Procedures 14, 15, 20 and 28

SHEET METAL

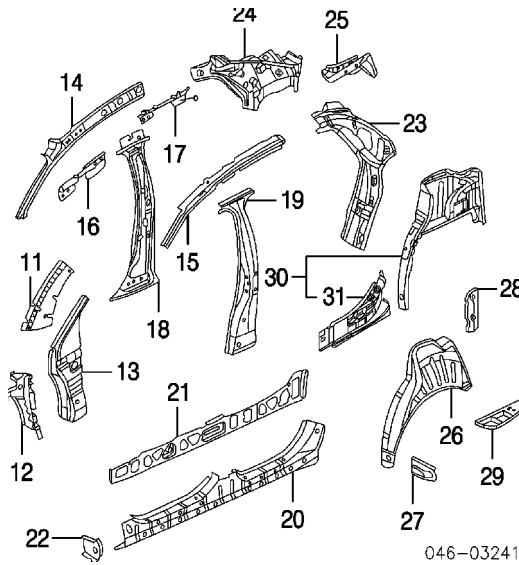


Refinish Side Body Panel Assy Outside	R	5.5
	L	5.5
Add to Edge Panel	R	.5
	L	.5
Add for Pillar	R	.5
	L	.5
Refinish Door Opening Panel	R	3.4
	L	3.4
Refinish Quarter Panel Outside	R	2.1
	L	2.1
Add to Edge Panel	R	.5
	L	.5
Add for Pillar	R	.5
	L	.5
Refinish Fuel Door	R	#.5
#Included in Refinish Right Side Body Panel or Quarter Panel		
Add for Inside		.2
Refinish Hinge Pillar Section	R	1.0
	L	1.0
Refinish Center Pillar Section	R	1.0
	L	1.0

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Refinish Rocker Panel Section	R	2.0		
	L	2.0		
Section Hinge Pillar	R	7.5		
	L	7.5		
Section Center Pillar	R	6.0		
	L	6.0		
Section Rocker Panel	R	#8.5		
	L	#8.5		
#w/Quarter Panel Removed Deduct 1.5				
1 Panel Assy, Side Body	R	27.5	3D7 809 606	\$1,057.00
	L	27.0	3D7 809 605	\$1,095.00
2 Panel, Door Opening¶	R	14.0	3D7 809 836	\$825.00
	L	14.0	3D7 809 835	\$825.00
3 Panel, Quarter¶	R	18.5	3D7 809 844	\$890.00
	L	18.0	3D7 809 843	\$890.00
¶Included w/Side Body Panel Assy				
4 Liner, Wheelhouse	R	.4	3D0 810 970 D	\$132.00
	L	.4	3D0 810 969	\$132.00
5 Door, Fuel Filler	R	.3	3D0 809 857 E GRU	\$170.00
6 Hose, Drain	R		3D0 809 937 B	\$9.90
7 Pin, Release				
2004				
To VIN 4006767	R		3D0 810 899	\$33.90
From VIN 4006768	R		3D0 810 899 B	\$33.90
2005-06	R		3D0 810 899 B	\$33.90
8 Grommet, Cable	R		3B0 810 911 A	\$2.30
9 Actuator, Fuel Door	R		1C0 810 773	\$51.90
10 Bracket, Actuator	R		3D0 810 931 A	\$19.80

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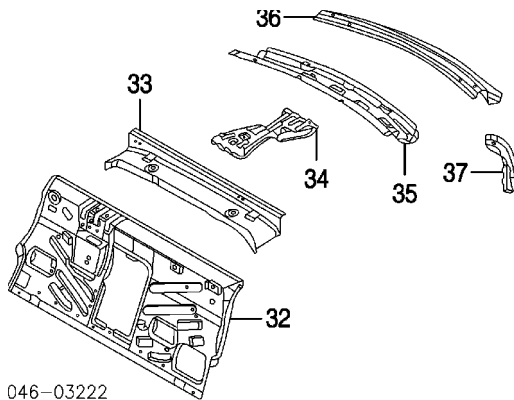


11 Pillar, Upper Inner Hinge	R	1.0	N.A.	
	L	1.0	N.A.	
12 Pillar, Lower Inner Hinge	R	1.0	3D0 810 318 B	\$97.50
	L	1.0	3D0 810 317 B	\$97.50
13 Reinforcement, Hinge Pillar	R	2.5	3D0 810 518 E	\$205.00
	L	2.5	3D0 810 517 E	\$205.00
14 Rail, Inner Side Roof	R	1.5	3D7 809 402	\$142.00
	L	1.5	3D7 809 401	\$142.00
15 Rail, Outer Side Roof	R	1.5	3D7 810 412	\$122.00
	L	1.5	3D7 810 411	\$122.00
Brkt, Grab Handle				
16 Front	R	1.0	3D7 809 704 C	\$39.00
	L	1.0	3D7 809 703 C	\$39.00
17 Rear	R	1.0	3D7 809 704 D	\$39.00
	L	1.0	3D7 809 703 D	\$39.00
18 Reinforcement, Center Pillar	R	1.5	3D0 809 762 D	\$318.00
	L	1.5	3D0 809 761 D	\$318.00
19 Pillar, Inner Center	R	2.0	3D0 809 224 A	\$605.00
	L	2.0	3D0 809 223 A	\$605.00
20 Reinforcement, Rocker	R	2.5	3D7 810 608	\$284.00
	L	2.5	3D7 810 607	\$284.00
21 Panel, Inner Rocker	R	2.0	3D7 810 600 A	\$138.00
	L	2.0	3D7 810 599 A	\$138.00
22 Plate, Rocker Front	R	.4	3D0 810 200	\$29.10
	L	.4	3D0 810 199	\$29.10
23 Reinforcement, Quarter Panel	R	3.5	3D5 809 264 B	\$97.50
	L	3.5	3D5 809 263 B	\$97.50
24 Panel, Inner Rocker	R	2.5	3D7 809 404	\$605.00

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	L	2.5	3D7 809 403	\$542.60
25 Channel, Drain	R	1.0	3D5 809 642 D	\$377.00
	L	1.0	3D5 809 641 E	\$377.00
26 Panel, Outer Wheelhouse	R	3.0	3D5 809 412 A	\$501.00
	L	3.0	3D5 809 411	\$399.00
27 Reinf, Side Panel	R	.4	3D5 810 628 A	
	L	.4	3D5 810 627	
28 Bracket, Wheelhouse	L	.3	3D0 907 647	\$39.00
29 Plate, Connecting	R	.4	3D5 809 414 C	\$57.00
	L	.4	3D5 809 413 B	\$57.00
			3D0 802 400 D	
30 Panel Assy, Inner Wheelhouse	R	4.0		\$1,050.00
	L	4.0	3D0 802 399 D	\$1,050.00
			3D0 813 110 E	
31 Extension, Inner Wheelhouse¶	R	1.5		\$225.00
	L	1.5	3D0 813 109 E	\$225.00

¶Included w/Inner Wheelhouse Panel Assy

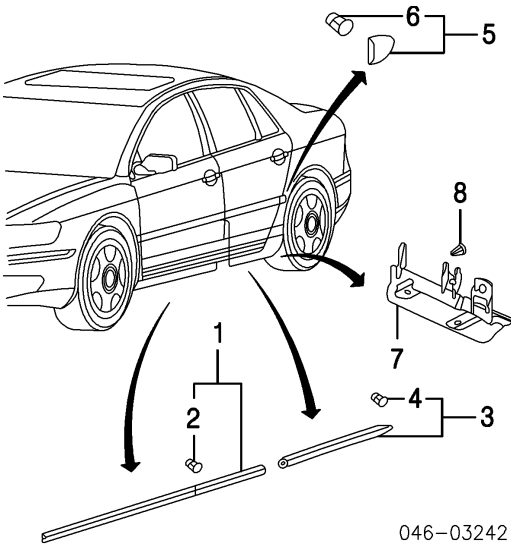


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32 Panel, Partition			3D5 813 501 B	\$122.00
33 Support, Front Panel			3D5 813 528	\$79.50
34 Support, Center			3D5 813 526	\$51.90
35 Support, Rear Panel			3D5 813 625 A	\$59.50
			3D5 813 525 D	
36 Crossmember, Back Window				\$45.30
37 Extension, Crossmember	R		3D5 813 486 A	\$110.00
	L		3D5 813 485 B	

EXTERIOR TRIM

2004 Volkswagen Phaeton (none) Sedan



Refinish Quarter Moulding Assy

R	.3
L	.3

R&I Front Rocker Moulding Assy

R	.2
L	.2

R&I Rear Rocker Moulding Assy

R	.2
L	.2

1 Moulding Assy, Front Rocker

R	.2	3D0 854 632 A 6W8	\$51.90
L	.2	3D0 854 631 A 6W8	\$51.90

2 Clip, Front Moulding (a)¶

R		3D0 853 576	\$2.00
L		3D0 853 576	\$2.00

¶Included w/Front Rocker Moulding Assy

(a) As Required

3 Moulding Assy, Rear Rocker

R	.2	3D7 854 634 6W8	\$51.90
L	.2	3D7 854 633 6W8	\$51.90

4 Clip, Rear Moulding (b)

R		3D0 853 576	\$2.00
L		3D0 853 576	\$2.00

(b) Included w/Rear Rocker Moulding Assy

(a) As Required

5 Moulding Assy, Quarter (P)

R	.2	3D0 853 982 A GRU	\$122.00
L	.2	3D0 853 981 A GRU	\$122.00

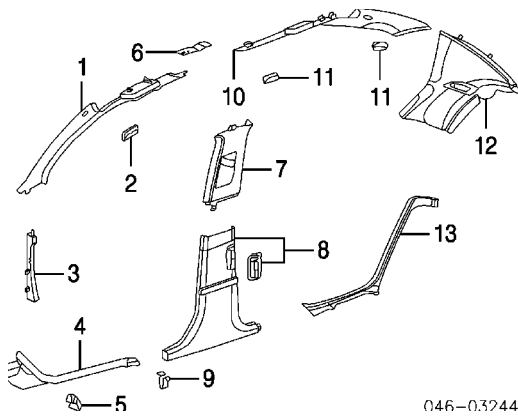
(P) Paint to Match

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6 Clip, Quarter Moulding¶	R	3D0 853 576	\$2.00
	L	3D0 853 576	\$2.00
¶Included w/Quarter Moulding Assy			
7 Trim, Quarter Panel	R	.3 3D0 854 856 B41	\$33.90
	L	.3 3D0 854 855 B41	\$33.90
8 Nut, Trim¶	R	N 908 338 01	\$0.70
	L	N 908 338 01	\$0.70

¶As Required

INTERIOR TRIM



1 Moulding, Windshield Garnish-See Windshield Section

2 Emblem, Moulding-See Windshield Section

3 Lining, Hinge Pillar

Beige	R	.2 3D0 868 238 A 78P	\$110.00
	L	.2 3D0 868 237 A 78P	\$110.00
Blue	R	.2 3D0 868 238 A 4B5	\$110.00
	L	.2 3D0 868 237 A 4B5	\$110.00
Charcoal	R	.2 3D0 868 238 A 77H	\$110.00
	L	.2 3D0 868 237 A 77H	\$110.00
Gray	R	.2 3D0 868 238 A 5A1	\$110.00
	L	.2 3D0 868 237 A 5A1	\$110.00
Green	R	.2 3D0 868 238 A 68W	\$110.00
	L	.2 3D0 868 237 A 68W	\$110.00
W/Strip, Door Opening	R	.2 3D4 867 366 K B41	\$110.00
	L	.2 3D4 867 365 K B41	\$110.00

4 Plate, Front Scuff

w/Chrome

Beige	R	.2 3D1 863 484 G 92Y	\$225.00
	L	.2 3D1 863 483 D 92Y	\$220.50
Blue	R	.2 3D1 863 484 C 5B2	\$220.50

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	L	.2	3D1 863 483 D	5B2	\$220.50
Charcoal	R	.2	3D1 863 484 G	75R	\$225.00
	L	.2	3D1 863 483 G	75R	\$225.00
Gray	R	.2	3D1 863 484 G	6C3	\$225.00
	L	.2	3D1 863 483 C	6C3	\$225.00
Green	R	.2	3D1 863 484 C	93R	\$225.00
	L	.2	3D1 863 483 C	93R	\$225.00
w/o Chrome					
Beige	R	.2	3D1 863 484 B	92Y	\$122.00
	L	.2	3D1 863 483 B	92Y	\$122.00
Blue	R	.2	3D1 863 484 B	5B2	\$122.00
	L	.2	3D1 863 483 B	5B2	\$122.00
Charcoal	R	.2	3D1 863 484 B	75R	\$122.00
	L	.2	3D1 863 483 B	75R	\$122.00
Gray	R	.2	3D1 863 484 B	6C3	\$122.00
	L	.2	3D1 863 483 B	6C3	\$122.00
Green	R	.2	3D1 863 484 B	93R	\$122.00
	L	.2	3D1 863 483 B	93R	\$122.00
5 Clip, Scuff Plate (2/Side)	R		4A0 867 276 A		\$0.72
	L		4A0 867 276 A		\$0.72
6 Bracket, Upper	R		3D0 858 308 A		\$11.50
	L		3D0 858 307 A		\$11.50
7 Trim, Upper Pillar					
Beige	R	.2	3D5 867 244 P	5S5	\$205.00
	L	.2	3D5 867 243 P	5S5	\$205.00
Gray	R	.2	3D5 867 244 P	3S3	\$205.00
	L	.2	3D5 867 243 T	3S3	\$205.00
8 Trim, Lower Pillar					
Beige	R	.3	3D5 867 292 AA	PLB	\$268.00
	L	.3	3D5 867 291 E	PLB	\$268.00
Blue	R	.3	3D5 867 292 E	PLC	\$256.68
	L	.3	3D5 867 291 E	PLC	\$256.68
Charcoal	R	.3	3D5 867 292 E	PKZ	\$268.00
	L	.3	3D5 867 291 E	PKZ	\$268.00
Gray	R	.3	3D5 867 292 E	PLA	\$260.00
	L	.3	3D5 867 291 E	PLA	\$268.00
Green	R	.3	3D5 867 292 E	PLD	\$268.00
	L	.3	3D5 867 291 E	PLD	\$268.00
9 Retainer, Pillar Trim	R		1C0 867 388		\$2.60
	L		1C0 867 388		\$2.60
10 Trim, Quarter Upper					
Beige	R	.3	3D7 867 288 B	5S5	\$300.00
	L	.3	3D7 867 287 B	5S5	\$300.00
Gray	R	.3	3D7 867 288 B	3S3	\$300.00
	L	.3	3D7 867 287 B	3S3	\$300.00

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11 Cover, Quarter Trim (2/Side)

Beige	R	3D0 853 437 92Y	\$11.50
	L	3D0 853 437 92Y	\$11.50
Gray	R	3D0 853 437 A 6C3	\$11.50
	L	3D0 853 437 A 6C3	\$11.50
W/Strip, Door Opening	R	.4 3D7 867 368 D B41	\$110.00
	L	.4 3D7 867 367 D B41	\$110.00

12 Trim, Quarter Lower

Beige	R	.3 3D7 867 242 A 5S5	\$148.00
	L	.3 3D7 867 241 A 5S5	\$148.00
Gray	R	.3 3D7 867 242 A 3S3	\$148.00
	L	.3 3D7 867 241 A 3S3	\$148.00

13 Plate, Rear Scuff

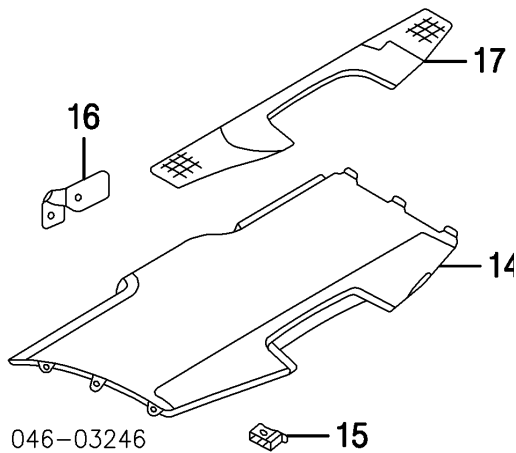
4.2L Eng

Beige	R	.2 3D7 867 766 92Y	\$260.00
	L	.2 3D7 867 765 92Y	\$260.00
Blue	R	.2 3D7 867 766 5B2	\$260.00
	L	.2 3D7 867 765 5B2	\$260.00
Charcoal	R	.2 3D7 867 766 75R	\$260.00
	L	.2 3D7 867 765 75R	\$260.00
Gray	R	.2 3D7 867 766 6C3	\$260.00
	L	.2 3D7 867 765 6C3	\$260.00
Green	R	.2 3D7 867 766 93R	\$260.00
	L	.2 3D7 867 765 93R	\$260.00

6.0L Eng

Beige	R	.2 3D7 867 766 D 92Y	\$245.00
	L	.2 3D7 867 765 B 92Y	\$260.00
Blue	R	.2 3D7 867 766 B 5B2	\$246.17
	L	.2 3D7 867 765 B 5B2	\$246.17
Charcoal	R	.2 3D7 867 766 D 75R	\$245.00
	L	.2 3D7 867 765 D 75R	\$260.00
Gray	R	.2 3D7 867 766 D 6C3	\$260.00
	L	.2 3D7 867 765 B 6C3	\$245.00
Green	R	.2 3D7 867 766 B 93R	\$260.00
	L	.2 3D7 867 765 B 93R	\$260.00

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14 Trim, Package Tray

2 Passenger Seat

Beige

Blue

Charcoal

Gray

Green

3 Passenger Seat

Beige

Blue

Charcoal

Gray

Green

15 Nut, Speed (3)

16 Bracket, Package Tray

17 Vent, Pkg Tray Air

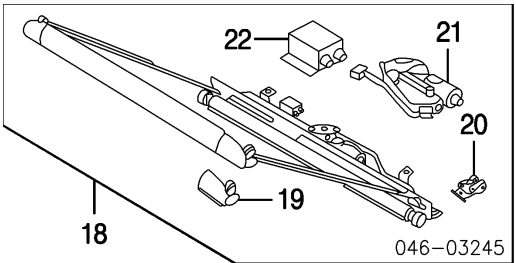
Beige

Blue

Charcoal

Gray

Green



18 Blind Assy, Roller

.7	3D5 863 413 CS 78	\$1,325.00
.7	3D5 863 413 CS 4B	\$1,325.00
.7	3D5 863 413 CS 78	\$1,325.00
.7	3D5 863 413 CS 5A	\$1,325.00
.7	3D5 863 413 CS	\$1,325.00
.7	3D5 863 413 DA 6C	\$1,050.00
.7	3D5 863 413 DA 5B	\$1,050.00
.7	3D5 863 413 DA 4A	\$1,050.00
.7	3D5 863 413 DA 3D	\$1,050.00
.7	3D5 863 413 DA 2M	\$1,050.00
N	903 562 03	\$0.70
R	3D0 863 844	\$13.50
L	3D0 863 844	\$13.50
	3D5 864 443 A 92Y	\$356.00
	3D5 864 443 A 5B2	\$356.00
	3D5 864 443 A 75R	\$356.00
	3D5 864 443 A 6C3	\$356.00
	3D5 864 443 93R	\$356.00

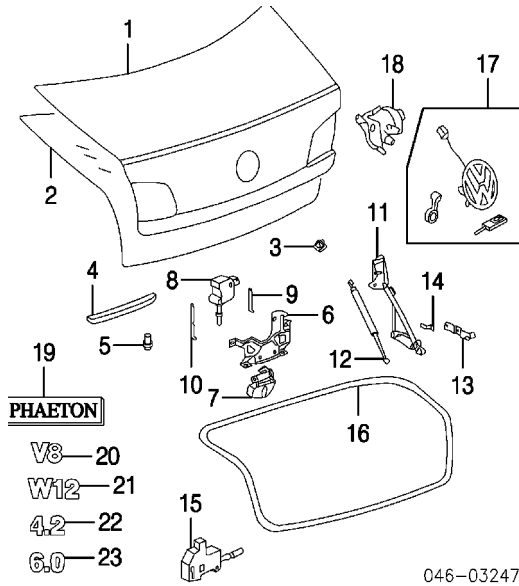
2004 Volkswagen Phaeton (none) Sedan

Beige			3D5 861 325 D 92Y	\$725.00
Blue			3D5 861 325 B 5B2	\$725.00
Charcoal			3D5 861 325 D 75R	\$725.00
Gray			3D5 861 325 B 6C3	\$725.00
Green			3D5 861 325 B 93R	\$695.00
19 Cover, Roller Blind¶	R		N.A.	
	L		N.A.	
20 Nut, Retainer (3)¶			N 903 562 03	\$0.70
21 Motor, Roller Blind¶			4B0 959 733	\$210.00
22 Module, Roller Blind Cont¶			4B0 907 491	\$128.00
¶Included w/Roller Blind Assy				

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LUGGAGE LID

Procedures 24 and 28



Refinish Luggage Lid Outside

2.2

Add for Underside

1.1

Refinish Hinge

R

.5

L

.5

R&I Luggage Lid

.4

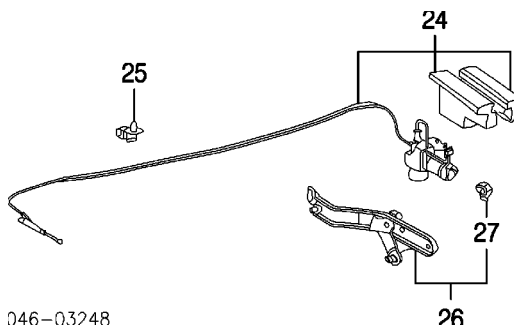
R&I Luggage Lid Trim

.3

1 Lid, Luggage	2.0	3D5 827 025 P	\$1,225.00
2 Trim, Luggage Lid	.3	3D5 867 605 M 1N5	\$268.00
3 Plug, Lid (3)		1J0 827 713	\$0.30
4 Moulding, Grip	L	.4 3D5 827 574 A 71N	\$24.30
5 Bumper, Lid (2)		3D5 827 239 B	\$13.50
6 Bracket, Lid Latch		N.A.	
7 Latch, Lid			
w/Hydraulic Closing Assist	.3	3D5 827 505 F 01C	\$365.00
w/o Hydraulic Closing Assist	.3	3D5 827 501 H 01C	\$170.00
8 Motor, Remote Adjustment		3B5 827 061 C	\$60.50
9 Rod, Adjustment Motor		3D5 827 515	\$8.40
10 Rod, Operating Mechanism		3D5 827 516	\$8.40
11 Hinge, Luggage Lid			
w/Hydraulic Closing Assist	R	#.4 3D5 827 302 N	\$300.00
	L	#.4 3D5 827 301 R	\$300.00

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w/o Hydraulic Closing Assist	R	#.4	3D5 827 302 M	\$68.00
	L	#.4	3D5 827 301 Q	\$97.50
#w/Luggage Lid Removed, Includes R&R Strut				
12 Strut, Luggage Lid				
w/Hydraulic Closing Assist	R	.2	3D5 827 550 C	\$57.00
	L	.2	3D5 827 550 C	\$57.00
w/o Hydraulic Closing Assist				
2004				
To VIN 4002500	R	.2	3D5 827 550 D	\$57.00
	L	.2	3D5 827 550 D	\$57.00
From VIN 4002501	R	.2	3D5 827 550 B	\$51.90
	L	.2	3D5 827 550 B	\$51.90
2005-06	R	.2	3D5 827 550 B	\$51.90
	L	.2	3D5 827 550 B	\$51.90
13 Plate, Threaded Mount	R		3D5 813 413	\$8.27
	L		3D5 813 413	\$8.27
14 Seal, Washer	R		3D5 827 148 C	\$19.80
	L		3D5 827 147 C	\$19.80
15 Motor, Adjustment			3D0 959 781	\$59.50
16 W/Strip, Lid Opening		.3	3D5 827 705	\$68.50
17 Emblem, "VW"¶		.2	3D0 853 689 739	\$45.30
¶Order by Application				
18 Bracket, Emblem			3D5 827 601 A	\$29.10
19 Nameplate				
"PHAETON"		.2	3D0 853 687	\$33.90
Emblem				
20 "V8"		.2	3D0 853 675 F 739	\$19.80
21 "W12"		.2	3D0 853 675 E 739	\$19.80
22 "4.2"		.2	3D0 853 675 L 739	\$24.30
23 "6.0"		.2	3D0 853 675 K 739	\$24.30



046-03248

24 Hydraulic Unit, Luggage Lid

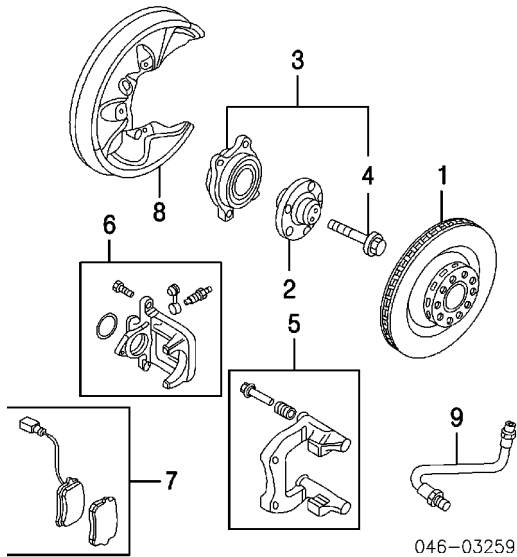
3D5 827 383 C \$1,239.56

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25	Clip, Line (8)		3D5 827 310 A	\$3.90
26	Lever Assy, Lifter	R	3D5 827 582 C	\$284.00
		L	3D5 827 583 A	\$138.00
27	Sensor, Lifter Lever (a)	R	3D0 941 038 A	\$122.00
	(a) Included w/Lifter Lever Assy			

REAR SUSPENSION

Procedure 23



R&I Suspension/Sub-Frame Assy		4.7
O/H Suspension		
One Side	R	3.6
	L	3.6
Both Sides		7.0
Adjust Four Wheel Alignment		1.8
Adjust Rear Alignment		1.3
Bleed Brake System		.6

NOTE 1: R&I/R&R or O/H Does Not include alignment or bleed brake system.

NOTE 2: Refer to Special Cautions Section at the beginning of this vehicle text.

NOTE 3: All Parts in this section are included in overhaul unless noted otherwise.

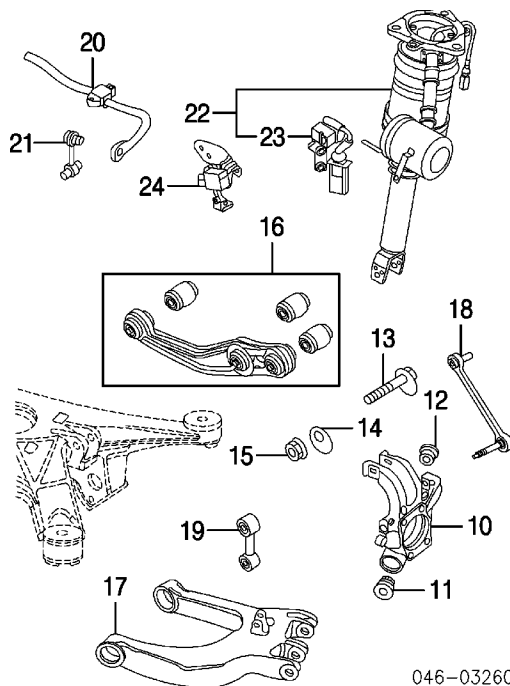
1 Rotor, Brake	R	#.9	4E0 615 601 K	\$120.00
	L	#.9	4E0 615 601 K	\$120.00
#R&R Both Sides 1.6				
2 Hub, Wheel	R	#1.5	4E0 407 613 C	\$215.00
	L	#1.5	4E0 407 613 C	\$215.00
3 Bearing Assy, Wheel	R	#1.5	4E0 498 625 B	\$215.00
	L	#1.5	4E0 498 625 B	\$215.00

#R&R One Side Complete, Includes R&R Rotor, R&R Both Sides
2.8

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4 Bolt†	R		N.A.	
	L		N.A.	
†Included w/Wheel Bearing Assy				
5 Carrier, Caliper	R	#.5	3D0 615 426 A	\$148.00
	L	#.5	3D0 615 425 B	\$154.00
6 Caliper, Brake	R	#.5	3D0 615 424	\$300.00
	L	#.5	3D0 615 423	\$300.00
#R&R One Side Complete, R&R Both Sides .8				
7 Pad Set, Brake		#1.0	3D0 698 451 A	\$80.00
#Deduct .5 for Each Caliper Removed				
8 Shield, Splash	R		3D0 615 612 C	\$79.50
	L		3D0 615 611 C	\$79.50
9 Hose, Brake	R	#.3	3D0 611 775 G	\$33.90
	L	#.3	3D0 611 775 G	\$33.90
#w/Caliper Removed Deduct .2				

Sensor, ABS-See ABS/Brakes Section



10 Knuckle	R	#1.5	3D0 505 436 M	\$419.00
	L	#1.5	3D0 505 435 M	\$419.00

2004 Volkswagen Phaeton (none) Sedan

#Includes R&R Rotor, Hub, Bearing & Splash Shield, R&R Both Sides 2.8

Bushing, Knuckle

11	Front	R		3D0 505 171	\$45.30
		L		3D0 505 171	\$45.30
12	Rear	R		3D0 505 171	\$45.30
		L		3D0 505 171	\$45.30
13	Screw, Eccentric¶	R		WHT 001 661	\$11.50
		L		WHT 001 661	\$11.50
14	Washer, Eccentric¶	R		WHT 001 656	\$2.80
		L		WHT 001 656	\$2.80
15	Nut, Locking¶	R		N 101 064 02	\$0.93
		L		N 101 064 02	\$0.93

¶Non-Reusable Part

16	Arm, Track	R	#.8	4E0 505 323 Q	\$260.00
		L	#.8	4E0 505 323 Q	\$260.00

#w/Knuckle Removed Deduct .4

17	Arm, Trailing	R	#1.4	4E0 511 512 F	\$419.00
		L	#1.4	4E0 511 511 F	\$419.00

#w/Knuckle Removed Deduct .8

18	Rod, Tie	R		.6 4E0 501 529 G	\$160.00
		L		.6 4E0 501 529 G	\$160.00
19	Link, Connecting	R		4E0 505 548 M	\$59.50
		L		4E0 505 547 M	\$59.50
20	Bar, Stabilizer				
	4.2L Eng		#.8	4E0 511 407 F	\$205.00
	6.0L Eng		#.8	3D0 511 407 B	\$205.00

#Includes R&R Stabilizer Links, Not Included in O/H

21	Link, Stabilizer	R	#.4	4E0 505 465 G	\$68.50
		L	#.4	4E0 505 465 G	\$68.50

#Not Included in O/H

22	Absorber Assy, Shock	R	#1.6	3D0 616 002 M	\$1,650.00
		L	#1.6	3D0 616 001 N	\$1,650.00

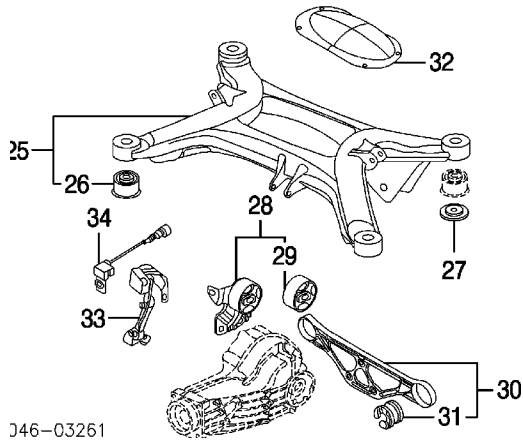
#R&R Both Sides 3.0

23	Sensor, Acceleration (a)	R		3D0 616 575 J	\$180.00
		L		N.A.	

(a) Included w/Shock Absorber Assy

24 Sensor, Rear Level-See Front Lamps Section

2004 Volkswagen Phaeton (none) Sedan



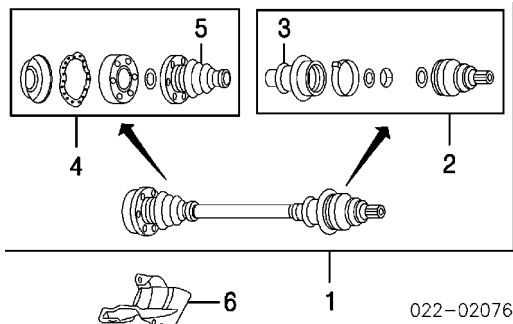
25	Sub-Frame Assy, Rear		#6.5	3D0 505 235 AE	\$1,295.00
#Includes R&I Suspension, Not Included in O/H					
26	Bushing, Sub-Frame (2/Side) (b)	R		3D0 505 145 B	\$79.50
		L		3D0 505 145 B	\$79.50
(b) Included w/Rear Sub-Frame Assy					
27	Stop, Bushing	R		N.A.	
		L		N.A.	
28	Support Assy, Differential				
	4.2L Eng			3D0 599 125 E	\$260.00
	6.0L Eng			3D0 599 125 B	\$260.00
29	Bushing, Support (b)			8E0 599 381 J	\$29.10
(b) Included w/Differential Support Assy					
30	Crossmember Assy				
	4.2L Eng		#1.8	3D0 599 285 B	\$337.00
	6.0L Eng		#1.8	4E0 599 285 A	\$235.00
#Included in R&R Sub-Frame Assy, Not Included in O/H					
31	Bushing, Crossmember¶			4B3 599 257 A	\$45.30
¶Included w/Crossmember Assy					
32	Plate, Protective-See Fuel Tank Section				
33	Sensor, Leveling	R	#.6	4E0 616 572 E	\$160.00
		L	#.6	4E0 616 571 E	\$159.00
34	Sensor, Acceleration	R	#.5	3D0 616 575 J	\$180.00
		L	#.5	N.A.	

2004 Volkswagen Phaeton (none) Sedan

#Not Included in O/H

2004 Volkswagen Phaeton (none) Sedan

REAR DRIVE AXLE



R&I Axle Shaft Assy

R #.3
L #.3

O/H Axle Shaft Assy (Includes R&I)

R #1.5
L #1.5

#w/Necessary Suspension Components Removed

NOTE: All Parts in this section are included in overhaul unless noted otherwise.

1 Shaft Assy, Axle

4.2L Eng	R	#.3	3D0 501 203	\$710.00
	L	#.3	3D0 501 203	\$710.00
6.0L Eng	R	#.3	4E0 501 203 D	\$710.00
	L	#.3	4E0 501 203 D	\$710.00

#w/Necessary Suspension Components Removed

2 Joint Assy, Outer¶

4.2L Eng	R	#.7	4E0 598 099 C	\$562.00
	L	#.7	4E0 598 099 C	\$562.00
6.0L Eng	R	#.7	3D0 598 099	\$542.00
	L	#.7	3D0 598 099	\$542.00

3 Boot Kit, Outer (a)¶

4.2L Eng	R	#.7	4E0 598 203 A	\$57.00
	L	#.7	4E0 598 203 A	\$57.00
6.0L Eng	R	#.7	3D0 598 203	\$57.00
	L	#.7	3D0 598 203	\$57.00

(a) Included w/Outer Joint Assy

4 Joint Assy, Inner¶

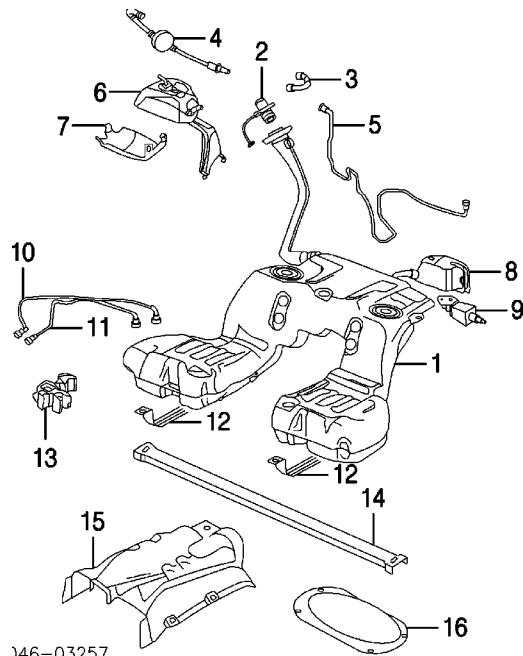
4.2L Eng	R	#.7	4E0 598 103 A	\$318.00
	L	#.7	4E0 598 103 A	\$318.00
6.0L Eng	R	#.7	3D0 598 103	\$318.00

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5 Boot Kit, Inner (b)¶ 4.2L Eng 6.0L Eng	L	#.7	3D0 598 103	\$318.00
	R	#.7	4E0 598 201 A	\$57.00
	L	#.7	4E0 598 201 A	\$57.00
	R	#.7	3D0 598 201	\$57.00
	L	#.7	3D0 598 201	\$57.00
¶Included w/Axle Shaft Assy				
(b) Included w/Inner Joint Assy				
#w/Axle Shaft Assy Removed				
6 Shield, Heat	R		3D0 501 713 B	\$68.50
	L		3D0 501 713 B	\$68.50

2004 Volkswagen Phaeton (none) Sedan

FUEL TANK



J46-03257

R&I Fuel Tank

#2.9

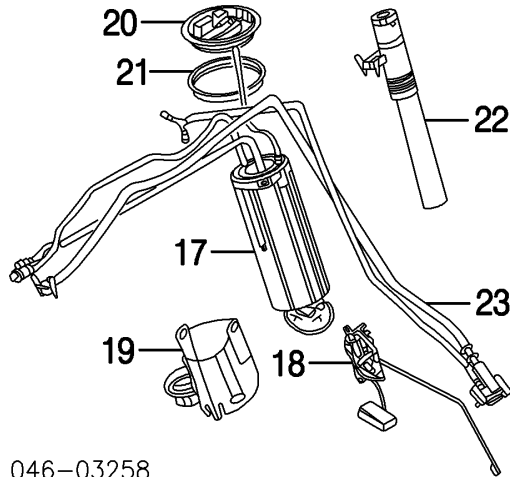
#w/Suspension/Sub-Frame Assy Removed

NOTE: R&I/R&R Does Not include drain and refill.

1 Tank, Fuel¶ ¶Order by Application	#3.2	3D0 201 060 CF	\$1,360.00
#w/Suspension/Sub-Frame Assy Removed			
2 Cap, Fuel Hose, Fuel Vent		3D0 201 550 Q	\$25.00
3 Primary		3D0 201 993 AB	\$132.00
4 Secondary		3D0 201 160 T	\$45.30
5 Hose, Breather		3D0 201 160 M	\$143.60
6 Reservoir, Fuel		3D0 201 301 AA	\$245.00
7 Bracket, Fuel Reservoir		3D0 201 976 A	\$68.50
8 Canister, Vapor-See Emission System Section			
9 Regulator, Fuel		3D0 261 163 A	\$356.00
10 Pipe, Fuel Feed		3D0 201 293 G	\$110.00
11 Pipe, Fuel Return		3D0 201 294 F	\$122.00
12 Strap, Fuel Tank	R	3D0 201 653 A	\$60.50

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	L	3D0 201 653 A	\$60.50
13 Clip, Pipe (2)		3D0 201 449 N	\$4.70
14 Crossmember, Tank Mount		3D0 201 259 A	\$51.90
15 Shield, Fuel Tank		3D0 201 308 F	\$79.50
16 Plate, Protective		4E0 201 308 A	\$13.50



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17 Pump, Fuel	R	#1.8	3D0 919 087 G	\$300.00
	L	#1.8	3D0 919 087 F	\$300.00
18 Sender, Fuel	R	#1.8	3D0 919 673 G	\$180.00
	L	#1.8	3D0 919 673 F	\$180.00

#R&R One Side Complete, R&R Both Sides 3.2, Included in R&R Fuel Tank

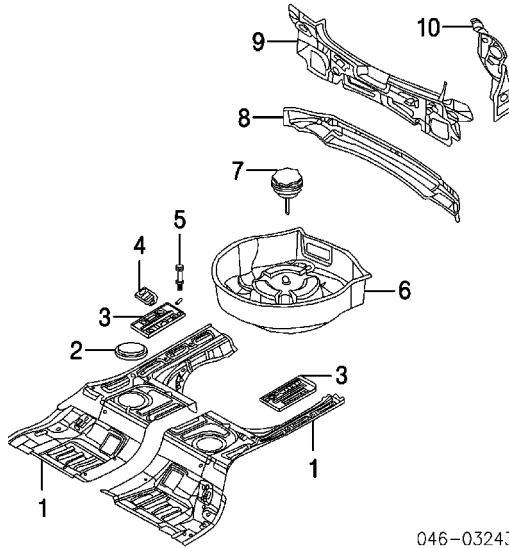
19 Bracket, Fuel Pump	R		3D0 201 505 H	\$24.30
	L		3D0 201 505 G	\$24.30
20 Flange, Fuel Pump	R		3D0 919 679	\$110.00
	L		3D0 919 679	\$110.00
21 Seal, Flange	R		8E0 919 133 B	\$8.55
	L		8E0 919 133 B	\$8.55
22 Sender, Fuel	R		3D0 919 673 M	\$284.00
	L		3D0 919 673 M	\$284.00
23 Pump, Suction	R		3D0 919 715 J	\$154.00
	L		3D0 919 715 H	\$154.00

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REAR BODY

Procedures 26 and 28

SHEET METAL



046-03243

Refinish Rear Body Panel Outside

2.0

Add for Edge & Inside

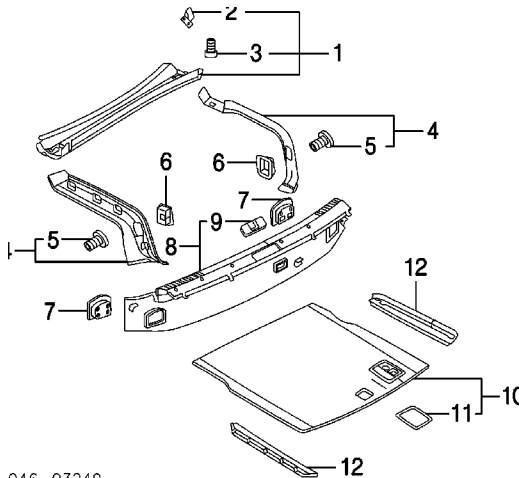
1.2

1 Pan, Rear Floor	R		3D0 803 094 A	\$1,150.00
	L		3D0 803 093 A	\$1,150.00
2 Cover, Access	R		3D0 803 961 C	\$24.30
	L		3D0 803 961 C	\$24.30
3 Tray, Battery	R		3D0 804 869 G	\$57.00
	L		3D0 804 869 G	\$57.00
4 Plate, Battery	R		3D0 915 531 A	\$9.90
	L		3D0 915 531	\$8.40
5 Bolt, Battery Hold-Down	R		N 901 669 02	\$2.20
6 Well, Spare Wheel			3D0 803 261 T	\$582.00
7 Bolt, Spare Wheel¶			3D0 803 899	\$11.50
¶Order by Application				
8 Plate, End		#4.0	3D5 813 307 A	\$235.00
#Deduct 1.0 w/Rear Body Panel Removed				
9 Panel, Rear Body		#10.0	3D5 813 301 F	\$225.00
#Deduct 3.8 for Each Quarter Panel Removed, Deduction Includes Common Surfaces & Included Operations				
10 Panel, Tail Lamp Mounting	R	#2.5	3D5 813 320 B	\$110.00
	L	#2.5	3D5 813 319 B	\$110.00

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#Deduct 1.0 w/Rear Body Panel Removed

INTERIOR TRIM



046-03249

1	Cover Assy, Center Rain Channel		.3	3D5 863 721 G 71N	\$43.25
2	Clamp, Cover (a)¶			4A0 867 276	\$0.90
3	Clip, Center Cover (a)¶			357 867 646 01C	\$0.50

¶Included w/Center Rain Channel Cover Assy

(a) As Required

4	Cover Assy, Outer Rain Channel	R	.3	3D5 863 668 C 71N	\$33.90
		L	.3	3D5 863 667 C 71N	\$33.90
5	Clip, Outer Cover (a) (b)	R		357 867 646 01C	\$0.50
		L		357 867 646 01C	\$0.50

(b) Included w/Outer Rain Channel Cover Assy

(a) As Required

6	Hook, Luggage Net	R		3D5 863 524 A	\$3.90
		L		3D5 863 523 A	\$3.90
7	Tie-Down, Luggage (2/Side)	R	#.1	1J0 864 203 D 2ZZ	\$45.30
		L	#.1	1J0 864 203 D 2ZZ	\$45.30

#Included in R&R Rear Body Trim Panel Assy

8	Panel Assy, Rear Body Trim		.3	3D5 863 459 D 71N	\$187.00
9	Cover, Panel (c)			3B5 863 651 A 2ZZ	\$29.10

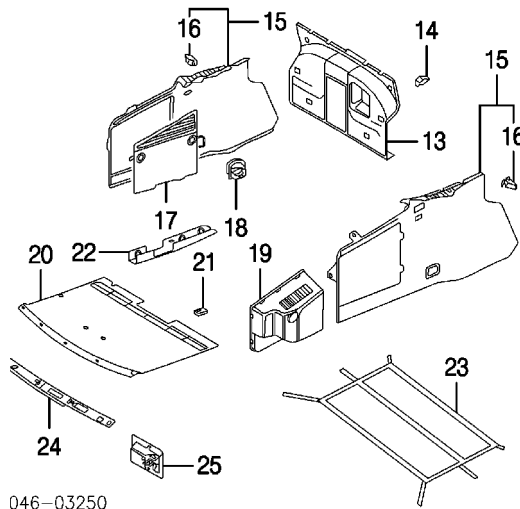
2004 Volkswagen Phaeton (none) Sedan

(c) Included w/Rear Body Trim Panel Assy

10 Lining Assy, Trunk Floor	3D5 863 463 J 1N5	\$439.00
11 Handle, Lining (d)	3D5 863 468 B 2ZZ	\$60.50

(d) Included w/Trunk Floor Lining Assy

12 Support, Lining	R	3D5 864 472 B	\$24.30
	L	3D5 864 471 B	\$24.30



13 Panel, Partition			
2 Passenger Seat		3D5 867 707 C 1N5	\$110.00
3 Passenger Seat		3D5 867 707 B 1N5	\$110.00
14 Retainer, Net (6)		4A0 867 276 A	\$0.72
15 Panel Assy, Rear Quarter Trim	R	.3 3D5 867 428 C 1N5	\$180.00
	L	.3 3D5 867 427 C 1N5	\$180.00
16 Retainer, Panel (3/Side) (e)	R	4A0 867 276	\$0.90
	L	4A0 867 276	\$0.90

(e) Included w/Rear Quarter Trim Panel Assy

17 Cover, Access	L	3D5 868 885 A 1N5	\$90.00
18 Eye, Tie Down (4)	#.1	1J0 864 203 D 2ZZ	\$45.30

#Included in R&R Rear Quarter Trim Panel Assy

19 Compartment, Storage	R	3D5 867 706 F 71N	\$133.00
20 Trim, Rear Floor Pan		3D5 867 477 H	
21 Clip, Trim (4)		3D5 867 723	\$5.50
22 Bracket, Trim	R	3D5 867 160 A	\$24.30
	L	3D5 867 159 A	\$24.30

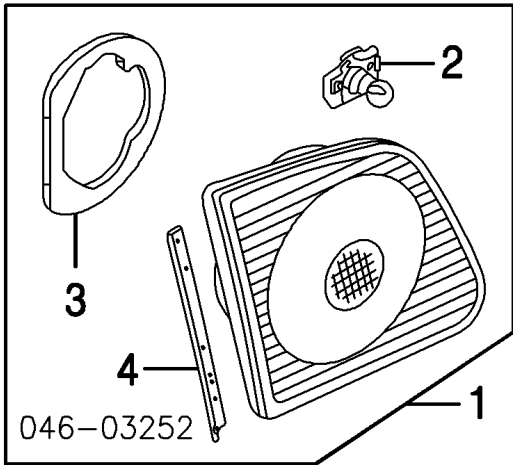
2004 Volkswagen Phaeton (none) Sedan

23 Net, Luggage	3D5 867 689	\$142.00
24 Plate, Rear Sill	3D5 868 503 71N	\$24.30
25 Bezel, Emergency Release	3D5 867 157 A B41	

2004 Volkswagen Phaeton (none) Sedan

REAR LAMPS

COMBINATION LAMP
ON LUGGAGE LID



R&I Back-Up Lamp Assy

1 Lamp Assy, Back-Up

2 Bulb & Socket, Lamp¶

#Included in R&I/R&R Back-Up Lamp Assy

3 Gasket, Lamp (a)¶

(a) Non-Reusable Part

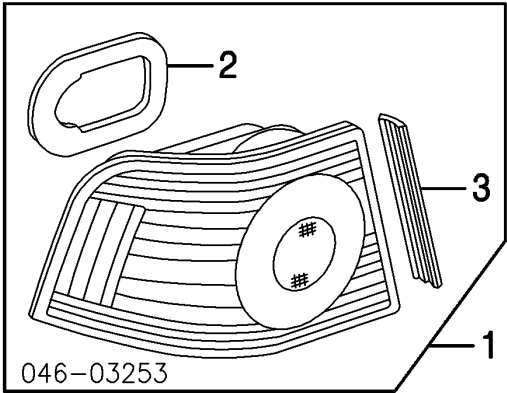
4 Trim, Lamp¶

¶Included w/Back-Up Lamp Assy

R	.3		
L	.3		
R	.3	3D0 945 094 A	\$245.00
L	.3	3D0 945 093 A	\$245.00
R	#.2	3D0 945 981	\$24.30
L	#.2	3D0 945 981	\$24.30
R		3D0 945 192 B	\$45.30
L		3D0 945 191 B	\$45.30
R		3D0 945 192	\$24.30
L		3D0 945 191	\$24.30

COMBINATION LAMP
ON QUARTER PANEL

2004 Volkswagen Phaeton (none) Sedan



R&I Combination Lamp Assy

- 1 Lamp Assy, Combination
To VIN 030000
- From VIN 030001

- 2 Gasket, Lamp (a)¶
- (a) Non-Reusable Part

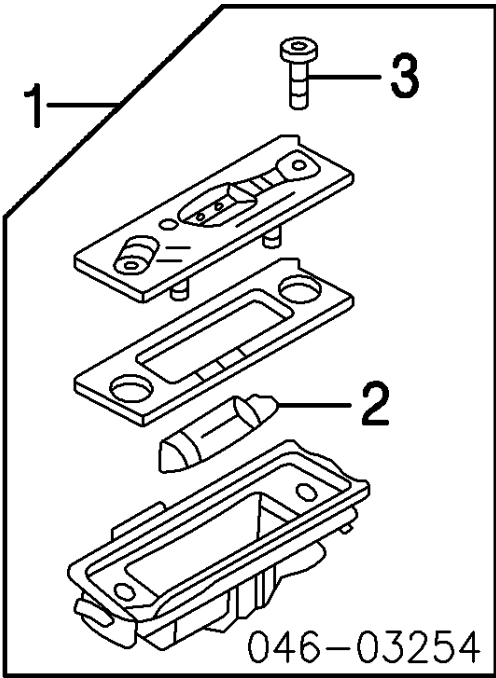
- 3 Trim, Lamp¶

R	.4		
L	.4		
R	.4	3D0 945 096 C	\$419.00
L	.4	3D0 945 095 C	\$419.00
R	.4	3D0 945 096 E	\$419.00
L	.4	3D0 945 095 E	\$419.00
R		3D0 945 191 C	\$45.30
L		3D0 945 191 C	\$45.30
R		3D0 945 192 A	\$24.30
L		3D0 945 191 A	\$24.30

¶Included w/Combination Lamp Assy

LICENSE LAMP

2004 Volkswagen Phaeton (none) Sedan



R&I License Lamp Assy

1 Lamp Assy, License (2/Side)

2 Bulb, License Lamp (2/Side)†

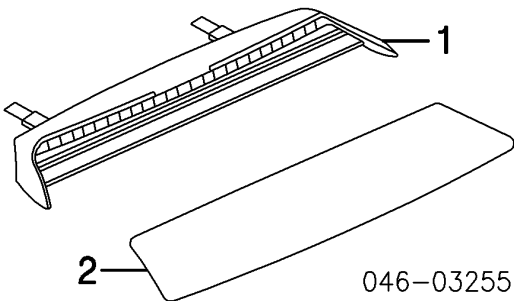
#Included in R&I/R&R License Lamp Assy

3 Screw, Lamp†

†Included w/License Lamp Assy

R	.2		
L	.2		
R	.2	3D0 943 021 A	\$13.50
L	.2	3D0 943 021 A	\$13.50
R	#.2	N 017 725 2	\$3.00
L	#.2	N 017 725 2	\$3.00
R		N 013 961 11	\$0.30
L		N 013 961 11	\$0.30

HIGH MOUNT STOP LAMP



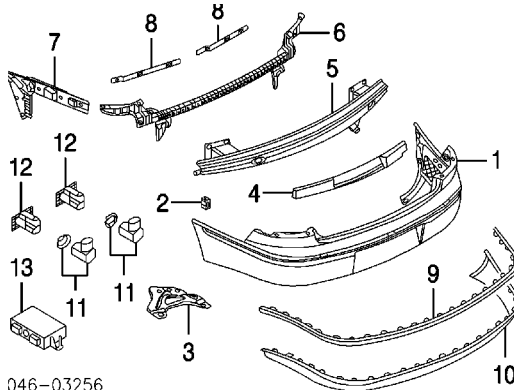
2004 Volkswagen Phaeton (none) Sedan

1 Lamp, High Mount Stop	.5	3D0 945 097 D	\$79.50
2 Adapter, Lamp			
2 Passenger Seat			
Beige		3D0 945 135 B 78P	\$45.30
Blue		3D0 945 135 B 4B5	\$45.30
Charcoal		3D0 945 135 B 77H	\$45.30
Gray		3D0 945 135 B 5A1	\$45.30
Green		3D0 945 135 B 68W	\$45.30
3 Passenger Seat			
Beige		3D0 945 135 B 6C4	\$45.30
Blue		3D0 945 135 B 5B3	\$45.30
Charcoal		3D0 945 135 B 4A2	\$45.30
Gray		3D0 945 135 B 3D5	\$45.30
Green		3D0 945 135 B 2M4	\$45.30

2004 Volkswagen Phaeton (none) Sedan

REAR BUMPER

Procedures 27 and 28



046-03256

Refinish Bumper Cover

2.4

R&I Bumper Cover

#3.0

O/H Bumper Assy (Includes R&I)

#4.4

#Includes R&I/R&R Combination Lamp Assemblies, Rear Body Trim & Quarter Trim, Access Cover, Storage Compartment, Exhaust Bracket, Disconnect & Connect Fuse Box

Add to R&R Bumper Cover or O/H Bumper Assy

w/Parking Aid

.4

NOTE: All Parts in this section are included in overhaul unless noted otherwise.

1 Cover, Bumper (P)

w/Parking Aid

#3.8

3D5 807 417 AE \$890.00

w/o Parking Aid

#3.8

3D5 807 417 A GRU \$890.00

(P) Paint to Match

#Includes R&I/R&R Combination Lamp Assemblies, Rear Body Trim & Quarter Trim, Access Cover, Storage Compartment, Exhaust Bracket, Disconnect & Connect Fuse Box

2 Nut, Speed (10)

N 909 591 01 \$0.50

3 Bracket, Bumper Cover

R

3D5 807 046 A \$33.90

L

3D5 807 045 B \$33.90

4 Absorber, Impact

3D0 807 251 B \$110.00

5 Bar, Impact

IOH

3D0 807 305 F \$695.00

6 Support, Bumper Cover

IOH

3D5 807 861 D \$59.50

7 Guide, Bumper Cover

R

IOH

3D5 807 394 C \$45.30

L

IOH

3D5 807 393 C \$45.30

8 Strip, Seal

R

3D0 819 207 \$1.70

L

3D0 819 207 \$1.70

9 Strip, Impact

3D5 807 423 E 2ZZ \$337.00

2004 Volkswagen Phaeton (none) Sedan

10	Spoiler, Bumper Cover				
	4.2L Eng	.4	3D5 807 521 T V7S	\$260.00	
	6.0L Eng	.4	3D5 807 521 N V7S	\$260.00	
11	Sensor, Parking Aid (6)		3D0 998 275 A	\$138.00	
12	Bracket, Sensor				
	Outer, (2)		3D0 919 486 D	\$16.50	
	Center, (4)		3D0 919 486 E	\$16.50	
13	Control, Parking Aid¶¶		3D0 919 283 D 003	\$260.00	
	¶¶Order by Application				
	Harness, Wiring				
	w/Parking Aid	#	3D0 971 095 CD	\$300.00	
	w/o Parking Aid	#	3D0 971 095 CC	\$300.00	

#w/Bumper Removed, Not Included in R&R or O/H